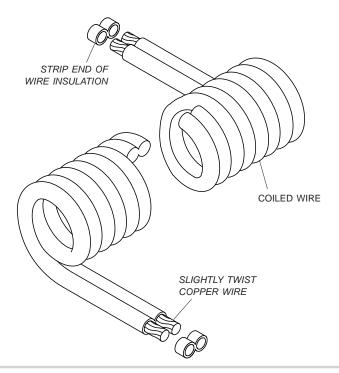


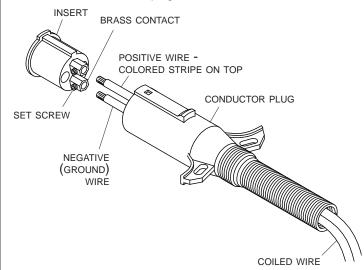
## **WIRE ENDS**

STEP 1: Strip about 1/2" of wire insulation and slightly twist copper wires on both ends of coiled wire.



## CONDUCTOR PLUG

STEP 2: Feed coiled wire through plug and into brass contacts on insert, aligning positive wire (colored stripe) on top. Tighten set screws to secure wires. Make sure no wire strands remain outside of brass contacts. Replace insert into conductor plug and secure screw.



STEP 3: Repeat step 2 to install second conductor plug on other end of wire.

PO BOX 713 • 2309 SHUR-LOK STREET YANKTON, SOUTH DAKOTA 57078-0713 PH. 1-800-474-8756 • FAX 605-665-0501

