



ENGINEERED TARPING SOLUTIONS

P/N 1115149 Rev. L

# OWNER'S MANUAL



End Dumps, Belly Dumps  
& Dump Bodies


*READ BEFORE INSTALLING*

PO BOX 713 ■ 2309 SHUR-LOK STREET ■ YANKTON, SD 57078-0713  
PHONE 1-800-4-SHUR-LOK (1-800-474-8756) ■ FAX 605-665-0501  
[www.shurco.com](http://www.shurco.com)

SHOP ONLINE: [www.shopshurco.com](http://www.shopshurco.com)

### MESSAGE TO OWNERS

Thank you for buying this tarping system from Shur-Co®. We appreciate your confidence in our products. Please read and thoroughly understand this manual before installing and/or operating this system.

Pay particular attention to important safety and operating instructions, as well as warnings and cautions. The hazard symbol  is used to alert users to potentially hazardous conditions and is followed by caution, warning or danger messages.

Failure to READ AND FOLLOW INSTRUCTIONS could result in failure of your tarping system and/or personal injury. Your trailer requirements may, however, call for minor variations to these instructions.

Please inspect your tarping system periodically. Repair or replace worn or damaged parts to your system.

QUESTIONS? CALL OUR HELP LINE:

**1-866-748-7435**

MON-FRI 8 AM-5 PM CENTRAL TIME

### SAFETY

We at Shur-Co® are concerned with your safety and the safety of all those operating this system. Therefore, we have provided safety decals at various locations on your tarping system. Keep decals as clean as possible at all times. Replace any decal that has become worn or damaged, painted over or otherwise difficult to read. Replacement decals are available through Shur-Co® dealers.

## SAFETY INSTRUCTIONS

- 1. Always wear safety glasses during installation and operation.**
- 2. Stay clear of moving parts.**
- 3. Drive with cover opened in high wind conditions.**
- 4. No other use of this system is authorized, except as designed.**

DRIVE WITH COVER-PRO® CLOSED TO -

- Reduce drag.
- Improve gas mileage.
- Reduce tarp wear and increased tarp life.

### RUST PREVENTION

To prevent rust, paint all exposed metal, such as weld seams and/or metal exposed by grinding or cutting, with corrosion-resistant paint.

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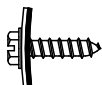








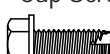


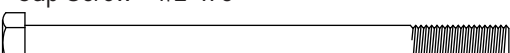
### TOOLS REQUIRED











1. Welder (optional)
2. Hammer
3. Center Punch or Transfer Punch
4. #3 Phillips Insert Bit
5. Air or Electric Impact Wrench (9/16" deep socket)
6. 9/16" Combination Wrench
7. 1/2" Combination Wrench
8. 3/4" Combination Wrench
9. 3/8" Drill
10. 5/16" Drill Bit (for 3/8" self-tapping screws)
11. Grinder
12. Pliers
13. Level
14. 5/16" Magnetic Tip Driver
15. Hack Saw (metal cutter)
16. 1/8" Hex Wrench
17. Vise Grip Locking Pliers
18. 1 1/8" Combination Wrench
19. 1 1/16" Combination Wrench
20. 3/16 Drill Bit
21. 1/2" Drill Bit








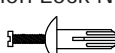
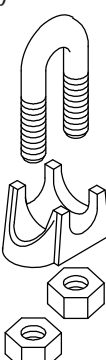


## WARNING

In high wind conditions, drive with tarp system open (at front of trailer) to prevent tarp system from blowing off.

- A**  1701520 - Screw/Rubber Washer
- B**  1701471 - Self-Drilling Screw - #12 x 1"
- C**  1700398 - Self-Drilling Screw - 1/4" x 3/4"
- D**  1703430 - Pan Hd Cap Screw - 1/4" x 2 1/4"
- E**  1701045 - Cap Screw - 5/16" x 3/4"
- F**  1702926 - Cap Screw - 5/16" x 7/8"
- G**  1701522 - Carriage Bolt - 5/16" x 1"
- H**  1701493 - Soc. Hd. Cap Screw - 5/16" x 1 1/2"
- J**  1701468 - Cap Screw - 5/16" x 1 3/4"
- K**  1700400 - Self-Tapping Screw - 3/8" x 1"
- L**  1701434 - Cap Screw - 3/8" x 1 1/2"
- M**  1702113 - Cap Screw - 1/2" x 5"
- N**  1702118 - Cap Screw - 1/2" x 7"

- O**  1700427 - Flat Washer - 1/4"
- P**  1700433 - Lock Washer - 5/16"
- Q**  1201237 - Flat Washer - 5/16"
- R**  1700428 - Flat Washer - 5/16"
- S**  1700434 - Lock Washer - 3/8"
- T**  1701176 - Flat Washer - 3/8"
- U**  1700429 - Flat Washer - 3/8"
- V**  1700437 - Lock Washer - 1/2"
- W**  1702114 - Flat Washer - 1/2"
- Y**  1703969 - Retaining Ring - 1/2"

- Z**  1701543 - Nylon Lock Nut - 1/4"
- AA**  1700411 - Hex Nut - 5/16"
- BB**  1700419 - Nylon Lock Nut - 5/16"
- CC**  1700407 - Hex Nut - 3/8"
- DD**  1700418 - Centerlock Nut - 3/8"
- EE**  1701580 - Nylon Lock Nut - 3/8"
- FF**  1702115 - Nylon Lock Nut - 1/2"
- GG**  1700474 - Nylon Truck Rivet
- HH**  1701441 - Cable Clip - 1/4"

