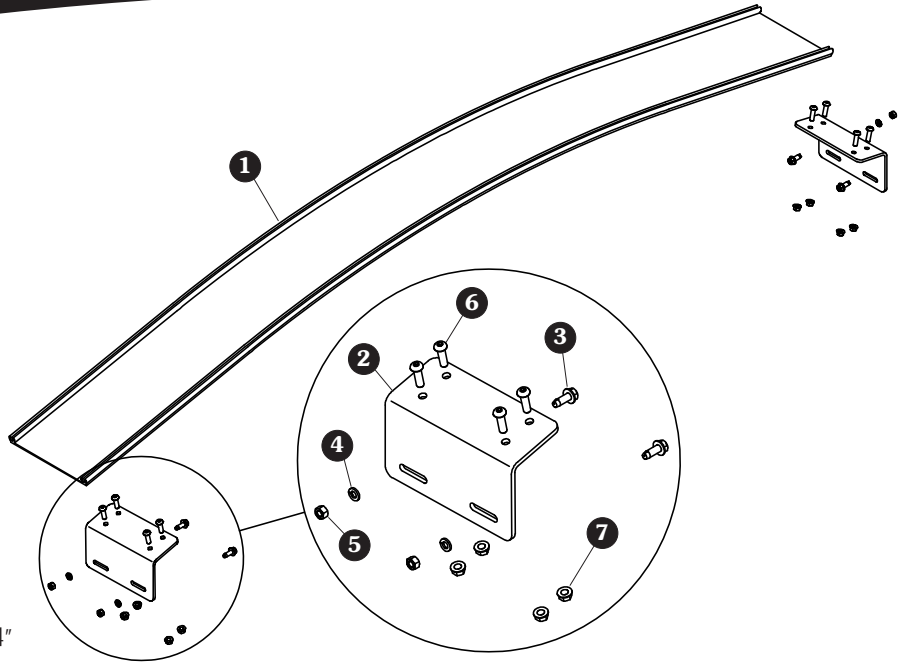
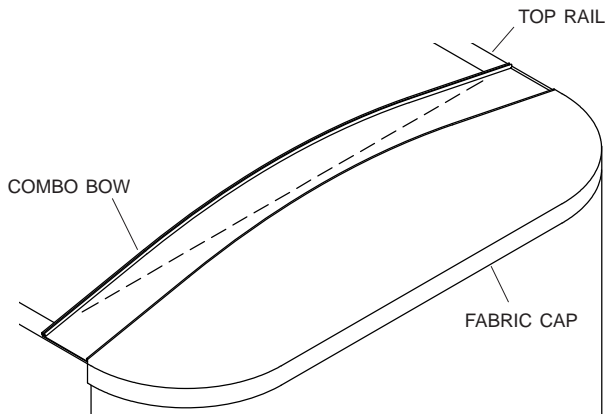


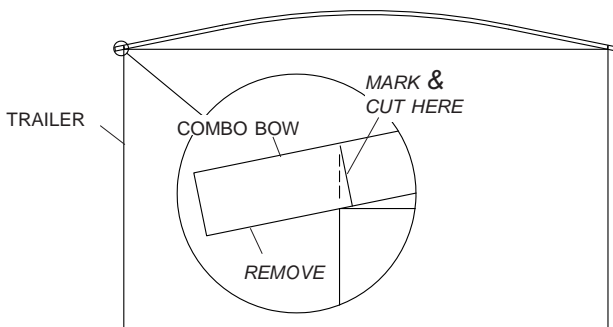
| Item | Part # | Description |
|------|---------|---------------------------------------|
| 1. | 1122863 | Combo Bow - 90 1/2" x 8" Rise |
| | 1122862 | Combo Bow - 104 1/2" x 12" Rise |
| | 1122865 | Combo Bow - 98 1/2" x 12" Rise |
| 2. | 1122897 | Combo Bow Bracket - 12° |
| | 1122899 | Combo Bow Bracket - 17° |
| 3. | 1700400 | Self-Tapping Screw - 3/8" x 1" |
| 4. | 1700434 | Lock Washer - 3/8" |
| 5. | 1700407 | Hex Nut - 3/8" |
| 6. | 1704706 | Button Head Cap Screw - 3/8" x 1 1/4" |
| 7. | 1701283 | Top Lock Flange Nut - 3/8" |



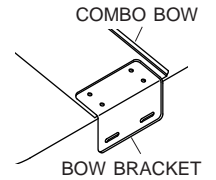
STEP 1: Place combo bow on top of trailer, across front. Determine mounting location according to depth of fabric cap packaging plus 10". Mark location on top rails.



