READ BEFORE INSTALLING P/N 1132661 Rev. A

# SHUR-CO®



# SMARTdrive<sup>™</sup> Electric Upgrade for Cable-Lok<sup>™</sup> Systems

## **OWNER'S MANUAL**



## **Download the ShurLink™ App**



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PHONE: 1.866.748.7435 | FAX: 1.605.665.0501 2309 SHURLOCK STREET | YANKTON, SD 57078-0713

www.SHURCO.com

## **A** SAFETY INSTRUCTIONS

At Shur-Co, your safety is our top priority. Please read and thoroughly understand all instructions before operating all equipment. Failure to READ AND FOLLOW INSTRUCTIONS may result in system failure, property damage, or personal injury. Pay close attention to warnings, cautions, and operating instructions. The hazard symbol  $\triangle$  alerts users of potentially hazardous conditions, and is followed by Caution, Warning, or Danger messages to indicate risk:

- Danger: (Red) Indicates an imminently hazardous situation that, if not avoided, WILL result in death or serious injury.
- Warning: (Orange) Indicates a potentially hazardous situation that, if not avoided, COULD result in death or serious injury.
- Caution: (Yellow) Indicates a potentially hazardous situation that, if not avoided, MAY result in minor or moderate injury or damage to the system.
- Notice : (Blue) Indicates operational notes or other essential information without addressing safety.

Regularly inspect equipment to ensure proper performance. Always repair or replace worn or damaged parts immediately to maintain safety. Safety decals are placed at critical locations on the equipment. Keep these decals clean and legible at all times. Replace any decal that is worn, damaged, painted over or otherwise unreadable. Replacement decals can be obtained by your local Shur-Co dealer.

- Always wear safety glasses during installation and operation.
- Stay clear of moving parts.
- No other use of Shur-Co<sup>®</sup> equipment is authorized, except as designed.

## SHUR-CO® TERMS OF SERVICE

ORDER
TERMS AND CONDITIONS



WARRANTY



**PATENTS** 



## **SERVICE AND DISTRIBUTION CENTERS**

www.shurco.com/about-us/corporate-locations/

**LOCATIONS** 



P/N 1132661 Rev. A Product Guide

## **MESSAGE TO OWNERS**

Thank you for choosing Shur-Co® for your tarping system needs. We appreciate your confidence in our products. Please note that while this manual provides comprehensive installation and operation instructions, your trailer may require minor adjustments to these guidelines.

Visit Shurco.com to access the most current version of these instructions and other important product information.

## **QUESTIONS?**

**CALL OUR HELP LINE:** 

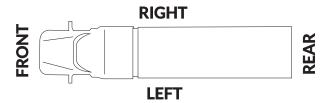
1-866-748-7435

MONDAY-FRIDAY 8 AM-5 PM CENTRAL TIME

### **MAINTENANCE**

- Tension cables with ratchet straps.
- Tighten loose bolts.
- Replace/repair worn or damaged tarps.
- Replace worn or broken springs.
- · Check electrical connections.

## **VEHICLE ORIENTATION**



## **REQUIRED TOOLS**

- Tape Measure
- Clamps
- Grinder or Metal File
- Air or Electric Impact
- 7/16" Combination Wrench with 7/16" Socket
- 1/2" Combination Wrench with 1/2" Socket
- 9/16" Combination Wrench with 9/16" Socket
- 3/4" Combination Wrench with 3/4""Socket
- 7/32" Socket
- 3/8" Socket
- 9/16" Socket
- 7/32" Drill Bit (for 1/4" Self-Tapping Screws)
- 1/4" Drill Bit (for 5/16" Self-Tapping Screws)
- 5/16" Drill Bit (for 3/8" Self-Tapping Screws)
- 3/8" Drill Bit (for Regular 3/8" Hex Bolts)
- 1/2" Drill Bit (for Regular 1/2" Hex Bolts)
- #3 Phillips Screw Driver Bit
- Electric Drill
- Wire Cutters & Crimping Tool
- Hack Saw (metal cutter)

## PLEASE READ THE COMPLETE MANUAL BEFORE PROCEEDING WITH INSTALLATION OR USE OF THE TARPING SYSTEM.

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## **Pre-Installation Checklist**

#### Clearance Specification

The Cable-Lok™ system requires a minimum of 8 inches between the cab and the box/body to ensure the system operates as intended.