**TARP & PARTS INSPECTION**

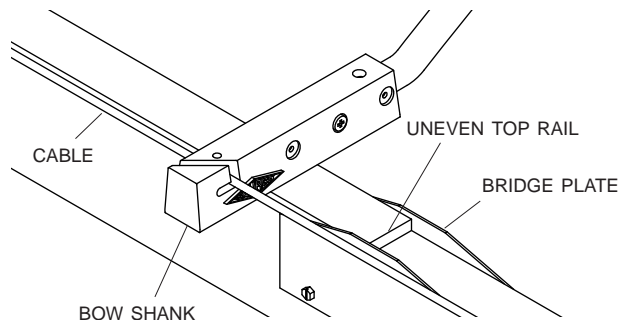
Inspect all parts in your Cover-Pro II® kit for damage upon arrival. Measure tarp with slight tension applied. Compare this measurement to the measurement listed on the sheet attached to your tarp.

**BOX PREPARATION**

Prepare your box before installing your Cover-Pro II®. Bow shanks will slide across the top of the side rails while the tarp opens and closes. Remove sharp edges along top rail.

For efficient operation, Cover-Pro II® bows must ride on a level surface. Add boards to sides of box, if needed, to level side rails.

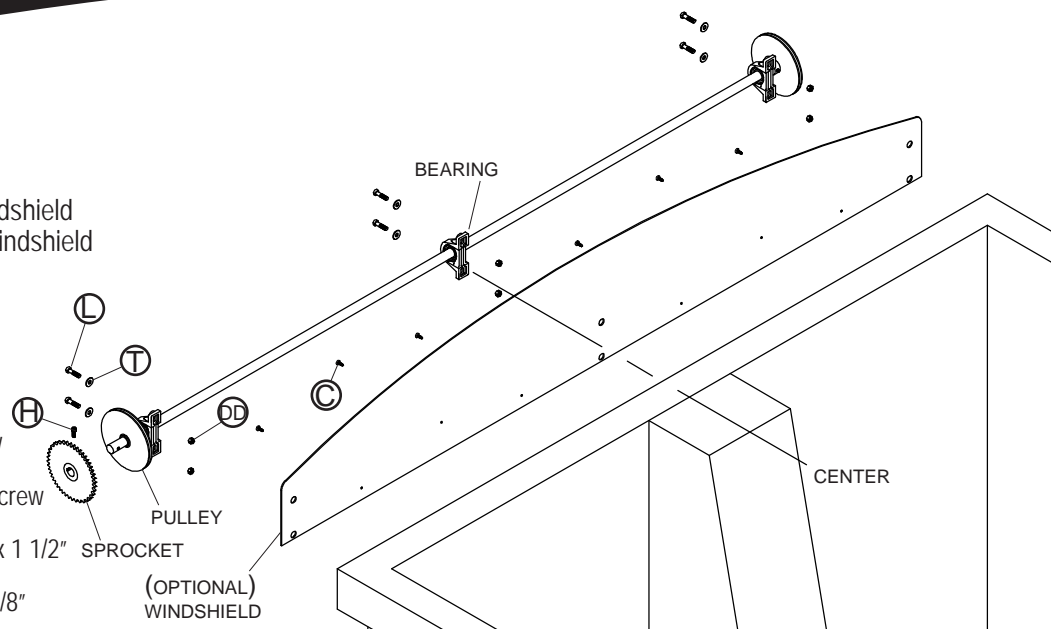
If your top rail is uneven or has gaps, Shur-Co® offers bridge plates as an option that will enable bows shanks to ride over these areas. Fasten bridge plates on each side of top rail with screws **E**.



## Front Options

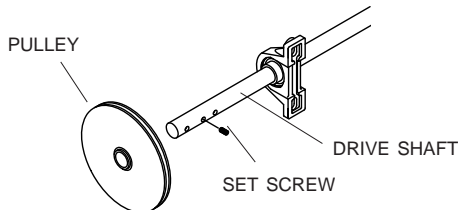
- Drive Assembly w/Windshield
- Drive Assembly w/o Windshield
- Mounting Tube Assembly w/Windshield
- Mounting Tube Assembly w/o Windshield

Item	Part #	Description
C.	1700398	Self-Drilling Screw - 1/4" x 3/4"
H.	1701493	Socket Hd. Cap Screw - 5/16" x 1 1/2"
L.	1701434	Cap Screw - 3/8" x 1 1/2"
T.	1701176	Flat Washer - 3/8"
DD.	1700418	Centerlock Nut - 3/8"

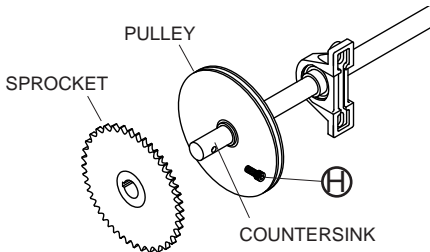


**STEP 1:** Slide bearings on to drive shaft, locating one in center and one on each end.

**STEP 2:** Place pulleys on ends of drive shaft with hubs facing center. Secure with set screw.

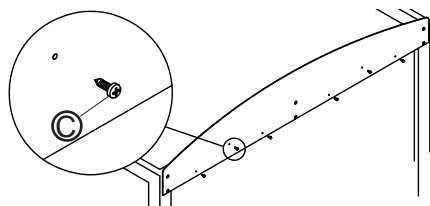


**STEP 3:** Assemble drive sprocket to drive shaft outside of pulley on driver side. Install screw H through sprocket hub and into countersink on shaft.