STEP 2: Center combo bow on trailer. Mark both sides of bow as shown, with no part of bow extending past side of trailer. Remove excess material from combo bow.

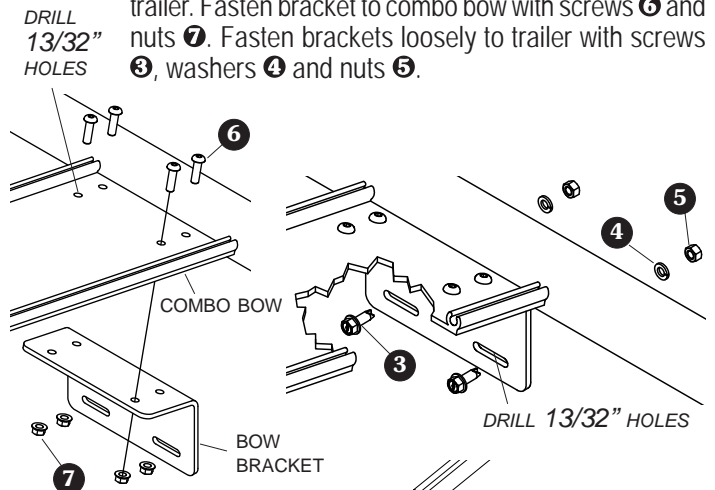


STEP 3: Center bow brackets under combo bow, against inside of trailer. Mark bracket locations and remove bow.

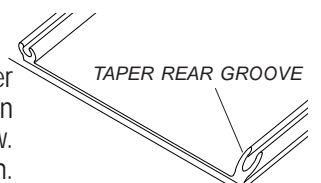


STEP 4: Option A: Align bow brackets with marks. Weld in place.

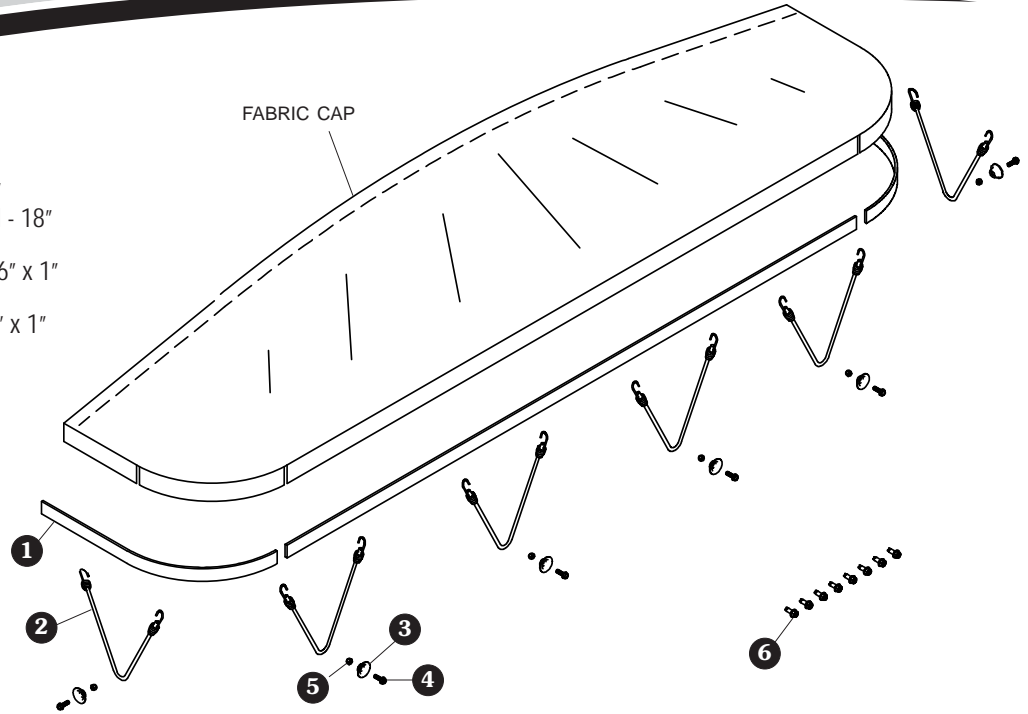
Option B: Align bow brackets with marks. Using brackets as guides, mark hole locations on combo bow and on inside of trailer. Drill 13/32" holes in combo bow and trailer. Fasten bracket to combo bow with screws 6 and nuts 7. Fasten brackets loosely to trailer with screws 3, washers 4 and nuts 5.