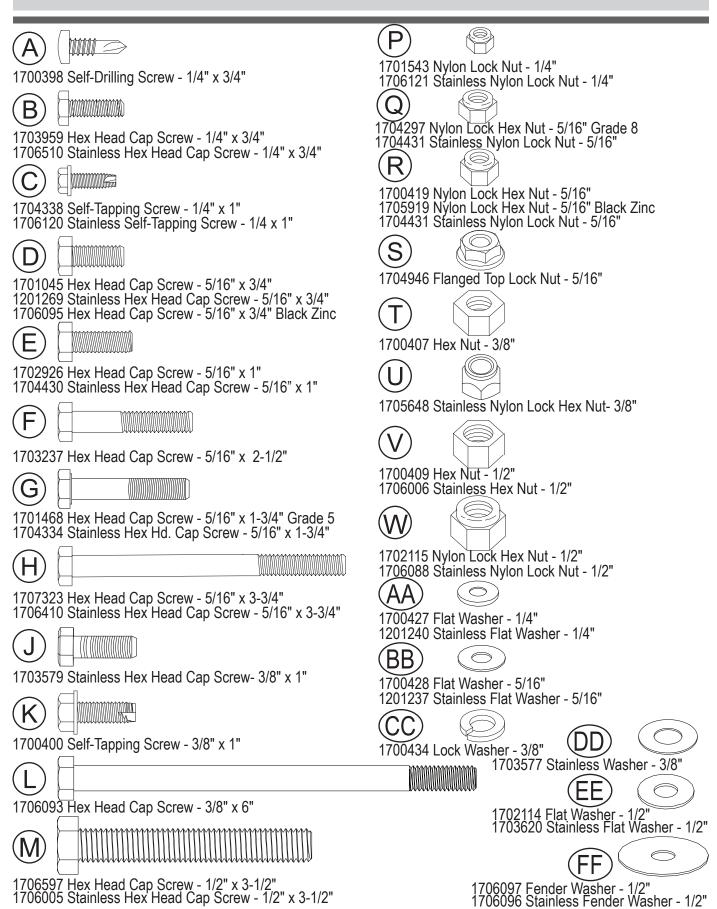
#### Tarp Inspection

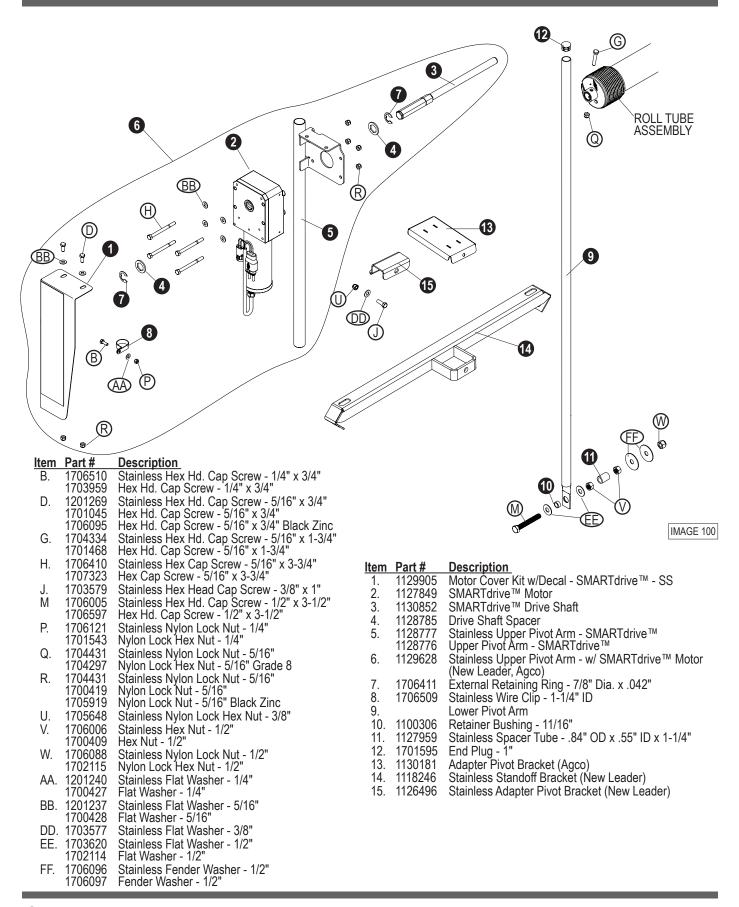
Measure the tarp's length and width with slight tension applied. Compare these measurements with the dimensions listed on the sheet attached to the tarp.

If the tarp's length and width do not match the stated dimensions, do not proceed with the installation. Call your local dealer, or call Shur-Co<sup>®</sup> Customer Service at 1-866-748-7435.

#### Surface Preparation

Before installing this tarping system, remove or grind any sharp edges smooth to prevent tarp damage. To prevent rust, paint all exposed metal, such as weld seams and/or metal exposed by grinding or cutting, with corrosion-resistant paint.





#### **BEFORE YOU BEGIN:**

Close the tarp. Release tension in the cables, then disconnect the power.

For systems that require a standoff bracket, proceed to page 8.

## Pivot Arm/Motor Installation - Direct Mount

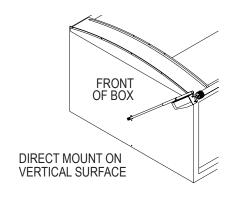


IMAGE 101

**NOTICE:** The distance between the back of the cab and the front of the face cap must be at least 8 inches.

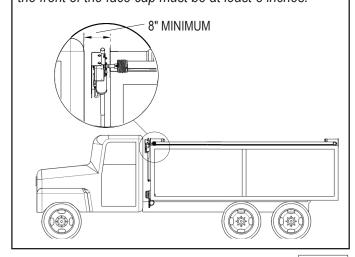
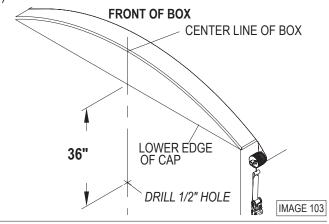


IMAGE 102

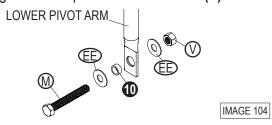
#### STEP 1:

- a) Determine pivot point location on front of box by measuring 36" down from the lower edge of the end cap at the center of the box.
- b) Mark the location and drill a 1/2" hole.



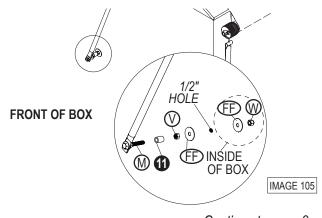
#### STEP 2:

- a) Insert cap screw (M) through washer (EE), bushing (10) and hole in lower pivot arm.
- b) Slide second washer **(EE)** over screw **(M)** and tighten screw against lower pivot arm with hex nut **(V)**.



