

TARP SYSTEMS & ACCESSORIES

READ BEFORE INSTALLING P/N 1120885 Rev. J



Wiring 4500 SERIES

INSTALLATION INSTRUCTIONS

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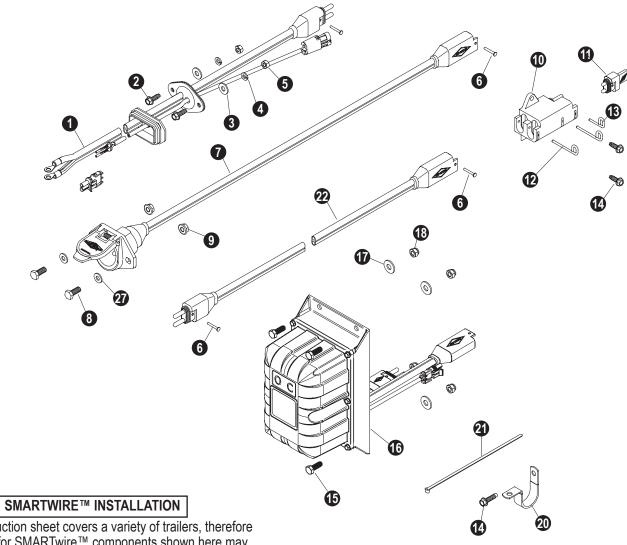
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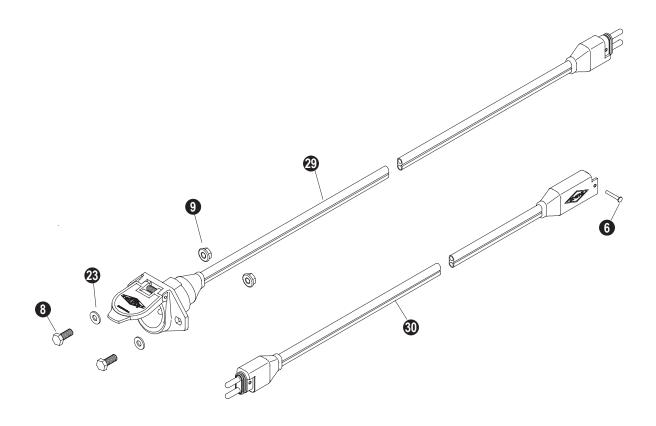
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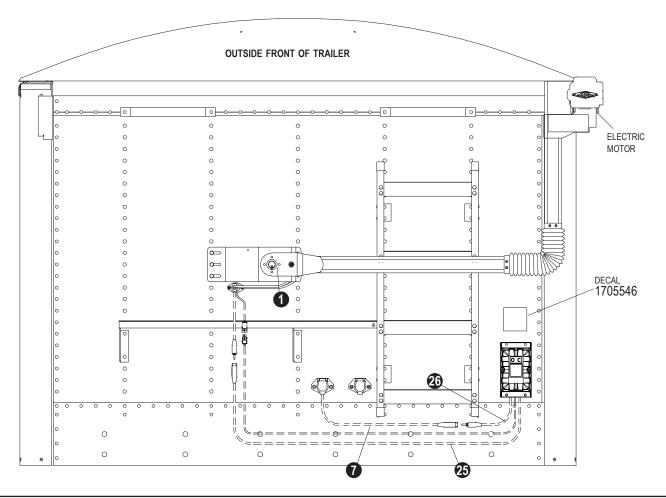
This instruction sheet covers a variety of trailers, therefore locations for SMARTwire™ components shown here may need to vary slightly on your trailer. Mounting locations are critical because wire lengths cannot be altered. Mounting SMARTwire™ components as close as possible to locations shown will not only ensure quick and easy installation but also facilitate SMARTwire™ upgrades.

Item	Part #	Description	Item	Part #	Description
1.		SMARTwire™ - 6 Ga Plug - 9'-9"	12.	1704696	Harness Lock Pin - Long
		w/Encoder Wire	13.	1704711	Harness Lock Pin - Short
2.	1700403	Self-Tapping Screw - 1/4" x 3/4"			Self-Tapping Screw - 1/4" x 1"
3.	1700427	Flat Washer - 1/4"	15.	1702926	Cap Screw - 5/16" x 7/8"
4.	1700436	Lock Washer - 1/4"	16.		ShurLink™ Wireless Receiver
5.	1700408	Hex Nut - 1/4"	17.	1700428	Flat Washer - 5/16"
6.	1704751	Harness Lock Pin - 1/4" x 7/8"	18.	1700419	Lock Nut - 5/16"
7.	1120670	SMARTwire™ Dual-Conductor Socket	20.	1702108	Wire Clip - 3/4"
8.	1701045	Cap Screw - 5/16" x 3/4"	21.	1703231	Cable Tie - 8"
9.		Flanged Top Lock Nut - 5/16"	22.	1704704	SMARTwire™ - 6 Ga. x 25' - Plug/Socket
10.	1704695	Harness Junction Block	26.	1704705	SMARTwire™ - 6 Ga. x 2'-4" - Plug
11.	1704717	Wire Harness Rubber Plug	27.	1700427	Flat Washer - 1/4"