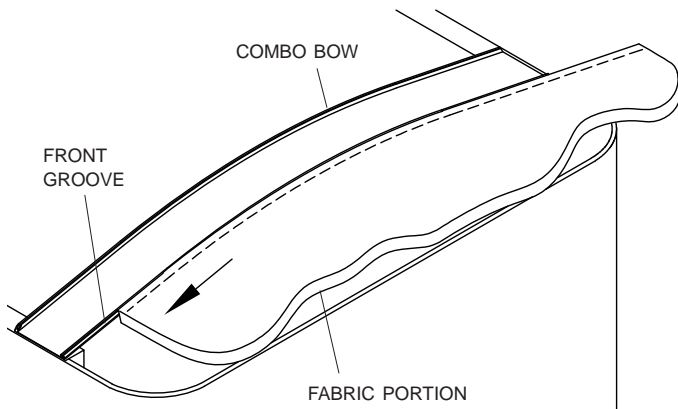
STEP 5: To prevent tarp wear, taper ends of rear groove on both sides of combo bow. Grind sharp edges smooth.



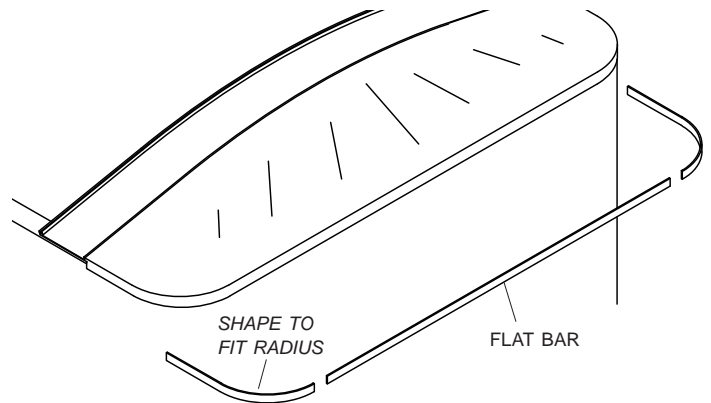
| Item | Part # | Description |
|------|---------|---------------------------------|
| 1. | 1700581 | Flat Bar - 1/8" x 1" x 103" |
| 2. | 1700990 | Heavy-Duty Stretch Cord - 18" |
| 3. | 1701355 | Rope Anchor |
| 4. | 1701059 | Self-Tapping Screw - 5/16" x 1" |
| 5. | 1700419 | Nylon Lock Nut - 5/16" |
| 6. | 1700400 | Self-Tapping Screw - 3/8" x 1" |



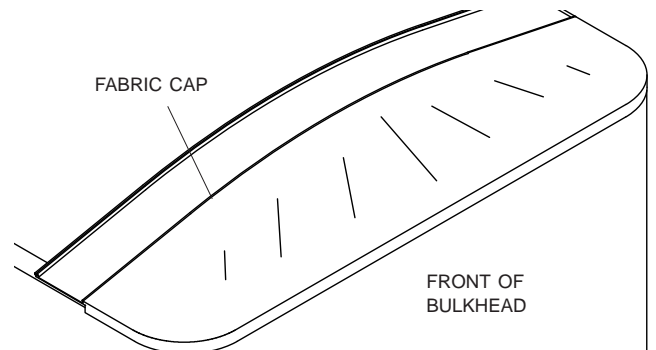
STEP 1: Apply small amount of lubricant to front groove on combo bow. Slide rod in fabric portion of cap entirely into groove.



STEP 2: Cut aluminum flat bar sections 1/2" shorter than pocket lengths. Insert sections into fabric cap pocket. Shape to fit corner radius, if applicable.



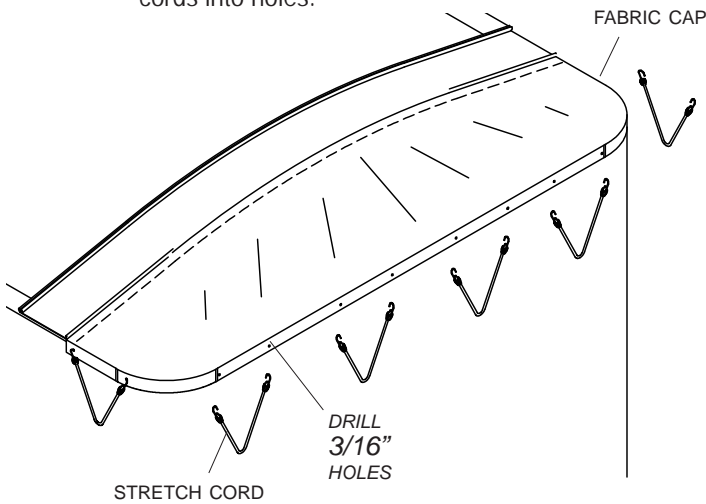
STEP 3: Work fabric cap over front of bulkhead. Align seam in fabric with weld along top of trailer.



