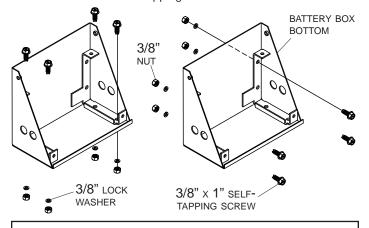


BATTERY BOX BOTTOM

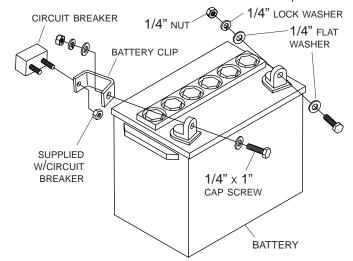
STEP 1: Using either bottom holes or back holes in battery box bottom as a guide, mark hole locations on trailer. Drill 5/16" holes and fasten battery box bottom to trailer with 3/8" x 1" self-tapping screws, lock washers and nuts.



NOTE: Install backer plate if trailer wall is less than 1/8" thick.

BATTERY CLIP & CIRCUIT BREAKER

STEP 2: Fasten battery clip and circuit breaker to battery with 1/4" cap screws, flat washers, lock washers and nuts as shown. Fasten circuit breaker with nut provided.



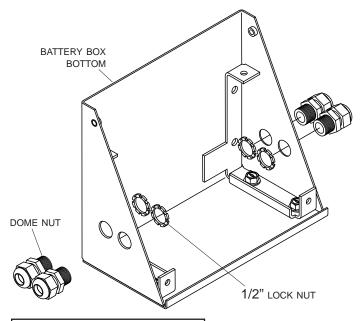
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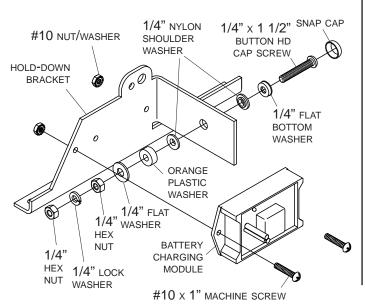
DOME NUTS & HOLD-DOWN BRACKETS

STEP 3: Secure dome nut strain reliefs to battery box bottom with 1/2" lock nuts.



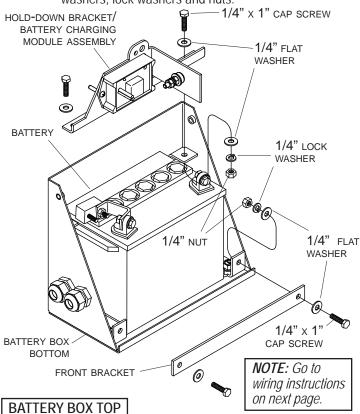
BATTERY CHARGING MODULE

STEP 4: Fasten battery charging module to hold-down bracket with #10 x 1" machine screws and nut/washers. Install 1/4" x 1 1/2" button head cap screw, flat bottom washer, shoulder washers, orange plastic washer, flat washer, hex nut, lock washer, second hex nut and snap cap as shown.

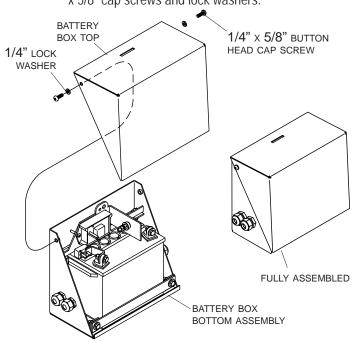


BATTERY & BRACKETS

STEP 5: Place battery in battery box bottom. Install hold-down bracket and front bracket with 1/4" x 1" cap screws, flat washers, lock washers and nuts.