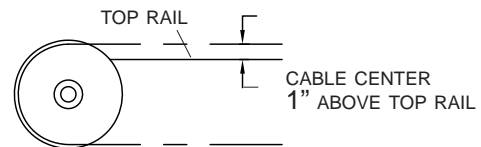


**NOTE:** Sprocket may be mounted to inside of pulley on some trailers allowing crank to be located closer to the trailer.

**STEP 4: Windshield option:** Center windshield on box and secure with screws C before installing drive assembly.

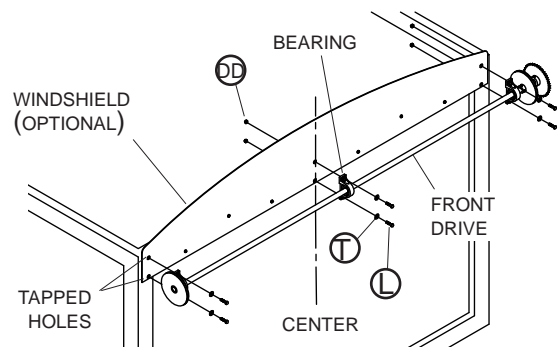


**STEP 5:** Align front drive assembly with front center of box. Adjust vertically so center of cables are 1" above top rails on box. Clamp in place



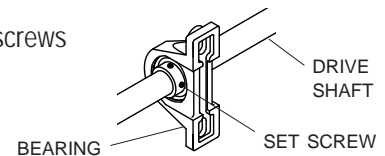
**STEP 6:** Mark and drill 5/16" holes for bearings. Remove assembly. Tap holes with screw K.

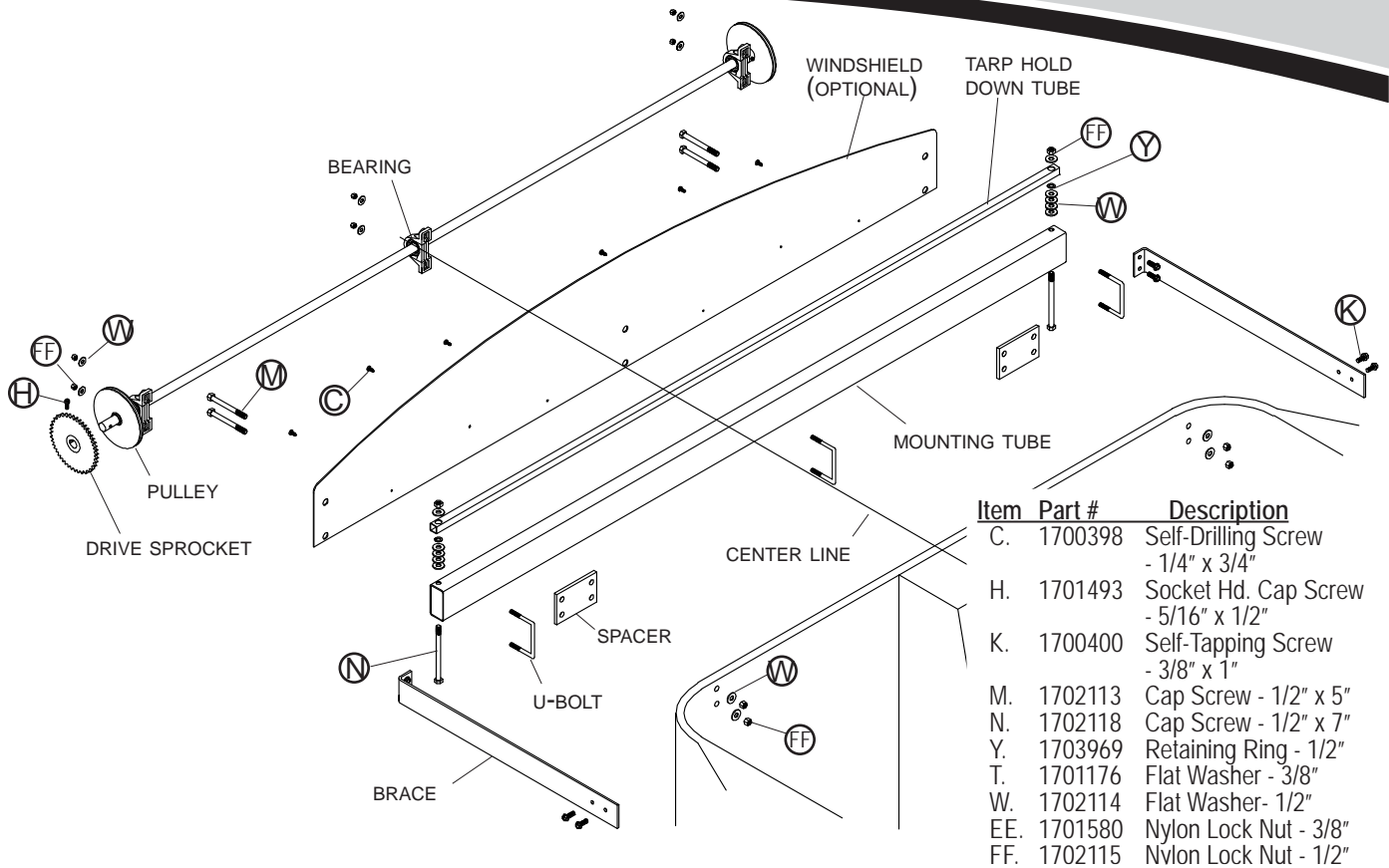
**STEP 7:** Install front drive over tapped holes, secure with screws L and washers T and nuts DD. Do not overtighten.



