

READ BEFORE INSTALLING

P/N 1120858 Rev. J

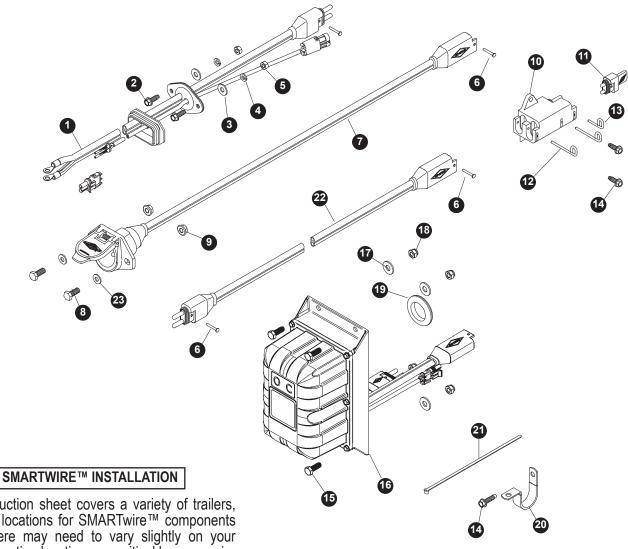
Wiring 4500 Series INSTALLATION INSTRUCTIONS



2309 SHUR-LOK STREET • YANKTON, SD 57078-0713 PHONE: 1-800-SHUR-LOK (1-800-474-8756) • FAX: 1-605-665-0501

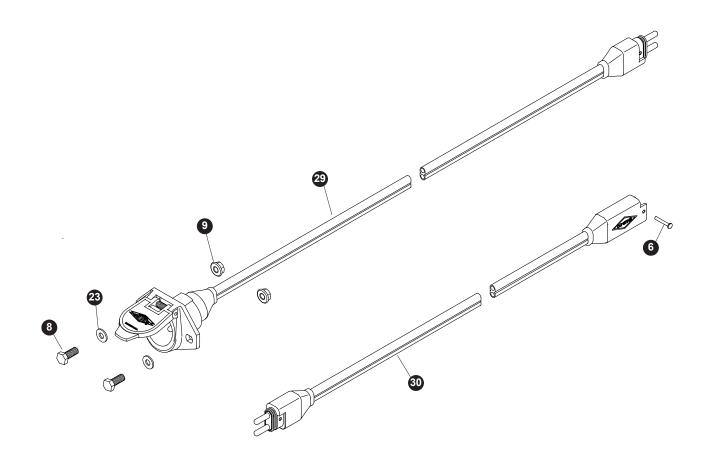
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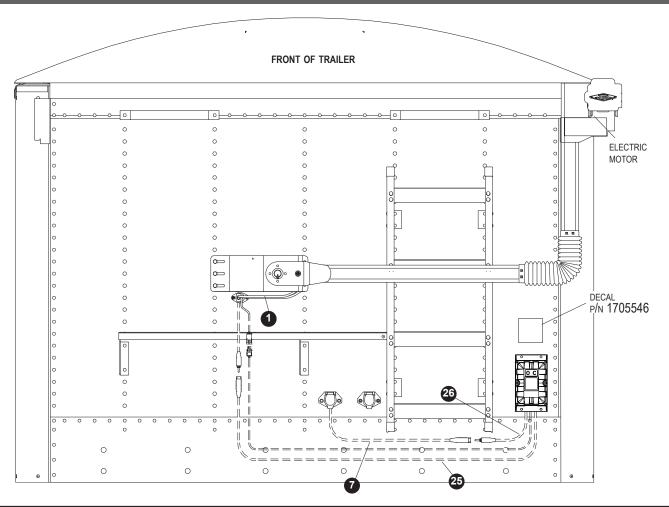
This instruction sheet covers a variety of trailers, therefore locations for SMARTwire™ components shown here may need to vary slightly on your trailer. Mounting locations are critical because wire lengths cannot be altered. Mounting SMARTwire™ components as close as possible to locations shown will not only ensure quick and easy installation but also facilitate SMARTwire™ upgrades.