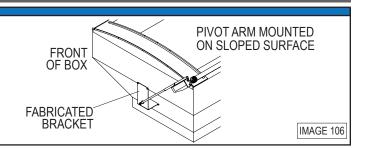
#### STEP 3:

- a) Slide spacer tube (11) over cap screw (M). Turn second hex nut (V) onto cap screw (M) and tighten nut against spacer tube (11).
- b) Slide fender washer (FF) over cap screw (M), then slide cap screw through hole in front of box. Slide second fender washer (FF) over cap screw (M) on inside of box and secure with lock nut (W). Do not overtighten; the lower pivot arm must remain free to pivot on the bolt.



#### **NOTICE: STANDOFF BRACKETS**

- If standoff brackets are required, they may need to be fabricated by the customer, as bracket size can vary depending on the trailer. Call Shur-Co for more information.
- Swing arm must operate without interference.
   Locate standoff to allow clearance for swing arm operation.



#### STEP 1: PIVOT BRACKET INSTALLATION (3 Options)

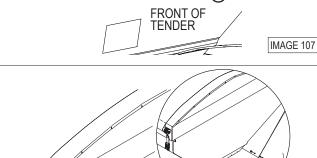
#### New Leader Tender - Pivot Bracket

 Option 1: Tender- Model Year 2020 & Newer 1126496 Stainless Pivot Bracket (15)

Install bracket (15) to the existing bracket on the front of the spreader with screw (J), flat washer (DD), and locknut (U), as shown in image 107.

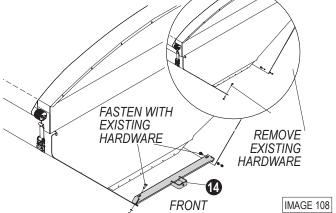
#### New Leader Spreader - Pivot Bracket

- Option 2: Tender- Model Year older than 2020 1118246 Stainless Pivot Bracket (14)
  - a) Remove one set of screws and locknuts from each side of the spreader, as indicated in image 108, and retain.
  - b) Fasten bracket (14) with the screws and locknuts removed from the spreader.



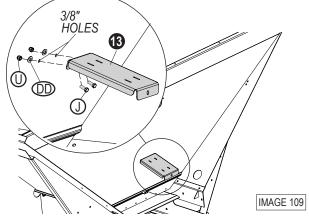
**EXISTING** 

BRACKET



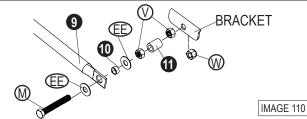
#### AGCO Tender - Pivot Bracket

- Option 3: 1130181 Adapter Pivot Bracket (13)
  - a) Install bracket (13) with two screws (J).
  - b) Secure the assembly from the inside of the existing 3/8" holes with washers (**DD**) and lock nuts (**U**).



#### STEP 2: ATTACH LOWER PIVOT ARM

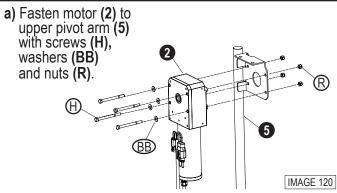
- a) Attach the lower pivot arm (9) to the bracket installed in Step 1B. Insert cap screw (M) through washer (EE), the lower arm (9), bushing (10), flat washer (EE), nut (V), spacer tube (11), nut (V) and into the bracket.
- b) Secure the assembly from the inside of the bracket with lock nut **(W)**. Do not overtighten; the lower pivot arm must remain free to pivot on the bolt.



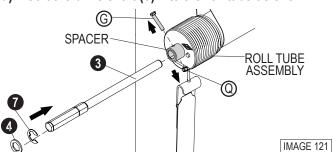
#### STEP 3: PREPARE MOTOR & ARM (2 Options)

Option 1: Kits that require motor assembly.

## **Motor Assembly**



- b) Remove cap screw (G) and high-grade lock hex nut (Q) from the front of the roll tube assembly. Keep the spacer installed on the cartridge. Retain the hardware for later use.
- c) Install retaining ring (7) into the groove in the driveshaft and slide the drive shaft spacer (4) up against it.
- d) Insert the drive shaft (3) into the roll tube as shown.



e) Slide upper pivot arm and motor assembly (5) over lower pivot arm (9).

f) On the back of the motor, insert the roll tube and drive shaft (3) into the motor as shown.

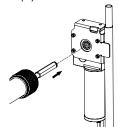


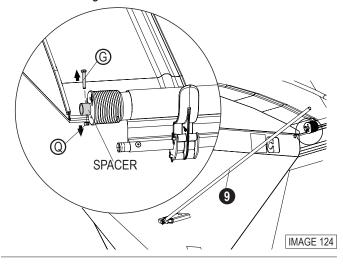
IMAGE 123

Continue to following page.

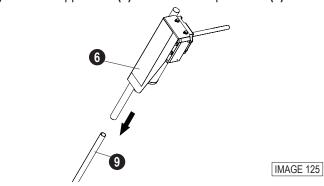
Option 2: Kits that include a preassembled motor on the upper arm (P/N 1129628).

#### **Preassembled Motor and Arm Installation**

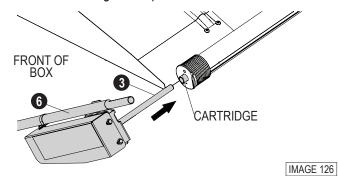
a) Remove cap screw (G) and high-grade lock hex nut (Q) from the front of the roll tube. Keep the spacer installed on the cartridge. Retain the hardware for later use.



**b)** Slide the upper arm **(6)** over the lower pivot arm **(9)**.



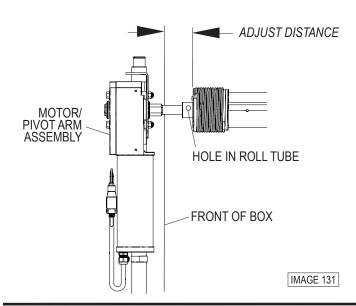
**c)** Slide the motor drive shaft (3), attached to upper arm (6), into the cartridge and spacer at the end of the roll tube.