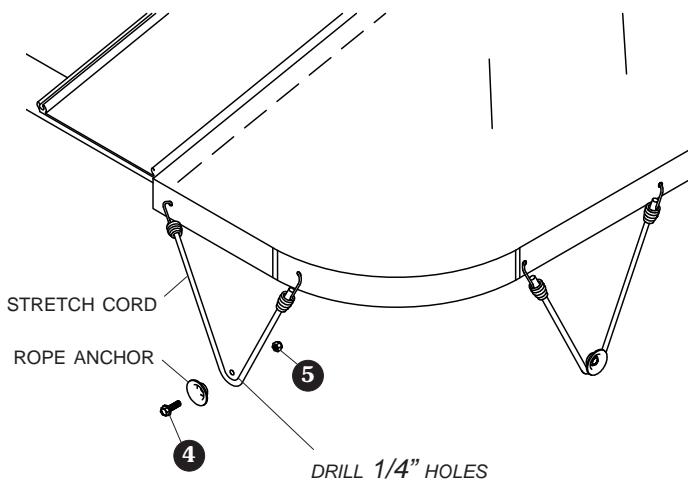
NOTE: Use one section of flat bar across straight portion on front of cap. Side and radius may be one section. Use as few sections as possible. Supply even tension over fabric cap for secure and clean fit.

FLAT BAR & STRETCH CORD OPTION

STEP 4: Locate one stretch cord on each side of cap, centered on side of fabric cap. Equally space remaining stretch cords across face of cap. For each stretch cord, drill two 3/16" holes through aluminum flat bar. Hook stretch cords into holes.

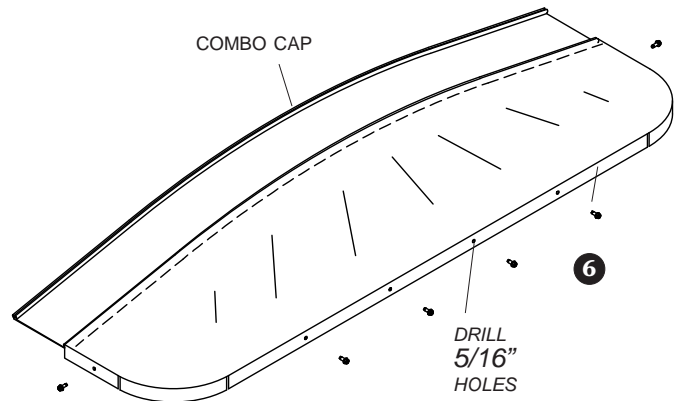


STEP 5: Locate rope anchors so stretch cords receive at least 10 pounds of pressure. Drill 1/4" holes and fasten rope anchors with screws ④ and nuts ⑤. Hook stretch cords over rope anchors.