<u>ltem</u>	Part #	Description			
1.		SMARTwire™ - 6 Ga Plug - 9'-9"	<u>ltem</u>	Part #	<u>Description</u>
		w/Encoder Wire			Harness Lock Pin - Short
2.	1700403	Self-Tapping Screw - 1/4" x 3/4"	14.	1704338	Self-Tapping Screw - 1/4" x 1"
3.	1700427	Flat Washer - 1/4"	15.	1702926	Cap Screw - 5/16" x 7/8"
4			16.		ShurLink™ Wireless Receiver
			17.	1700428	Flat Washer - 5/16"
			18.	1700419	Lock Nut - 5/16"
7.	1120670	SMARTwire™ Dual-Conductor Socket	19.	1202938	Rubber Grommet - 1-1/2" Insert
8.			20.	1702108	Wire Clip - 3/4"
			21.	1703231	Cable Tie - 8"
			22.	1704704	SMARTwire™ - 6 Ga. x 25' - Plug/Socket
					Flat Washer - 1/4"
9. 10. 11.	1700408 1704751 1120670 1701045 1704946 1704695 1704717	Lock Washer - 1/4" Hex Nut - 1/4" Harness Lock Pin - 1/4" x 7/8" SMARTwire™ Dual-Conductor Socket Cap Screw - 5/16" x 3/4" Flanged Top Lock Nut - 5/16" Harness Junction Block Wire Harness Rubber Plug Harness Lock Pin - Long	17. 18. 19. 20. 21.	1700419 1202938 1702108 1703231 1704704	Flat Washer - 5/16" Lock Nut - 5/16" Rubber Grommet - 1-1/2" Insert Wire Clip - 3/4" Cable Tie - 8" SMARTwire™ - 6 Ga. x 25' - Plug/S



LEAD TRAILER WIRING PARTS FOR SUPPLYING POWER TO REAR/PUP TRAILERS

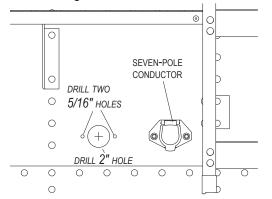
Item	Part #	Description
6.	1704751	Harness Lock Pin - 1/4" x 7/8"
8.	1701045	Cap Screw - 5/16" x 3/4"
9.	1704946	Flanged Top Lock Nut - 5/16"
23.	1700427	
29.	1122541	SMARTwire™ - 4 Ga. x 22' - Dual-Conductor Socket
	1122542	SMARTwire™ - 4 Ga. x 32' - Dual-Conductor Socket
	1122543	SMARTwire™ - 4 Ga. x 40' - Dual-Conductor Socket
30.	1704888	SMARTwire™ - 4 Ga. x 25' - Plug/Socket



NOTE: Wire lengths are predetermined. Before installing SMARTwire™ components, review and confirm wire routing so wires reach components with ample room for connection.

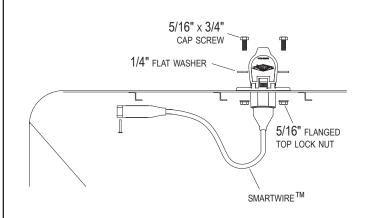
DUAL-POLE CONDUCTOR SOCKET INSTALLATION

STEP 1: Locate dual-pole conductor socket near sevenpole conductor socket as shown. Determine location and drill 2 inch hole through trailer skin.



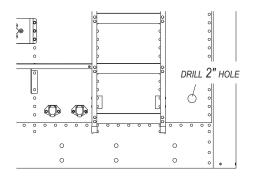
STEP 2: Align socket over 2 inch hole. Using holes in flanges on socket as guide, mark and drill two 5/16 inch holes.

STEP 3: Fasten conductor socket to trailer with 5/16 inch x 3/4 inch cap screws, flat washers and nuts.

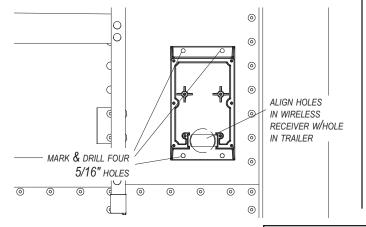


SHUR-CO® WIRELESS RECEIVER INSTALLATION

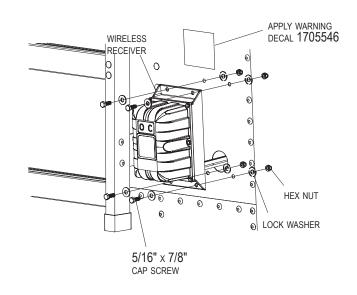
STEP 1: In order to clear travel area of front arm, locate Shur-Co[®] wireless receiver as low as possible on front of trailer. Determine location and drill 2 inch hole through trailer skin.



