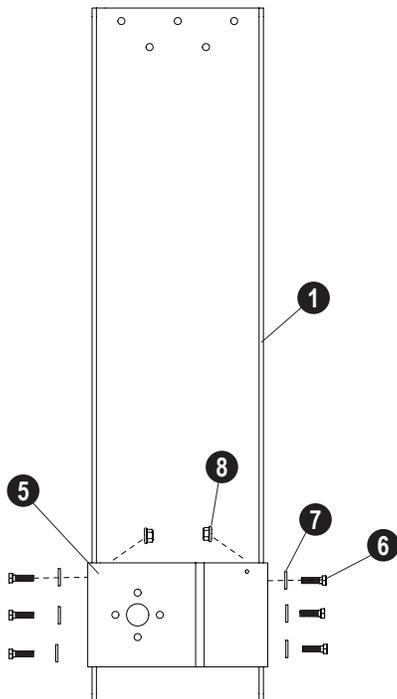


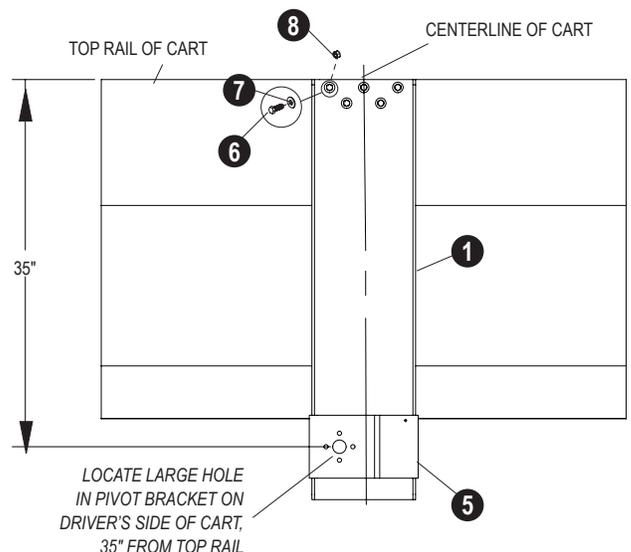
## STEP 1: ASSEMBLE PIVOT BRACKET

- Position the **pivot bracket (5)** so that it will be offset to the left side when installed on the cart.
- Attach the **pivot bracket (5)** to the **pivot mount bracket (1)** using six **screws (6)** and **washers (7)**. Secure with **nuts (8)** from the inside.



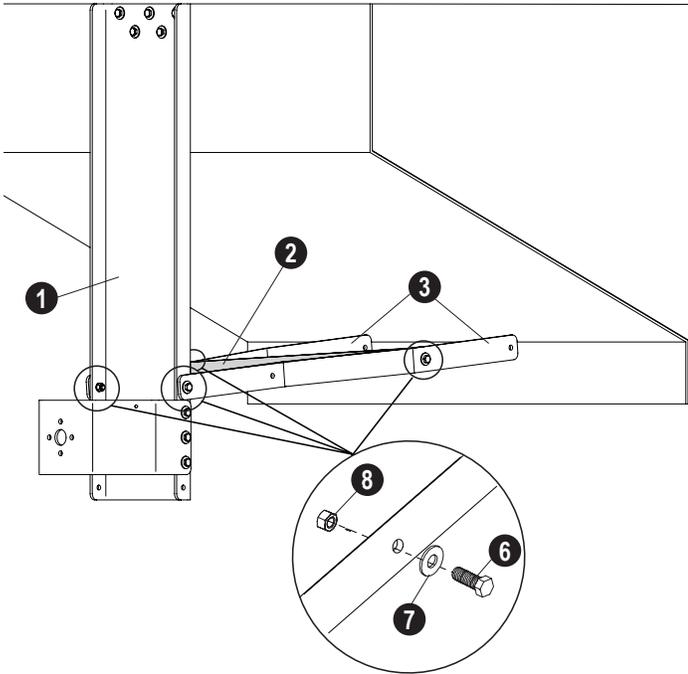
## STEP 2: INSTALL PIVOT MOUNT BRACKET

- Align the centerline of **pivot mount bracket (1)** with the centerline of the cart.
- Locate the center of the large hole in **pivot bracket (5)** 35 in. from the top rail of the cart.
- Using the bracket as a guide, mark the locations of the five holes along the top edge of **pivot mount bracket (1)**.
- Drill corresponding holes in the cart box.
- Fasten **pivot mount bracket (1)** to the cart using five **screws (6)** and **washers (7)**. Secure with **nuts (8)**.



## STEP 3: INSTALL KICKER BRACES

- Attach the two main **kicker braces (3)** to **pivot mount bracket (1)**.
- Fasten the **diagonal kicker brace (2)** between the two main **kicker braces (3)**.
- Attach braces using **screws (6)** and **washers (7)** and secure with **nuts (8)**.
- Do not fully tighten hardware. The braces must remain free to move and rotate for the next step.



## STEP 4: INSTALL MOUNTING TABS

- Attach **mounting tabs (4)** to the ends of **kicker braces (3)** using **screws (6)** and **washers (7)** and secure with **nuts (8)**. Do not fully tighten hardware.
- Rotate **mounting tabs (4)** until they contact the bottom side of the cart.
- Use the holes in **mounting tabs (4)** as a guide to mark hole locations.
- Drill corresponding holes in the cart box.
- Fasten **mounting tabs (4)** to the cart box using **screws (6)** and **washers (7)** and secure with **nuts (8)** from inside the cart.
- Fully tighten the hardware that was left loose in Step 3.