**NOTE:** Overtightening screws on bearing may crack pillow block housing.

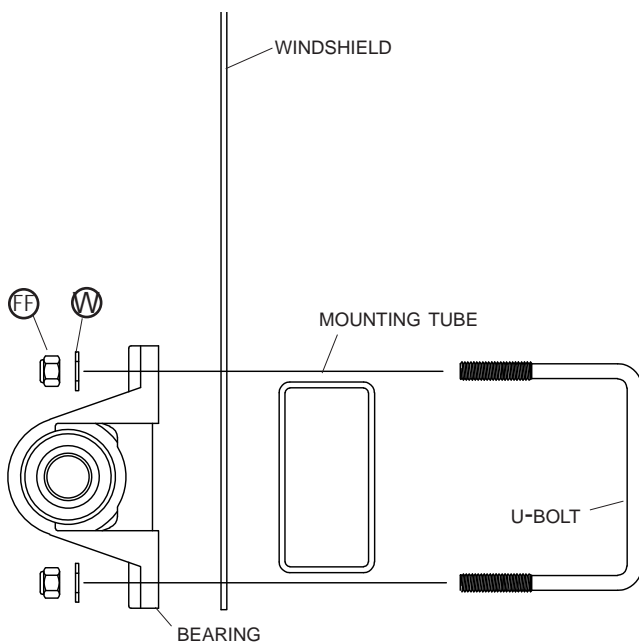
**STEP 8:** Tighten set screws on bearings.



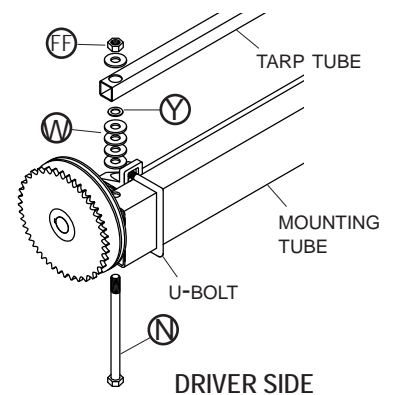


Complete steps 1 to 3 on page 2, then proceed with step 1.

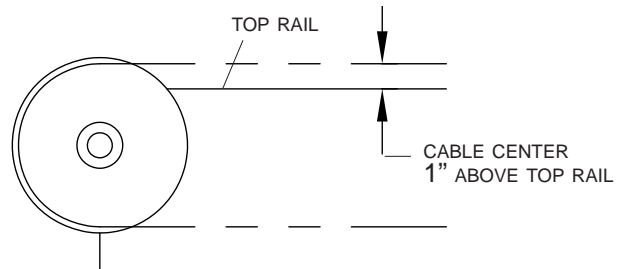
**STEP 1:** Center drive shaft with bearings, pulleys and sprocket on the mounting tube. Option - place windshield between bearings and mounting tube. Secure with U-bolts, washers **W** and nuts **FF**.



**STEP 2:** Install tarp tube to top side of mounting tube. Secure with cap screw **N**, washers **W**, retaining ring **Y** and nut **FF**.



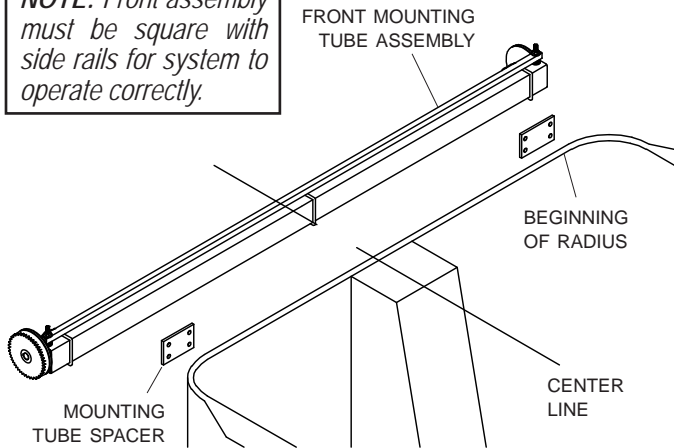
**STEP 3:** Align center of front drive assembly with center of box. Adjust vertically so center of cables are 1" above top rails on box. Clamp in place.