LEAD TRAILER WIRING PARTS FOR SUPPLYING POWER TO REAR/PUP TRAILERS

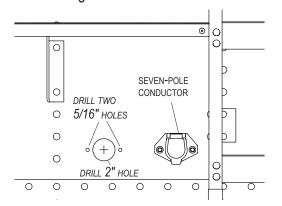
ltem	Part #	<u>Description</u>
6.	1704751	Harness Lock Pin - 1/4" x 7/8"
8.	1701045	Cap Screw - 5/16" x 3/4"
9.	1704946	Flanged Top Lock Nut - 5/16"
23.	1700427	Flat Washer - 1/4"
29.	1122541	SMARTwire™ - 4 Ga. x 22' - Dual-Conductor Socket
	1122542	SMARTwire™ - 4 Ga. x 32' - Dual-Conductor Socket
	1122543	SMARTwire™ - 4 Ga. x 40' - Dual-Conductor Socket
30.	1704888	SMARTwire™ - 4 Ga. x 25' - Plug/Socket



NOTE: Wire lengths are predetermined. Before installing SMARTwire[™] components, review and confirm wire routing so wires reach components with ample room for connection.

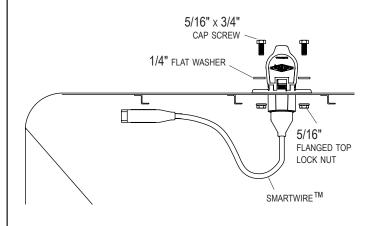
DUAL-POLE CONDUCTOR SOCKET INSTALLATION

STEP 1: Locate dual-pole conductor socket near sevenpole conductor socket as shown. Determine location and drill 2 inch hole through trailer skin.



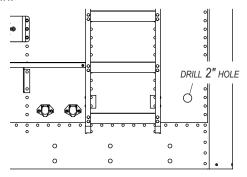
STEP 2: Align socket over 2 inch hole. Using holes in flanges on socket as guide, mark and drill two 5/16 inch holes.

STEP 3: Fasten conductor socket to trailer with 5/16" x 3/4" cap screws, flat washers and nuts.

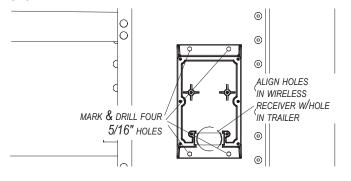


SHUR-CO® WIRELESS RECEIVER INSTALLATION

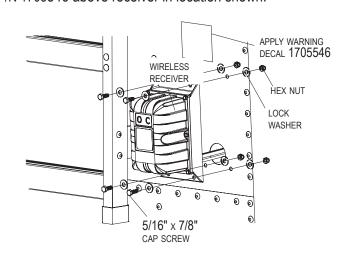
STEP 1: In order to clear travel area of front arm, locate Shur-Co® wireless receiver as low as possible on front of trailer. Determine location and drill 2 inch hole through trailer skin.



STEP 2: Align holes in wireless receiver over 2 inch hole in trailer as shown below. Using holes on flanges on receiver as guide, mark and drill four 5/16 inch holes as shown.

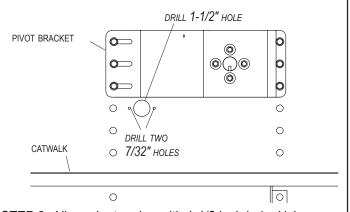


STEP 3: Align holes in wireless receiver with holes on trailer. Fasten receiver to trailer with 5/16" x 7/8" cap screws, lock washers and nuts. Apply warning decal P/N 1705546 above receiver in location shown.



