



Shur-Co®
World Headquarters
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Job Title: Press Brake Operator
Type: Full Time, Monday-Thursday 7am-4:30pm, Friday 7am-11am
Department: Metal Fab
Reports To: Operations Manager

ABOUT SHUR-CO®:

Shur-Co®, LLC is the largest manufacturer of quality tarp and cover containment systems in the United States. In November 2012 Shur-Co®, LLC acquired Donovan Enterprises effectively joining two well-know leaders in the truck, trailer and specialty market, resulting in an entity with a combined 93 years of tarping experience. By combining the product lines, sales teams, technical capabilities and service locations of Shur-Co®, LLC and Donovan, we are able to provide the most comprehensive product offerings in the market and a customer service platform unequaled in the industry. With a corporate office located in Yankton, South Dakota, ten branch locations, dozens of original equipment manufacturers (OEMs) and thousands of dealers, you'll have the opportunity to work with employees and customers all throughout the country.

SUMMARY and RESPONSIBILITIES

Responsible for operating press break on machine. Fits and fabricates structural steel, completes layout, and inspects finished product.

- Operate press brake machine.
- Run bend and forming operations using standard and custom punches.
- Use a CNC controller to input information into machine.
- Adjust ram and back gauge locations per process control instructions and blueprints.
- Checks height, depth and thickness using micrometers, dial indicators, calipers, gauges and other precision-measuring instruments.
- Perform complex programming using all features of the press brake.
- Work with tight tolerances.
- Produce parts for assembly operations.
- Meet customer specifications and delivery requirements.
- Program the CNC to produce new parts meeting specifications.
- Perform spot inspections of parts.
- Perform all required routine and minor maintenance activities according to procedures.
- Complete and maintain paperwork.
- Identify assembly parts.
- Set up light gauge metal.
- Configure bend allowances for sheet metal (stainless, aluminum & regular steel).
- Check machine for defects and repair if necessary.
- Ensure machine is calibrated and cleaned.
- Read drawings and blueprints.

Please contact Human Resources at 605-665-6000 for questions on the application process. The position will remain open until filled.