**STEP 4:** Insert plastic mounting tube spacers between front assembly and box. Clamp in place.

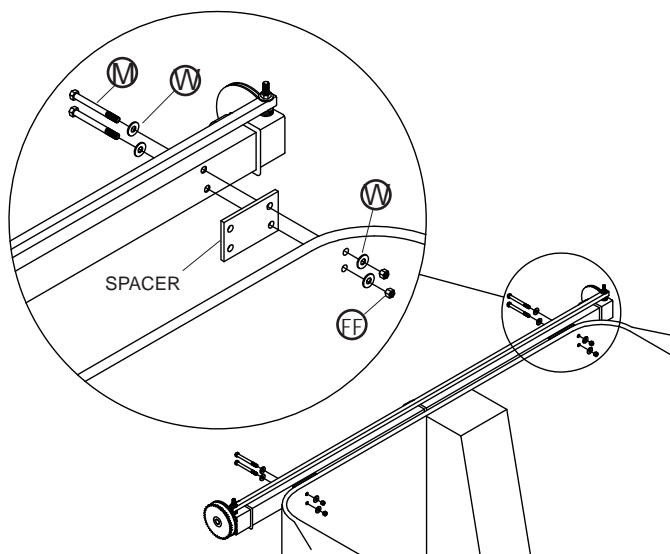
**NOTE:** Locate spacers as close to outside edges of trailer as possible without overlapping corner radii.

**NOTE:** Front assembly must be square with side rails for system to operate correctly.

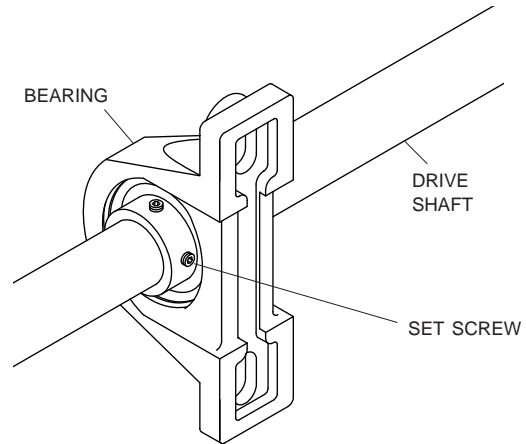


**CAUTION**  
Failure to use mounting tube spacers could result in damage to your system.

**STEP 5:** Mark and drill 17/32" holes, using spacer as a guide. Fasten with cap screws **M**, washers **W** and nuts **FF**.