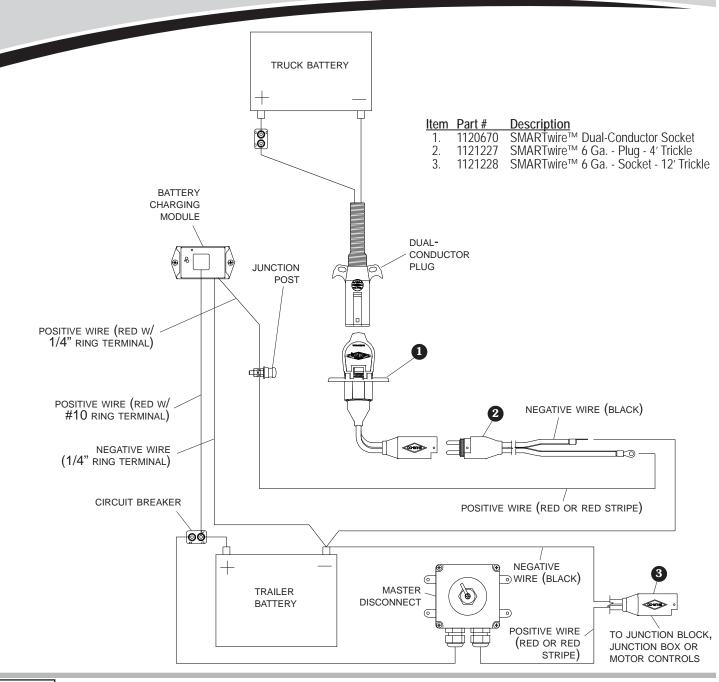
STEP 6: Secure battery box top to battery box bottom with 1/4" x 5/8" cap screws and lock washers.



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WIRING

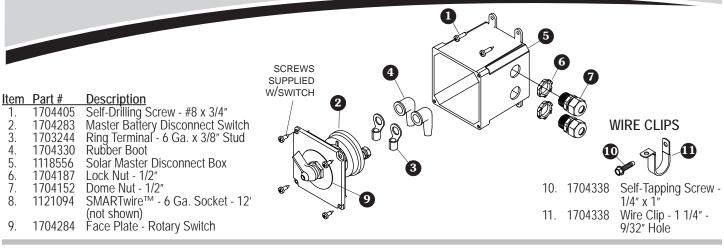
NOTE: Connect circuit breaker after completing step 1.

STEP 1: Route ring terminal ends of ② wire through dome nuts into battery box. Connect positive lead from ② and red wire from battery charging module with 1/4" ring terminal to junction post. Connect negative lead from ② and black wire from battery charging module to negative trailer battery post. Connect red wire with #10 ring terminal from battery charging module to circuit breaker post near terminal.

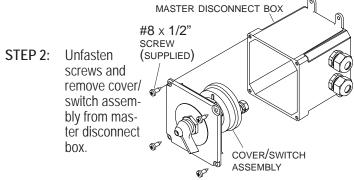
- STEP 2: Route ring terminal ends of ③ through dome nuts into battery box. Connect negative lead of ⑤ to negative post on trailer battery. Connect positive lead of ⑤ to circuit breaker post farthest from battery terminal.
- STEP 3: For outgoing load wire **3**, route to load as desired but do not fasten down yet. Locate desired mounting position for master disconnect switch and install switch before securing wire.

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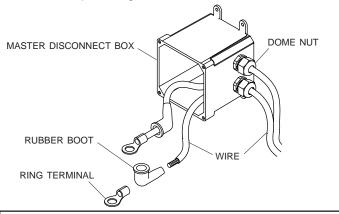




STEP 1: Route wire (P/N 1121094) along planned route. Determine desired location of master disconnect switch along wire route. Cut positive half of this wire at mounting location. Do not cut negative wire. Carefully peel positive side of wire away from negative side about 1" on either side of cut.



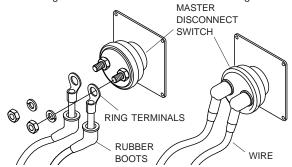
STEP 3: Run positive 6-ga. wire ends through dome nuts on master disconnect box. Run wire ends through rubber boots and crimp 3/8" ring terminals to ends of wire.



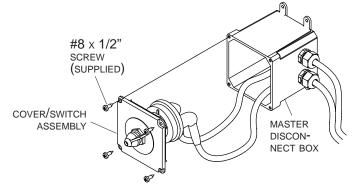
NOTE: Cut wires to length and strip only enough wire insulation to install ring terminals. Insert bare wire into ring terminals and crimp securely.



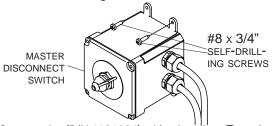
STEP 4: Connect wires to master disconnect switch. Coat with dielectric grease and install rubber boots over ring terminals.



STEP 5: Re-install cover/switch assembly to master disconnect box. Fasten with supplied #8 x 1/2" screws.



STEP 6: Fasten master disconnect switch box to trailer with four #8 x 3/4" self-drilling screws.



STEP 7: Secure wire (P/N 1121094) with wire clips • and self-tapping screws •.

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