

⚠ WARNING

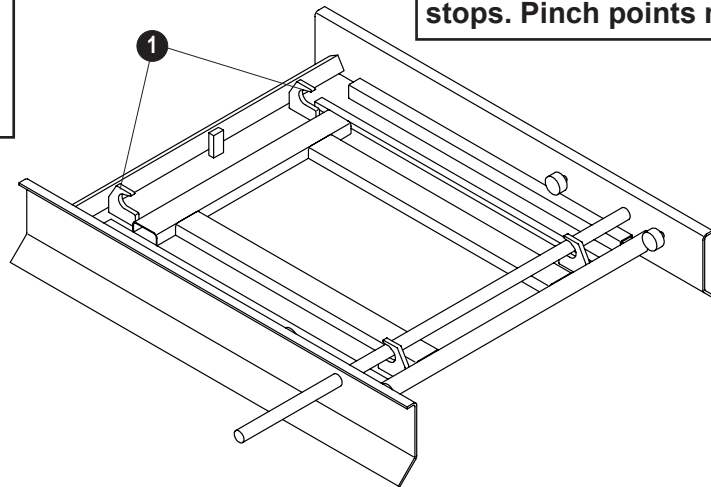
Disconnect power before installation. Failure to do so may result in serious injury, death, or equipment damage.

Refer to the owner's manual for additional safety procedures.

⚠ CAUTION

Keep hands and fingers clear of moving parts when installing door stops. Pinch points may cause injury.

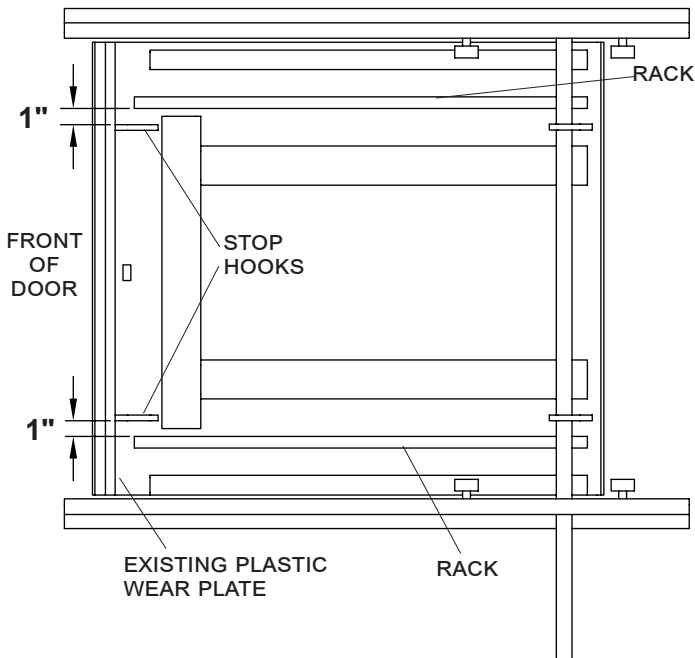
FRONT OF DOOR



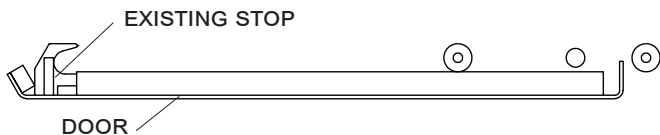
Item	Part #	Description
1.	1118585	Stop Hook - 1 1/8"

NOTICE: Door stop components must be installed before completing the Wiring section of Owner's Manual P/N 1121006.

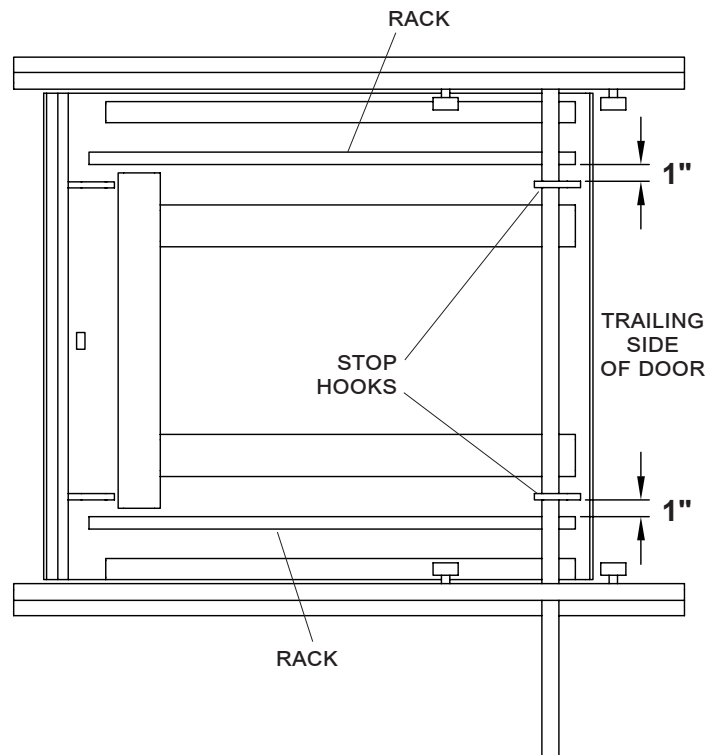
STEP 1: Weld stop hooks 1" from rack. Edge of hook should contact existing plastic wear plate.