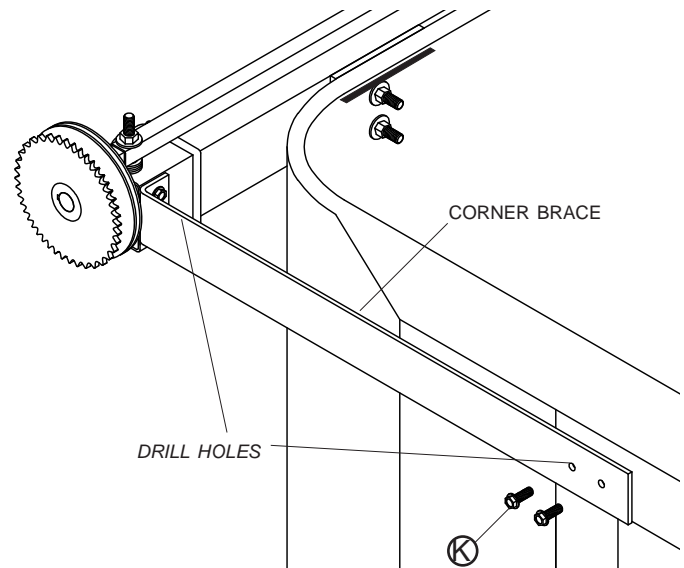


**STEP 6:** Tighten set screws on bearings.



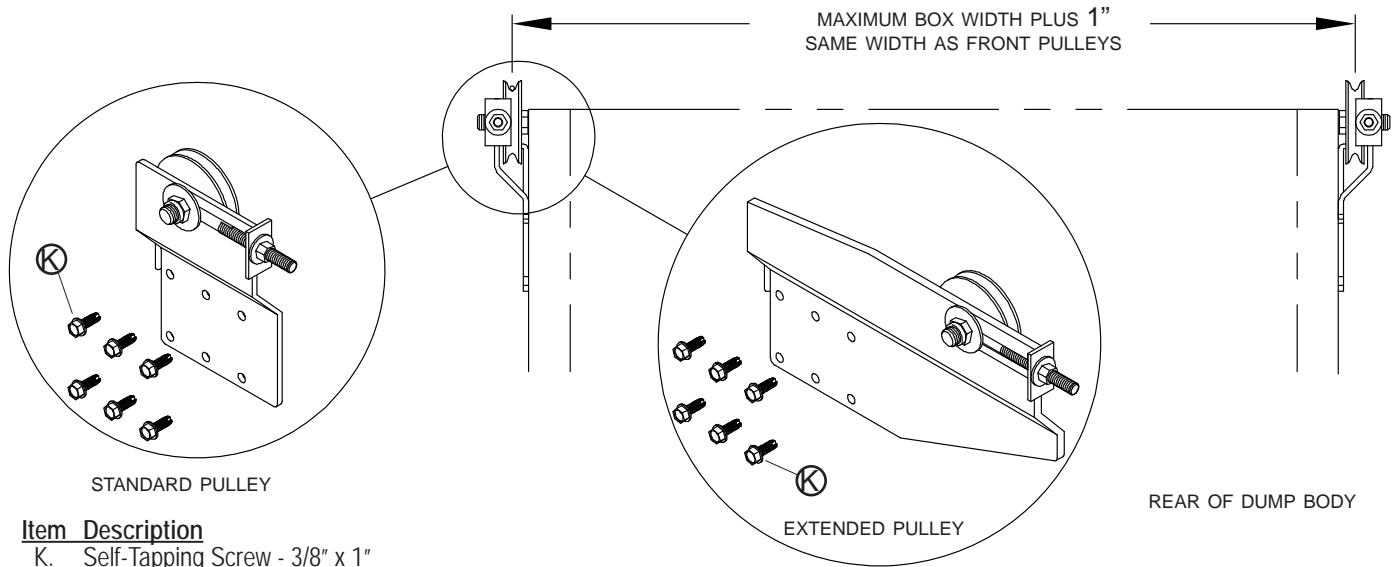
**For Corner Radius:**

**STEP 7:** Corner radius of 6" or greater: Align corner brace against side of box and mounting tube. Level brace with top rail. Clamp in place.



**STEP 8:** Mark and drill 5/16" holes as shown. Secure with screws **K**.

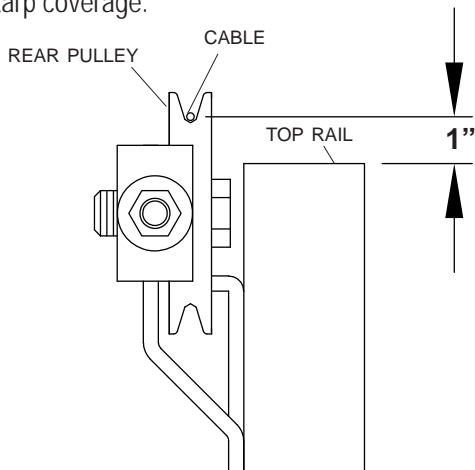
**CAUTION**  
Always use corner braces on trailers with rounded corners to prevent front assembly from bending under tension.



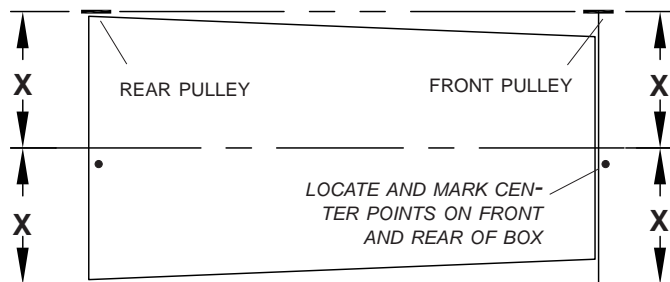
**Item Description**

- K. Self-Tapping Screw - 3/8" x 1"

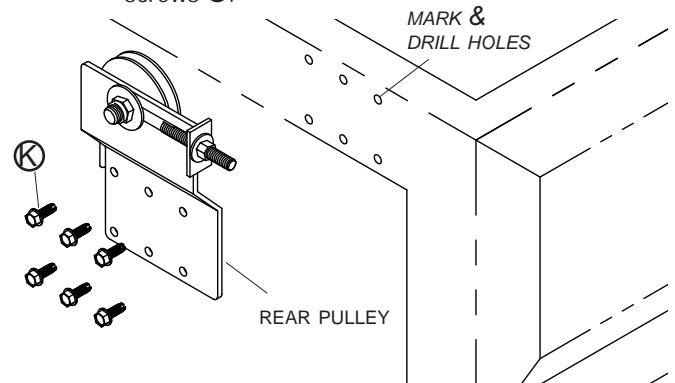
**STEP 1:** Clamp rear pulleys to rear of dump body, so center of cable will be 1" above top rail. Position pulleys as far as possible toward rear of dump body for maximum tarp coverage.



**STEP 2:** Locate and mark center points on front and rear of box. Align all four pulleys to be an equal distance (distance X) from center points. Place metal shims between brackets and box if required.

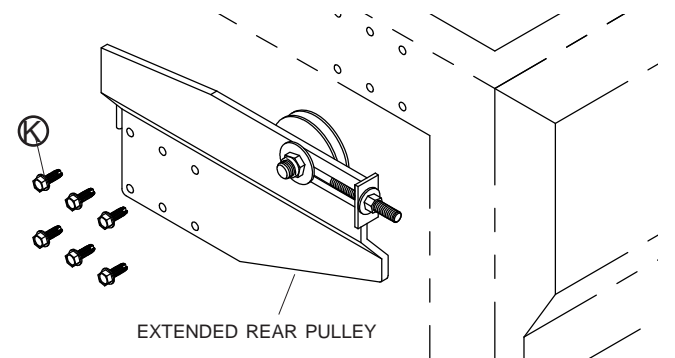


**STEP 3:** Mark and drill 5/16" holes through dump body, using brackets as a guide. Fasten brackets to box with screws K.