STEP 2: Align hole in wireless receiver over 2 inch hole in trailer as shown below. Using holes in flanges on receiver base as guide, mark and drill four 5/16 inch holes as shown.

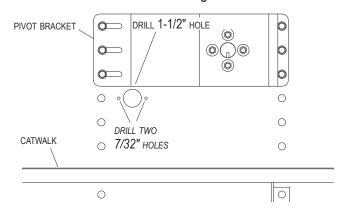


STEP 3: Align holes on wireless receiver with holes on trailer. Fasten receiver to trailer with 5/16" x 7/8" cap screws, lock washers and nuts. Apply warning decal P/N 1705546 above receiver in location shown.



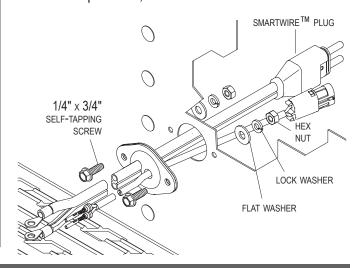
ADAPTER PLUG INSTALLATION

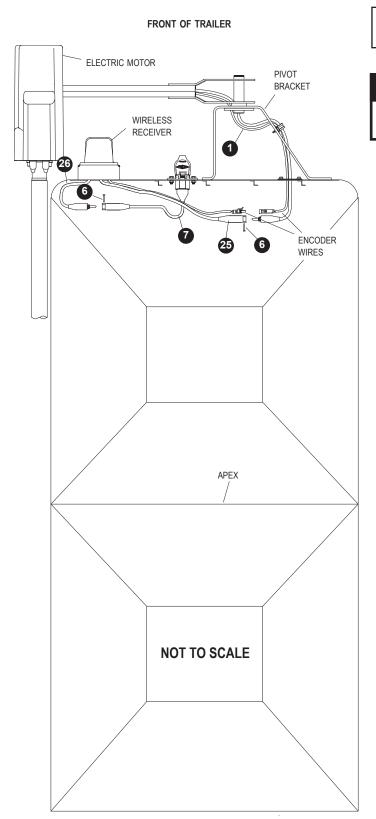
STEP 1: Measure 11 inches horizontally from center line of trailer and 1 inch down from lower edge of pivot bracket. Mark and drill 1-1/2 inch hole through trailer skin.



STEP 2: Align adapter plug with 1-1/2 inch hole. Using plug as guide, mark and drill two 7/32 inch holes as shown.

STEP 3: Fasten adapter plug to front of trailer with 1/4 inch x 3/4 inch cap screws, lock washers and nuts.





NOTE: Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.

A CAUTION

Do not fasten SMARTwire™ components to trailer through hopper walls.

FRONT OF TRAILER

STEP 1: Route SMARTwire [™] (25) from wireless receiver to adapter plug (1). Connect wire to adapter plug and secure with lock pin (6). Connect encoder wire ends.

STEP 2: Connect SMARTwire [™] (26) from wireless receiver into SMARTwire [™] (7) and secure connection with lock pin (6).

STEP 3: Secure all wires to trailer with cable clips (20) and screws (14). If needed, use cable ties (21).

NOTE: For lead/pup trailer configurations, continue on next page.

NOTE: Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.

A CAUTION

Do not fasten SMARTwire™ components to trailer through hopper walls.

FRONT OF TRAILER

STEP 1: Remove lock pin (6) from SMARTwire [™] (7) and disconnect wires.

STEP 2: To determine location of junction block (10), route SMARTwires (7) and (26) to location where wires reach. Mount junction block (10) at this location. Using holes in junction block as guide, mark and drill two 7/32 inch holes.

STEP 3: Fasten junction block (10) to trailer with screws (14).

STEP 4: Connect SMARTwires (7), (26) and (30) to junction block (10). Insert plug (11) into remaining socket. Secure connections with lock pins (12) and (13).

STEP 5: Route SMARTwire[™] (**30**) towards rear of trailer.

REAR OF TRAILER

STEP 6: To determine location for conductor socket (29) on rear of trailer, route SMARTwire[™] (30) and SMARTwire[™] from conductor socket (29) to location near middle of trailer where wires reach. Mount conductor socket at this location.

STEP 7: Follow STEPS 1 to 3 on page 3 to install conductor socket (29).

MIDDLE OF TRAILER

STEP 8: Connect SMARTwires (**30**) and (**29**) Secure with lock pin (**6**).

STEP 9: Secure all wires to trailer with cable clips (20) and screws (14). If needed, use cable ties (21).