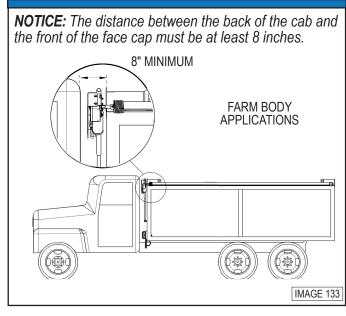


Continue to following page.

#### STEP 4: ALIGN ARM/MOTOR

- a) Adjust the distance between the motor/arm assembly (2)
   and the box so that the arm aligns perpendicular to the top
   of the box
- b) Ensure that the arm moves freely across the front of the box.
- c) Using the **hole in the roll tube** as a guide, mark the hole location on the motor extension.



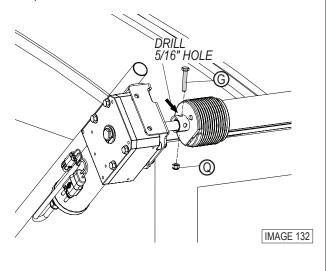


### STEP 5: DRILL HOLE (2 Options)

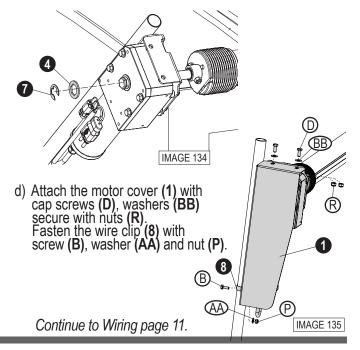
- Option 1: Drill by Hand
- Option 2: Use a Drill Press (preferred method)

### Option 1: Drill by Hand

- a) Drill a 5/16-inch hole through the drive shaft at the marked location.
- b) Reinstall the motor shaft into the cartridge with the cap screw **(G)** and high-grade lock hex nut **(Q)** removed in Step 3.



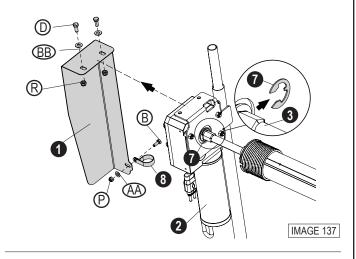
c) On the front of the motor, slide the drive shaft spacer (4) onto the motor. Secure in place with retaining ring (7).



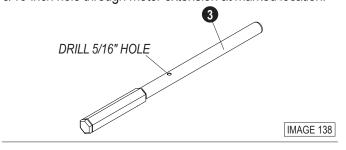
#### Option 2: Use a Drill Press (Steps 5A-5E)

#### STEP 5A: If required, remove motor cover

- a) Remove cap screw (B), washer (AA), nut (P) and wire clip (8). Then remove screws (D), washers (BB) and nuts (R) to remove the motor cover (1) from the motor (2).
- b) Remove the retaining ring (7) from the drive shaft (3).
- c) Retain all components for later reassembly.

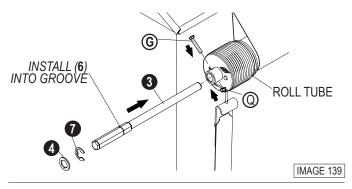


**STEP 5B:** Remove drive shaft (3) from motor. Drill a 5/16-inch hole through motor extension at marked location.

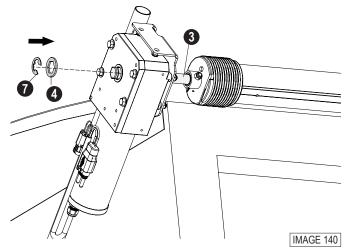


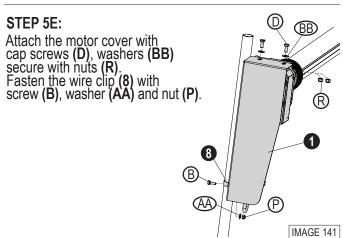
#### STEP 5C:

- a) Reinstall drive shaft (3) into the roll tube. Align the holes and secure the drive shaft to the roll tube with cap screw (G) and high-grade lock hex nut (Q)
- b) Install the retaining ring (7) into the groove in the drive shaft (3) and slide the drive shaft spacer (4) up against it.



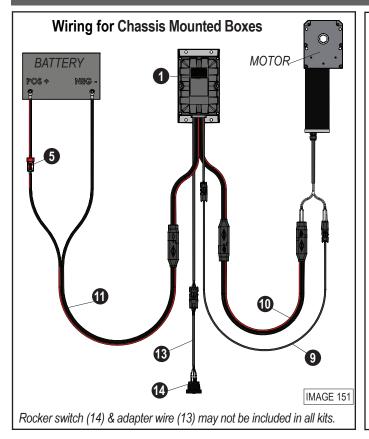
**STEP 5D:** Insert the drive shaft/roll tube into the back of the motor. On the front of the motor, slide the drive shaft spacer (4) onto the motor as shown. Secure the spacer with the retaining ring (7).