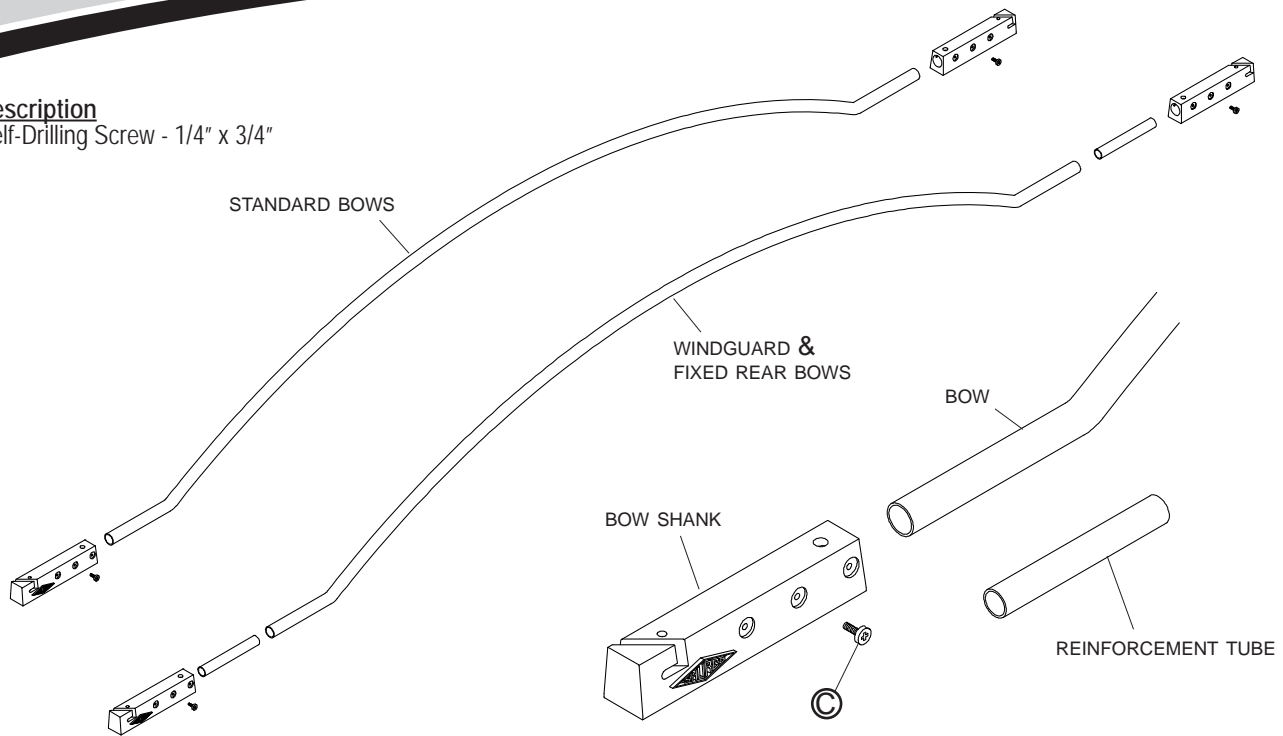
**STEP 4:** Check pulley alignment and spacing.

**NOTE:** Mount extended rear pulleys in the same way as standard rear pulleys.

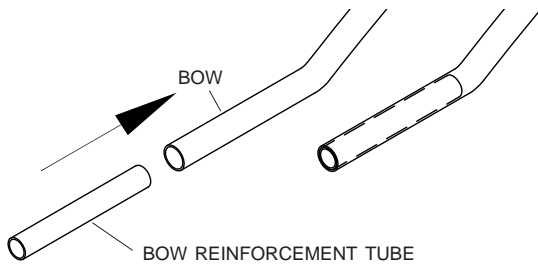


**Item Description**

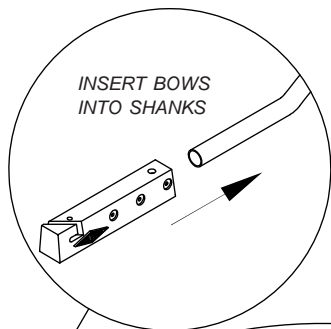
C. Self-Drilling Screw - 1/4" x 3/4"



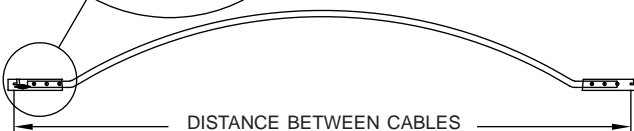
**STEP 1:** For windguard and fixed rear bow assemblies, insert bow reinforcement tube into bow, flush with end of bow.



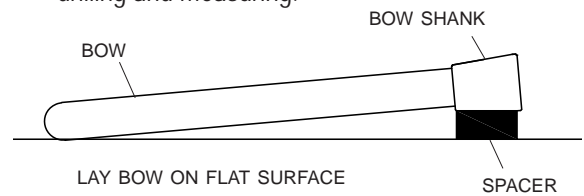
**STEP 2:** Insert bow ends into shanks. Lay bow and shank assemblies on a flat surface, spacing bow shanks equal to the distance between the cables (maximum box width plus 1").



**TIP:** Use bow assembly, or outline of bow assembly as a pattern for remaining bow shank assemblies.

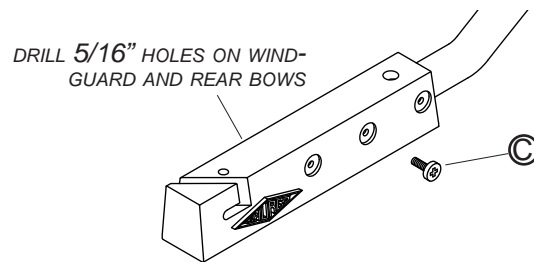


**STEP 3:** Place spacers under each bow shank, before fastening bows to shanks, to maintain level surface for drilling and measuring.

