

1121904 Stabilizer Arm Kit - High-Lift End Gate

1. 1121901 Stabilizer Arm - Upper

2. 1121902 Stabilizer Arm - Lower

3. 1107080 Crank Retainer - 3" Standoff

4. 1702996 Flanged Cap Screw - 1/2" x 1"

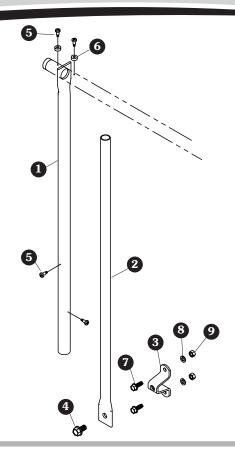
5. 1700398 Self-Drilling Screw - 1/4" x 3/4"

6. 1118037 Plastic Washer - Black

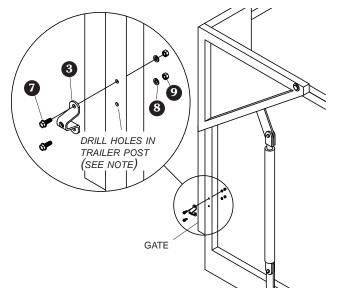
7. 1700400 Self-Tapping Screw - 3/8" x 1"

8. 1700434 Lock Washer - 3/8"

9. 1700407 Hex Nut - 3/8"

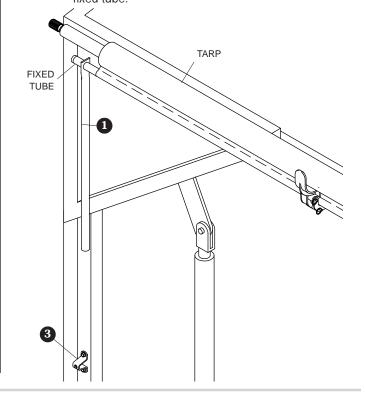


STEP 1: Locate standoff **3** on trailer post (not on gate). Using holes in standoff as a guide, mark and drill holes in trailer and fasten with screws **3**, lock washers **3** and nuts **9**.



NOTE: Use lock washers and nuts on the interior side, if possible, and drill 13/32" holes. If interior side of trailer is not accessible, self-tapping screws used without washers and nuts require a minimum wall thickness of 3/16". Drill 5/16" holes.

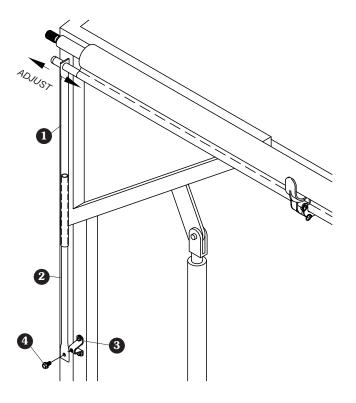
STEP 2: Roll tarp opened and slide upper stabilizer arm **①** over fixed tube.



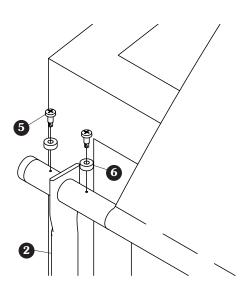
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STEP 3: Slide lower arm ② into upper arm ①, then fasten lower arm to standoff with screw ②. Adjust stabilizer arm along fixed tube so arm is vertical.



STEP 4: Fasten self-drilling screws **3** and plastic washers **3** into fixed tube on both sides of stabilizer arm to secure arm.



STEP 5: Fasten upper arm to lower arm with two self-drilling screws **⑤**.