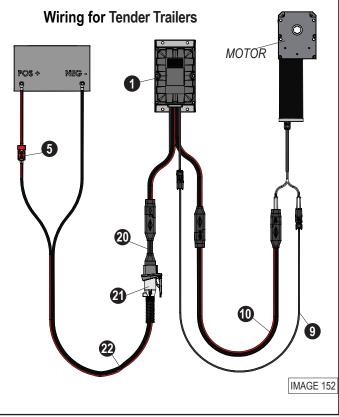




Wiring Instructions P/N 1132661 Rev. A

#### 27 **Standard Parts** 25 Item Part # Description **WARNING** WARNING NOTICE ShurLink™ Receiver ShurLink™ EZR™ Remote DO NOT OPERATE MOTORIZED SYSTEMS 2. WHILE INDIVIDUALS ARE ON OR OCCUPYIN BOX/TRAILER/HOPPER 1131576 1703231 3. Cable Tie - 8" Wire Clip - 3/4" ID 1702108 40-Amp Modified-Reset Circuit Breaker 1704354 Circuit Breaker Boot - Red 1704411 Ring Terminal - 6 Ga. x 3/8" Stud - Battery 7. 1703244 8. 1703245 Ring Terminal - 6 Ga. x #10 Stud - Motor/Breaker 1128857 Encoder Wire Ext - 18 Ga. - Plug/Socket -10' 6" - to Motor SMARTwire™ Socket x Plug - 6 Ga. x 10' 6" SMARTwire™ Socket x Plug - 6 Ga. - 16' SMARTwire™ Socket x Blunt - 6 Ga. x 65' 10. 1127574 1704827 1704988 SMARTwire™ Socket x Blunt - 6 Ga. x 18' 1121631 Harness Lock Pin - 1/8" x 7/8" 1704751 1127972 Solenoid Hinge Bracket 17. Spacer Tube - 11/16" x 5" 18. 1127977 Motorized System Decal Warning 23. 1704627 Motorized System Decal Notice Cable-Lok E-Operation Decal 24. 1707865 25. 1707832 Dielectric Connector Protector (not pictured) 26. 1704378 ◐ **Fasteners** 1700398 Self-Drilling Screw - 1/4" x 3/4" $\mathbb{H}$ C. 1704338 Self-Tapping Screw - 1/4" x 1" ®®® Stainless Self-Tapping Screw - 1/4" x 1" 1706120 Stainless Hex Hd. Cap Screw - 5/16" x 3/4" Hex Hd. Cap Screw - 5/16" x 3/4" Hex Hd. Cap Screw - 5/16" x 3/4" Black Zinc 1201269 1701045 1706095 R Stainless Cap Screw - 5/16" x 1" 1704430 1702926 Cap Screw - 5/16" x 1" 0 1700400 Self-Tapping Screw - 3/8" x 1" *®* K. Hex Head Cap Screw - 3/8" x 6" 1706093 Stainless Nylon Lock Nut - 5/16" Nylon Lock Nut - 5/16" Nylon Lock Nut - 5/16" Black Zinc Flanged Top Lock Nut - 5/16" 1704431 R. 1700419 1705919 1704946 Hex Nut - 3/8" T. 1700407 U. 1705648 Nylon Lock Hex Nut - 3/8" AA. 1700427 Flat Washer - 1/4" Stainless Flat Washer - 5/16" BB. 1201237 Flat Washer - 5/16" 1700428 EE. 1700434 Lock Washer - 3/8" Stainless Flat Washer - 3/8" HH. 1703577 Rocker Switch Applications 1132777 Rocker Adapter Wire - 14 Ga. - Shroud - 60' Rocker Adapter Wire - 14 Ga. - Shroud - 15' 1129634 Rocker Switch 1116020 15. 1703659 Quick Disconnect - Female - 14 Ga. x 1/4" -Switch/Solenoid 16. 1703661 Rocker Switch Mounting Bracket 27. 1704628 Rocker Switch Motorized Warning Tender Trailers 19. 1115385 HD Dual-Cond Plug - Vert Pin 20. 1120670 SMARTwire™ Dual-Conductor Socket Conductor Plug Mtg (L) Bracket 21. 1109015 22. 1119033 Dual Conductor Wire - 6 Ga. x 25 IMAGE 150





**NOTICE:** Only one electric tarp system can be hooked up at a time.

## Shurlink™ Receiver Installation

#### STEP 1: IDENTIFY RECEIVER MOUNTING LOCATION

Identify an easily accessible location for the receiver. The receiver must hang vertically.

**NOTICE:** Wire lengths are predetermined. Before installing SMARTwire  $^{\text{TM}}$  components, review the wire routing to ensure the wires reach the components with ample room for connection.

**NOTICE:** Do not mount the receiver on the trailer frame.

#### FARM BODY -

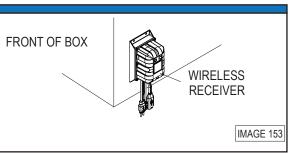
Mount the receiver on the left side, towards the front corner of the box to ensure the motor works properly.

#### TENDER-

Mount the receiver in a suitable location on the box. Ensure the SMARTwire length will allow the receiver to connect to the motor.

#### **STEP 2: INSTALL RECEIVER (2 Options)**

Option 1: ShurLink™ Rec - Bottom Output
 Secure receiver with screws (E), flat washers (BB), and lock nuts (R), as shown in image.



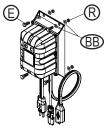
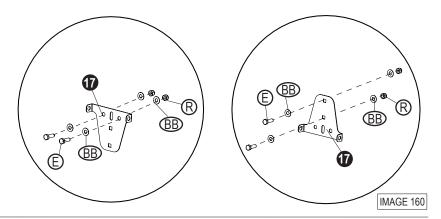


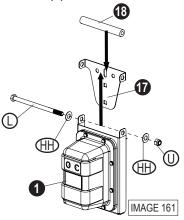
IMAGE 154

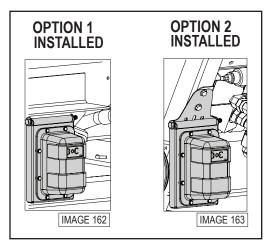
#### Option 2: ShurLink™ Rec - Rear Output

- i) a) Determine bracket (17) orientation as shown in the images to the right.
  - b) Fasten bracket (17) with two cap screws (E), two washers (BB) and secure with two washers (BB) and two lock nuts (R).



