



**Shur-Co®**  
World Headquarters  
2309 Shur-Lok St.  
PO Box 713  
Yankton, SD 57078-0713  
Ph: 1-605-665-6000  
Fax: 1-605-665-0501  
[www.SHURCO.com](http://www.SHURCO.com)

**Job Title:** Roll Former  
**Type:** Full Time, Monday-Thursday 7:00a-4:30p, Friday 7:00a – 11:00p  
**Department:** Metal Fabrication  
**Reports To:** Metal Fabrication Manager

#### **ABOUT SHUR-CO®**

Shur-Co®, LLC is the largest manufacturer of quality tarp and cover containment systems in the United States. In November 2012 Shur-Co®, LLC acquired Donovan Enterprises effectively joining two well-know leaders in the truck, trailer and specialty market, resulting in an entity with a combined 93 years of tarping experience. By combining the product lines, sales teams, technical capabilities and service locations of Shur-Co®, LLC and Donovan, we are able to provide the most comprehensive product offerings in the market and a customer service platform unequaled in the industry. With a corporate office located in Yankton, South Dakota, ten branch locations, dozens of original equipment manufacturers (OEMs) and thousands of dealers, you'll have the opportunity to work with employees and customers all throughout the country.

#### **SUMMARY**

Sets up and operates roll forming line to form longitudinal bends and rolls in the fabricated profiles. Operates all secondary equipment that is associated with the roll forming process. Support the production team by assembling parts, operating machinery, bending, punching or sawing of metal products as instructed by supervisors.

#### **ESSENTIAL DUTIES AND RESPONSIBILITIES** (include the following. Other duties may be assigned.)

- Operate the roll forming line and other machinery used in the production process, or assist other machine operators.
- Set up tooling, load programs and set machine parameters to ensure optimal performance of the equipment.
- Test run new roll form tooling to generate sample parts.
- Strong knowledge of roll form tooling and ability to evaluate and generate improvement opportunities to tooling and process is preferred.
- Be able to handle and load roll forming machine with raw material.
- Be able to determine condition of tools (rework and clean when necessary) and verify coolant levels in the equipment.
- Work in a fast paced environment with fast changing priorities and report productivity to the supervisor.
- Keeping work area clean and organized is required.
- Provide a high level of attention to detail and focus on a given task.
- Follow all company rules and policies.
- Work with team members to maximize productivity and efficiency.
- Assemble items as instructed by shift leader.
- Lift raw materials, final products, and items packed for shipment, manually, or using hoist.
- Operate machinery used in the production process, or assist machine operators.

#### **CERTIFICATES, LICENSES, REGISTRATIONS**

Must be able to pass a forklift certification test and drive a forklift.

#### **QUALIFICATIONS**

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The



**Shur-Co®**  
World Headquarters  
2309 Shur-Lok St.  
PO Box 713  
Yankton, SD 57078-0713  
Ph: 1-605-665-6000  
Fax: 1-605-665-0501  
[www.SHURCO.com](http://www.SHURCO.com)

requirements listed below are representative of the knowledge, skill, and/or ability required. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

#### **EDUCATION AND/OR EXPERIENCE**

- High school diploma or general education degree (GED); or one to three months related experience and/or training; is strongly preferred.

#### **LANGUAGE SKILLS**

- Ability to read and interpret documents such as safety rules, operating and maintenance instructions, and procedure manuals.

#### **MATHEMATICAL SKILLS**

- Ability to add, subtract, multiply, and divide in all units of measure, using whole numbers, common fractions, and decimals.
- Ability to compute rate, ratio, and percentages.

#### **REASONING ABILITY**

- Ability to apply common sense understanding to carry out detailed but uninvolved written or oral instructions.

#### **PHYSICAL DEMANDS**

- The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.
- While performing the duties of this Job, the employee is regularly required to stand; use hands to finger, handle, or feel; reach with hands and arms and talk or hear.
- The employee is frequently required to walk.
- The employee is occasionally required to climb or balance and stoop, kneel, crouch, or crawl.
- The employee must regularly lift and /or move up to 50 pounds and occasionally lift and/or move up to 10 pounds.
- Specific vision abilities required by this job include close vision, distance vision, color vision, peripheral vision, depth perception and ability to adjust focus.

#### **WORK ENVIRONMENT**

- The work environment characteristics described here are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.
- While performing the duties of this Job, the employee is regularly exposed to moving mechanical parts, oil and lubricants.
- The employee is frequently exposed to fumes or airborne particles; risk of electrical shock and vibration.
- The employee is occasionally exposed to high, precarious places.

The noise level in the work environment is usually loud.

Please contact Human Resources at 605-665-6000 for complete job description as duties and responsibilities are too numerous to list. The position will remain open until filled.