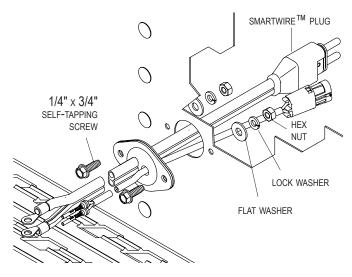
ADAPTER PLUG INSTALLATION

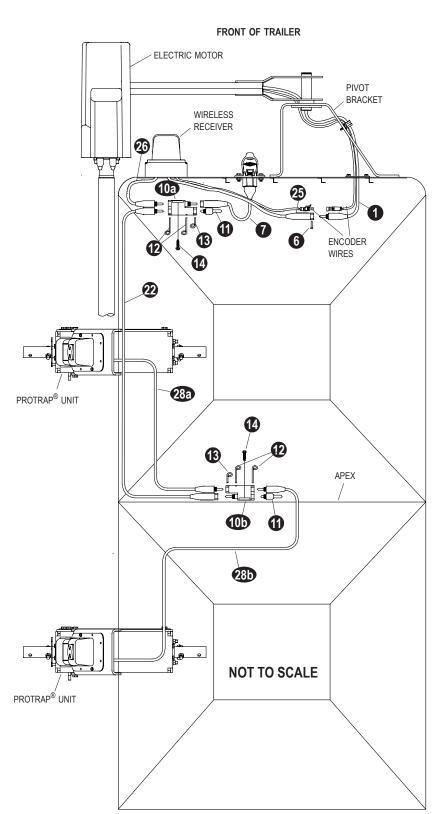
STEP 1: Measure 11 inches horizontally from center line of trailer and 1 inch down from lower edge of pivot bracket. Mark and drill 1-1/2 inch hole through trailer skin.



STEP 2: Align adapter plug with 1-1/2 inch hole. Using plug as guide, mark and drill two 7/32 inch holes as shown.

STEP 3: Fasten adapter plug to front of trailer with 1/4" X 3/4" cap screws, lock washers and nuts.





NOTE: Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.

A CAUTION

Do not fasten SMARTwire™ components to trailer through hopper walls.

FRONT OF TRAILER

STEP 1: Route SMARTwire [™] (**25**) from wireless receiver to adapter plug (**1**). Connect encoder wire ends. Connect wire to adapter plug and secure with lock pin (**6**).

STEP 2: To determine location of front junction block, route SMARTwires (7) and (26) to location where wires reach. Mount junction block (10a) at this location. Using holes in junction block as guide, mark and drill two 7/32 inch holes.

STEP 3: Fasten junction block (10a) to trailer with screws (14).

STEP 4: Connect SMARTwires (7), (22) and (26) to junction block (10a). Insert plug (11) into remaining socket. Secure connections with lock pins (12) and (13).

STEP 5: Route SMARTwire [™] (22) from front to apex of trailer.

APEX OF TRAILER

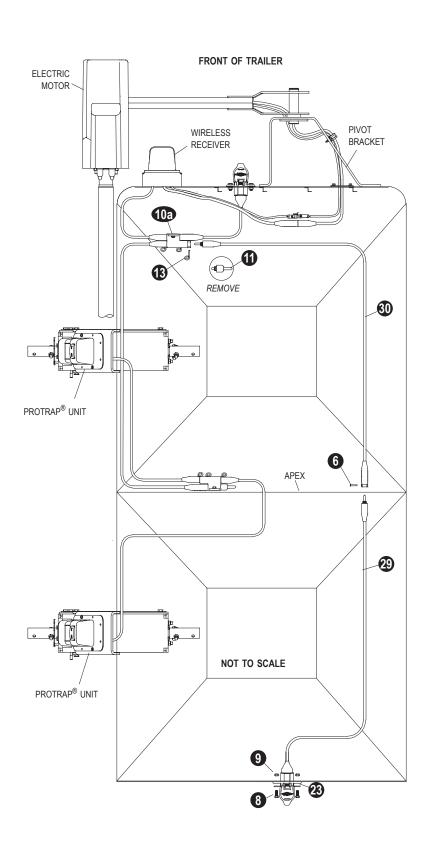
STEP 6: To determine location of second junction block, route SMARTwires (22), (28a) and (28b) to location near apex of trailer where wires reach. Mount junction block (10b) at this location. Using holes in junction block as guide, mark and drill two 7/32 inch holes.

STEP 7: Fasten junction block (10b) to trailer with screws (14).

STEP 8: Connect SMARTwires (22), (28a) and (28b) to junction block (10b) at apex of trailer. Insert plug (11) into remaining socket. Secure all connections with lock pins (12) and (13).

STEP 9: Secure all wires to trailer with cable clips (20) and screws (14). If needed, use cable ties (21).

NOTE: For lead/pup trailer configurations, continue on next page.



NOTE: Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.



Do not fasten SMARTwire™ components to trailer through hopper walls.

FRONT OF TRAILER

STEP 1: Follow wiring instructions on previous page.

STEP 2: Remove lock pin (13) and plug (11) from junction block (10a).

STEP 3: Connect SMARTwire[™] (**30**) to junction block (**10a**) and secure with lock pin (**13**).

STEP 4: Route SMARTwire[™] (30) towards rear of trailer.

REAR OF TRAILER

STEP 3: To determine location for conductor socket (29) on rear of trailer, route SMARTwire™ (30) and SMARTwire™ from conductor socket (29) to location near middle of trailer where wires reach. Mount conductor socket at this location.

STEP 4: Follow STEPS 1 to 3 on page 4 to install conductor socket (**29**).

MIDDLE OF TRAILER

STEP 5: Connect SMARTwires (**30**) and (**29**). Secure with lock pin (**6**).

STEP 6: Secure all wires to trailer with cable clips (20) and screws (14). If needed, use cable ties (21).