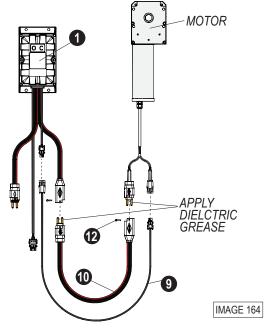
- ii) a) Align the spacer tube (18) with the receiver (1) and the bracket flanges (17).
  - b) Insert the 6-inch cap screw (L) through washer (HH), then through the receiver flanges, spacer tube and bracket.
  - c) Place a washer (HH) and lock nut (U) onto the end of the cap screw on the outside of the bracket.





#### **STEP 3: CONNECT MOTOR TO RECEIVER**

- a) Apply dielectric grease **(26)** to the SMARTwire<sup>™</sup> connections on both the **motor** and receiver **(1)**. Connect SMARTwire **(10)** between the motor and receiver, and secure each end with lock pins **(12)**.
- b) Connect the encoder wire (9) to the encoder wire connections on the receiver and motor.



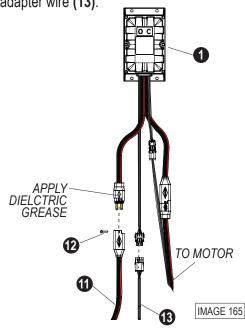
For chassis mounted box wiring, proceed to page 15. For tender trailer wiring, proceed to page 16.

## **Chassis Mounted Box - Wiring**

#### STEP 4A: RECEIVER WIRING

 a) Apply dielectric grease (26) to the receiver (1) connection and SMARTwire (11) connections.
 Secure the connection with lock pin (12).

b) If your system includes a rocker switch, connect the receiver's (1) rocker switch connection to the rocker adapter wire (13).



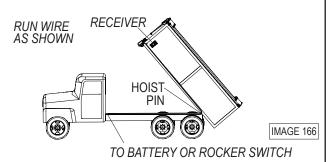
#### **STEP 4B: ROUTE WIRE**

- a) Route SMARTwire (11) to the battery.
- b) If your system includes a rocker switch, route wire (13) to rocker switch mounting location.

#### NOTICE: FARM BODY with HOIST

Run SMARTwire (11) and if applicable, rocker adapter wire (13) to the rear of the box, around the hoist pin, then back to the front of the box as shown.

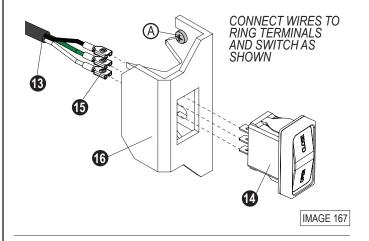
Do not mount the receiver to the trailer frame.



**NOTICE:** The rocker switch must be mounted inside the cab. It is not designed for external use or exposure to weather conditions.

#### STEP 4C: ROCKER SWITCH WIRING

- a) Mount the rocker switch (14) inside the cab using self tapping screws (A), in a location easily accessible to the driver, (e.g., on driver-side door jamb or dash panel).
- b) Connect the 14-ga. wire (13) to the quick disconnects (15), then connect the disconnects to the rocker switch (14) as shown below.



#### STEP 4D: INSTALL SAFETY DECAL

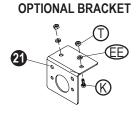
- a) Identify a clean, dry surface area near the rocker switch.
- b) Remove the backing from decal (27). Apply it to the identified surface.
- c) Regularly inspect all safety decals for wear and adherence to ensure ongoing safety. Replace if necessary.



## **Tender Trailer - Wiring**

#### STEP 4A: MOUNT DUAL CONDUCTOR SOCKET

- a) Determine location on the front of the trailer to mount the dual-conductor socket (20).
- b) If needed, fasten the mounting bracket (21) with two screws (K), two lock washers (EE) and two nuts (T). c) If no bracket is needed, drill a 2" hole through the trailer. Align the socket over the 2-inch hole and use as a guide to drill two 5/16" holes.
- d) Attach socket with two screws (D), two washers (AA) and secure from inside the trailer with two nuts (S).



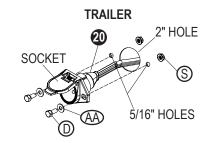
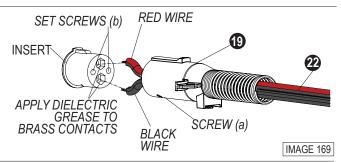


IMAGE 168

#### STEP 4B: WIRE CONNECTOR PLUG

- a) Loosen screw (a) on the conductor plug (19) and remove the insert from the plug housing
- b) Feed the 6 ga. wire (22) through the plug (19) housing.
  c) Strip insulation back 1/2 inch, apply dielectric grease to the brass contacts, and insert bare wire strands into contacts. Ensure there are no loose wire strands that could short circuit.
- d) Tighten set screws (b) to secure wires.
- e) Replace insert into the plug housing and secure screw (a).



#### **STEP 4C: CONNECT SMARTWIRES**

Apply dielectric grease (26) to the dual-conductor (20) SMARTwire connection and secure to the receiver (1) connection with lock pin (12).

#### STEP 4D: CONNECT DUAL POLE PLUG AND SOCKET

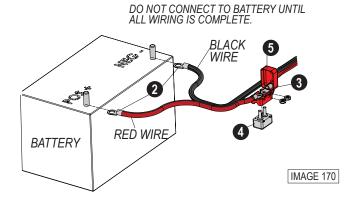
## Wiring - All Applications

**NOTICE:** Cut wires to length and strip only enough wire insulation to install ring terminals. Insert bare wire into ring terminals and crimp securely.