STEP 2: Close door completely, so door is against existing stop.



STEP 3: Locate hooks on trailing side of door to stop door at this location.



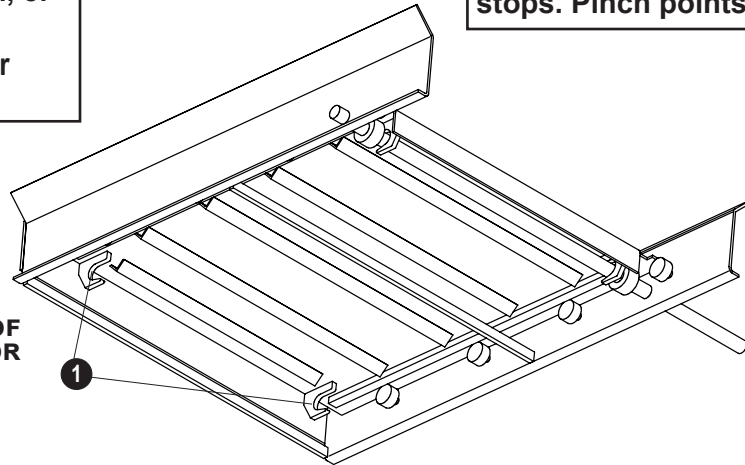
⚠ WARNING

Disconnect power before installation. Failure to do so may result in serious injury, death, or equipment damage.

Refer to the owner's manual for additional safety procedures.

⚠ CAUTION

Keep hands and fingers clear of moving parts when installing door stops. Pinch points may cause injury.

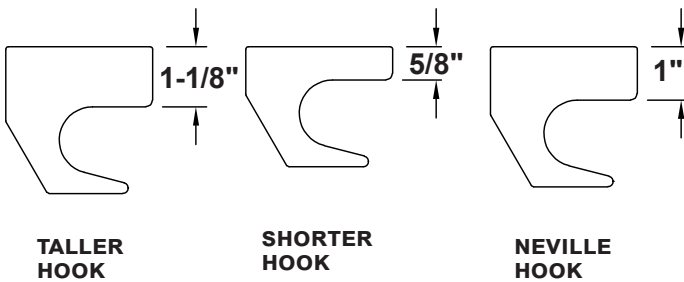


FRONT OF DOOR

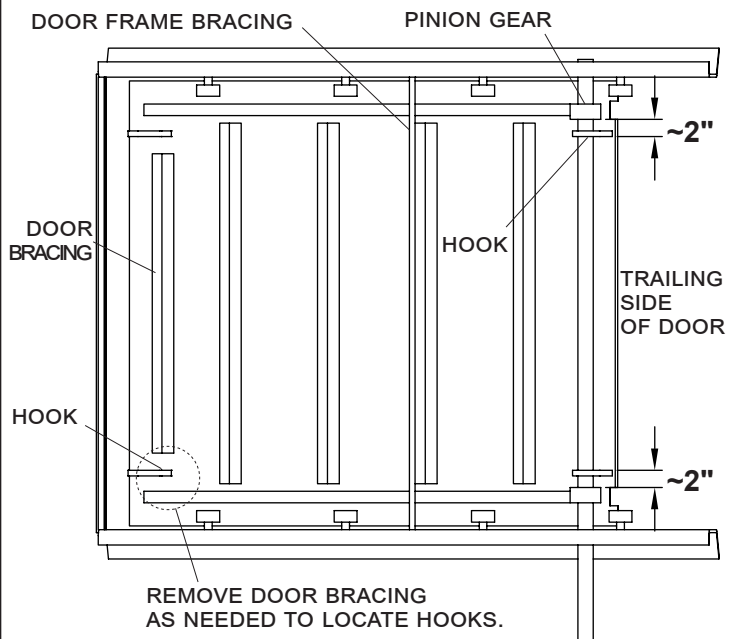
Item	Part #	Description
1.	1118585	Stop Hook - 1 1/8"
	1118745	Stop Hook - 5/8"
2.	1120472	Stop Hook - 1" (Neville only)

NOTICE: Door stop components must be installed before completing the Wiring section of Owner's Manual P/N 1121006.

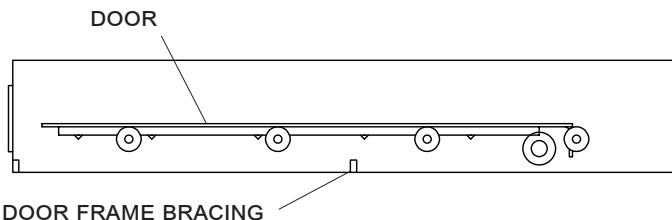
STEP 1: Select hook. Taller hook is generally used with 1" cross shafts; shorter hook is used with 3/4" shafts. Hook should pull rack and pinion together, while stopping door by capturing cross shaft.



STEP 3: Weld hooks to trailing side of door within 2" of pinion gear. Open door to locate hooks on front side. Weld hooks to door. Replace bracing on bottom door frame. Allow adequate clearance between bracing and stop hooks on door.



STEP 2: Close door to existing stop (not shown due to trailer variations). Remove bracing on bottom of door frame as needed.



NOTICE: Failure to replace braces may result in damage to the trap door and frame.