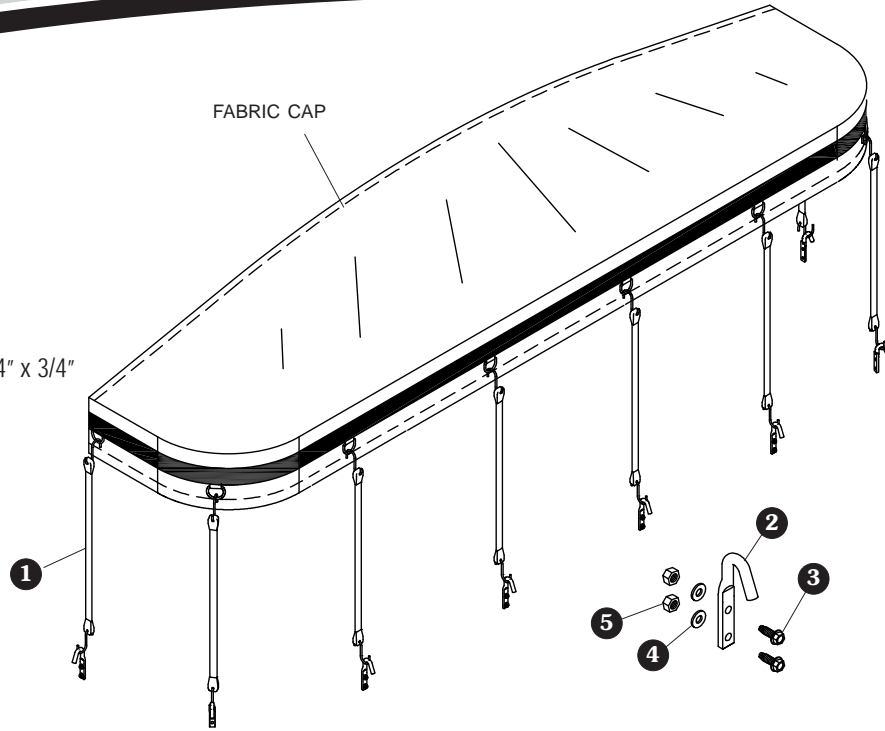
FLAT BAR ONLY OPTION

STEP 4: Drill 5/16" holes through aluminum flat bar and fasten cap to trailer with screws ⑥. Install two screws ⑥ on each side of caps, and equally space remaining screws across face of caps.

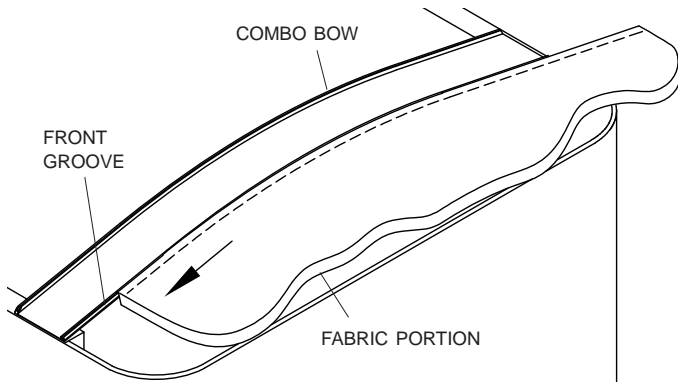


RUBBER TARP STRAP OPTION

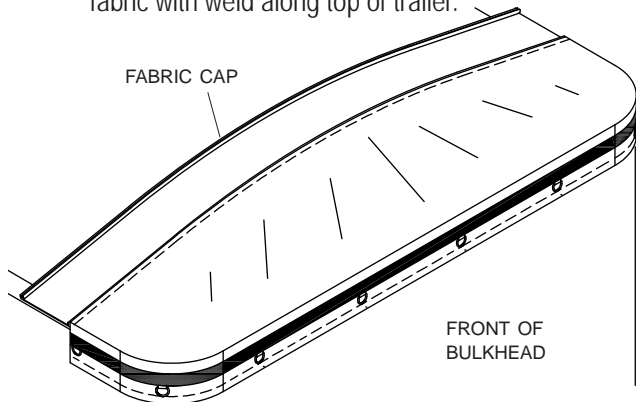
| Item | Part # | Description |
|------|---------|----------------------------------|
| 1. | 1700650 | Rubber Tarp Strap - 21" |
| 2. | 1700682 | Box Hook - 5/16" Holes |
| 3. | 1700403 | Self-Tapping Screw - 1/4" x 3/4" |
| 4. | 1700427 | Flat Washer - 1/4" |
| 5. | 1701543 | Nylon Lock Nut - 1/4" |



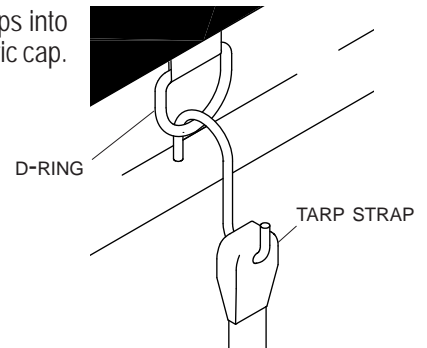
STEP 1: Apply small amount of lubricant to front groove on combo bow. Slide rod in fabric cap entirely into groove.



STEP 2: Work fabric cap over front of bulkhead. Align seam in fabric with weld along top of trailer.



STEP 3: Hook tarp straps into D-rings on fabric cap.



STEP 4: Locate box hooks so tarp straps receive at least 10 pounds of pressure. Drill 1/4" holes and fasten box hooks with screws 3, washers 4 and nuts 5. Hook tarp straps into box hooks.