#### STEP 5: CONNECT CIRCUIT BREAKER

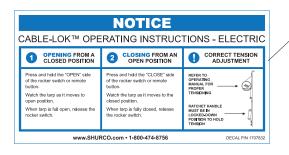
- a) Run 6 ga. wire to the battery. Determine circuit breaker (4) location as close as possible to the battery or power supply.
- b) Attach ring terminals as shown in the image.
- c) Install the circuit breaker (4) in the boot (5) to the red wire.
- d) Finally, connect the ring terminals (2) to the battery.



#### STEP 1: INSTALL SAFETY DECALS

- a) Identify a clean, dry surface area that is visible from the tarp system controls.
- b) Remove the backing from the motorized warning decal (23), the motorized notice decal (24) and the electric operation decal (25). Apply them to the identified surface.
- c) Regularly inspect all safety decals for wear and adherence to ensure ongoing safety. Replace if necessary.







#### **CABLE TENSIONING**

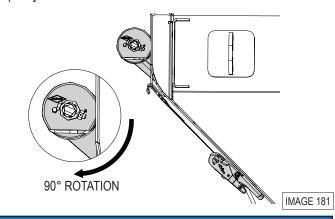
24

#### STEP 2: TENSION CABLES

- a) Tighten the ratchets to remove slack in the tarp.
- b) Observe the position of the channels on the front and rear spools as the initial tarp tension is reached.

  NOTE CHANNEL LOCATION

  TIGHTEN RATCHET
- c) Tighten the ratchets to rotate both channels 90° from their initial position.
- d) Recheck the channels' positions and retighten the ratchets as needed to achieve a full 90° rotation.
- e) Open and close the tarp system at least 5 or 6 times to verify consistent tension.
- f) Adjust cable tension with ratchets as needed.



**NOTICE:** Ensure the ratchet is in the locked position to hold tension. Do not release tension to operate the system.

## **A** WARNING

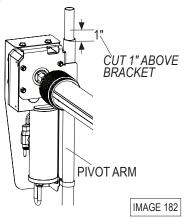
IMAGE 180

Keep hands, hair, and loose clothing away from the roll spool when the cable is wrapping. Avoid overor under-ratcheting, as improper tension can increase the risk of entanglement. Do not adjust ratchets during operation of the tarping system.

Continue installation on the following page.

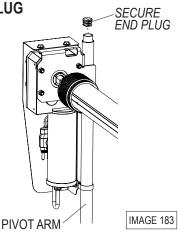
#### STEP 3: CUT PIVOT ARM

Close the tarp. Cut the pivot arm off 1 inch above the motor bracket.



#### STEP 4: INSTALL END PLUG

Insert the end plug into the top of the pivot arm.



## Operation

## A CAUTION

Check all hardware for complete assembly before operating. Inspect system at this time and adjust as required.

## **A** WARNING

Powering any Shur-Co® wireless system solely with a battery charger may lead to operational issues or system failure. A 12-volt truck or automobile battery must be used as the power source for the trailer's system.

#### CABLE-LOK™ OPERATING INSTRUCTIONS - ELECTRIC



of the rocker switch or remote button.

Watch the tarp as it moves to

open position.

When tarp is full open, release the rocker switch.

## 2 CLOSING FROM AN OPEN POSITION

Press and hold the "CLOSE" side of the rocker switch or remote button

Watch the tarp as it moves to the closed position.

When tarp is fully closed, release the rocker switch.

## CORRECT TENSION ADJUSTMENT

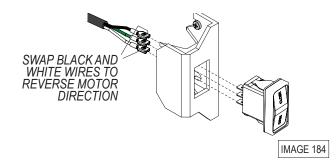
REFER TO
OPERATING
MANUAL FOR
PROPER
TENSIONING

RATCHET HANDLE
MUST BE IN
LOCKED-DOWN
POSITION TO HOLD
TENSION

**NOTICE:** This tarping system may operate in express mode. If enabled, pressing the OPEN/CLOSE button will move the tarp to its end stops. To stop the motor mid-cycle, press either button again.

#### **ROCKER SWITCH TEST OPERATION**

Check the motor direction by activating switch to "OPEN". If switch is running the system backwards, swap the wires leads on the two outside tabs on the rocker switch.



**NOTICE:** Release switch at end of cycle or modifiedreset circuit breaker will trip. After breaker resets, switch will activate motor again. To reduce unnecessary strain on tarp components, release switch at end of each cycle.

## **A** CAUTION

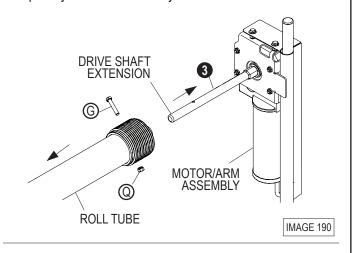
When pressure washing the system, keep the nozzle at least 3 feet from the receiver and motor to avoid system damage.

Perform following steps to convert electric Cable-Lok<sup>TM</sup> system to manual crank operation:

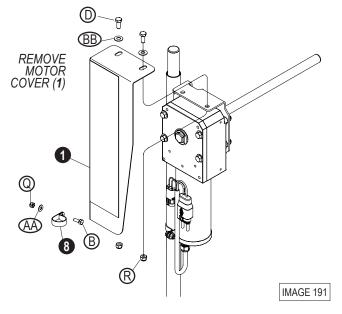
**NOTICE:** Store manual crank arm in truck or mounted to trailer. (Example: above kingpin in the apex.)

**STEP 1:** Close the tarp. Release tension in the cables, then disconnect the power.

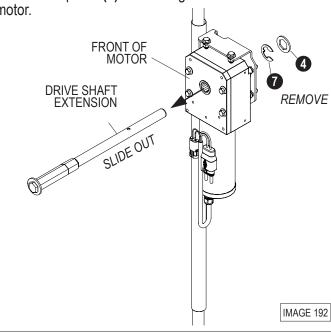
**STEP 2:** Unfasten and remove cap screw **(G)** and lock nut **(Q)** from roll tube and drive shaft extension. Either secure motor/arm assembly to trailer or box, or completely remove assembly from trailer or box.



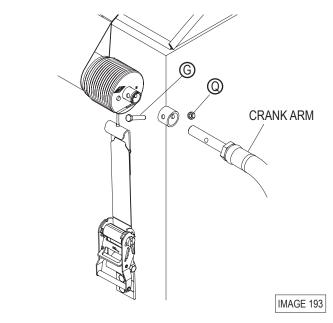
STEP 3: Unfasten and remove motor cover (1).



**STEP 4:** Remove retaining ring (7) from back of motor. Slide the drive shaft extension out of front of motor. The drive shaft spacer (4) will dislodge from the back of the motor.



**STEP 5:** Install crank arm at rear of box. Fasten into roll tube with cap screw **(G)** and nut **(Q)**.



**NOTICE:** Refer to **Cable Tensioning** on page 17 for detailed cable tensioning instructions.

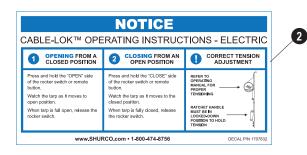
#### Decals

1704628

# ItemPart #Description1.1704627Motorized System Decal Warning2.1707865Motorized System Decal Notice3.1707832Cable-Lok E-Operation Decal

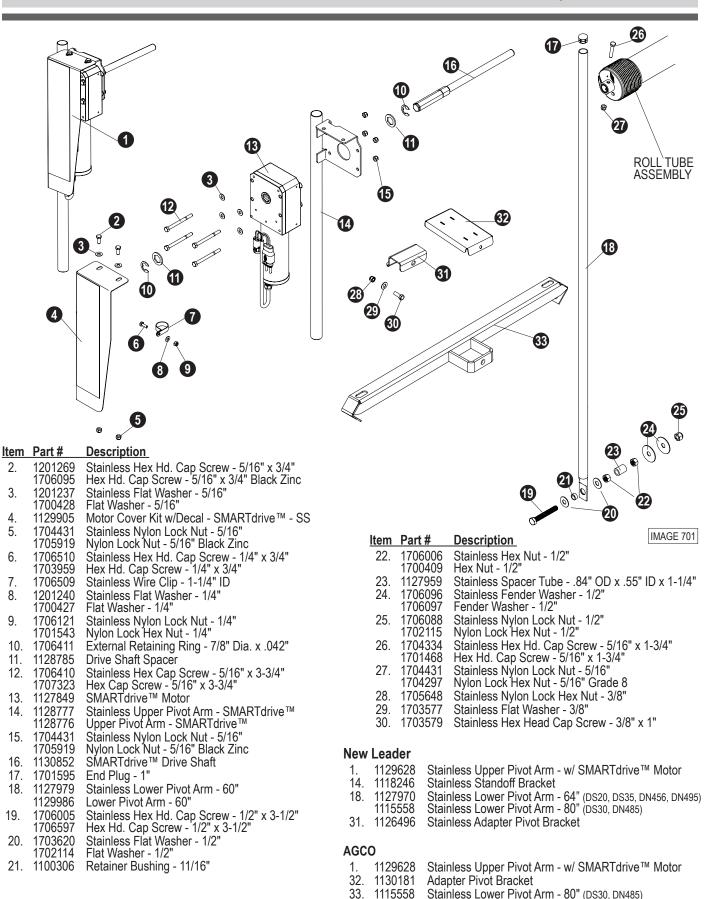
Rocker Switch Motorized Warning











**Replacement Parts** 

#### **Standard Parts**

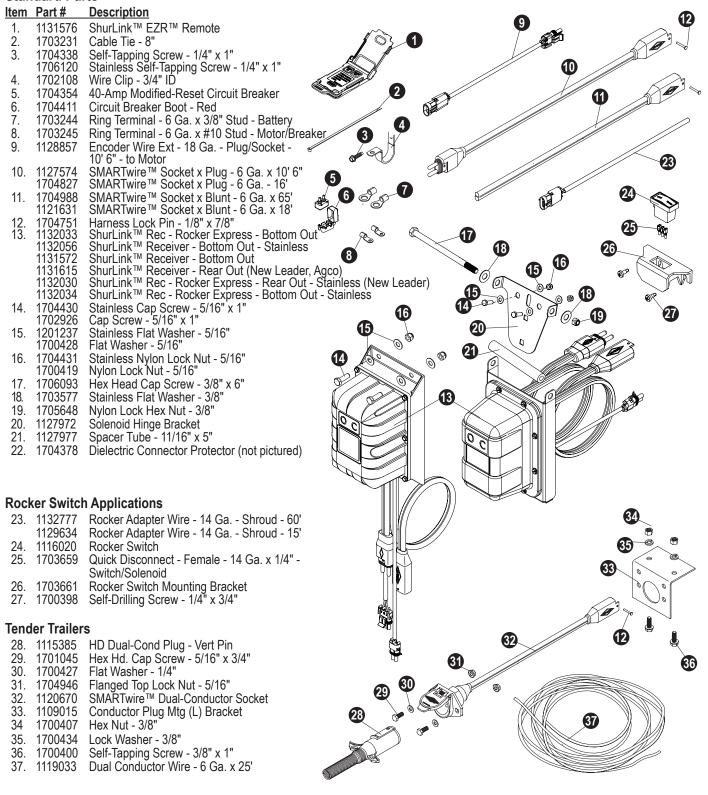


IMAGE 702