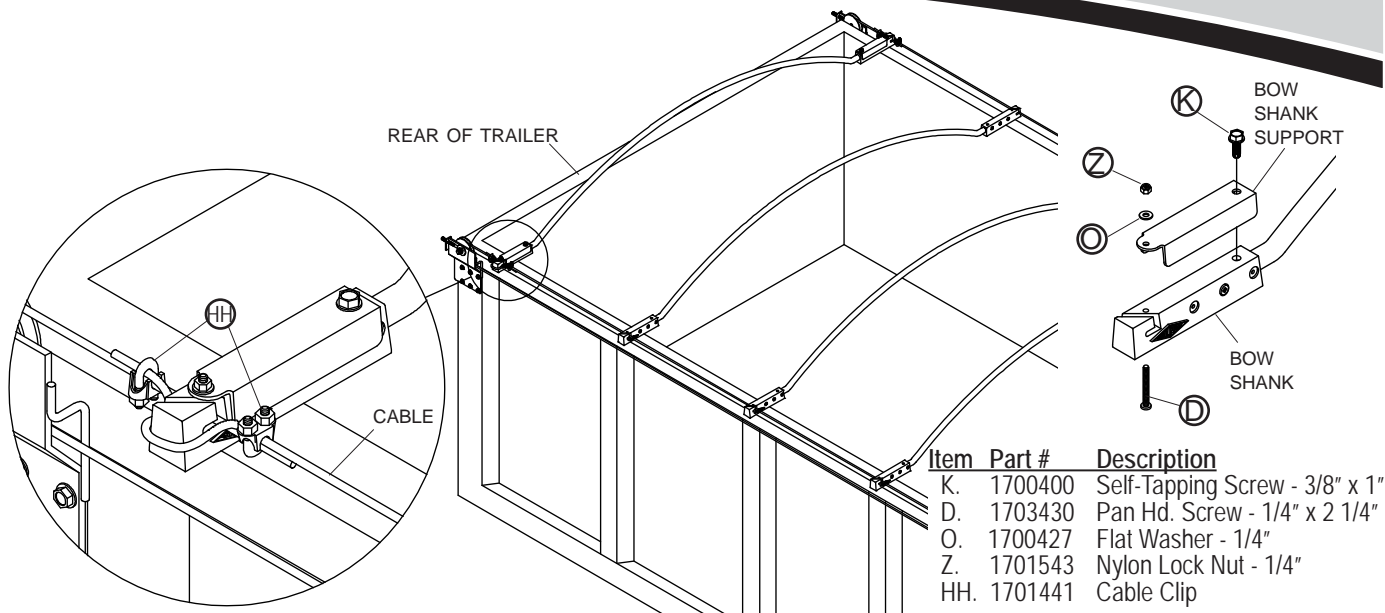


6" RISE BOWS	USE 1/4" SPACER
12" RISE BOWS	USE 3/4" SPACER
18" RISE BOWS	USE 1 1/4" SPACER

**STEP 4:** Center bows between shanks and fasten shanks to bows with screws **C**. Windguard and fixed rear bows: Drill 5/16" holes through bow tubes and reinforcement tubes.

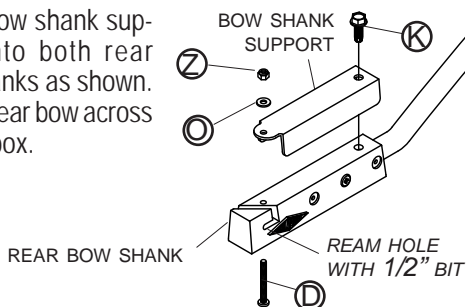


**NOTE:** Make sure all bows are centered between shanks for uniformity, balance, and optimum tarp fit. One bow shank will have to be removed from each bow when bows are installed on cables.

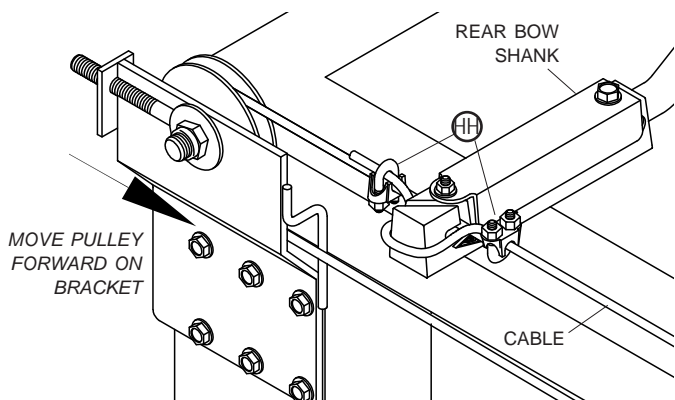


Item	Part #	Description
K.	1700400	Self-Tapping Screw - 3/8" x 1"
D.	1703430	Pan Hd. Screw - 1/4" x 2 1/4"
O.	1700427	Flat Washer - 1/4"
Z.	1701543	Nylon Lock Nut - 1/4"
HH.	1701441	Cable Clip

**STEP 1:** Install bow shank support onto both rear bow shanks as shown. Center rear bow across rear of box.



**STEP 2:** Move rear pulley all the way forward on bracket. Place cable around front and rear pulleys, tighten cable with vise-grip pliers. Secure with cable clips as shown.

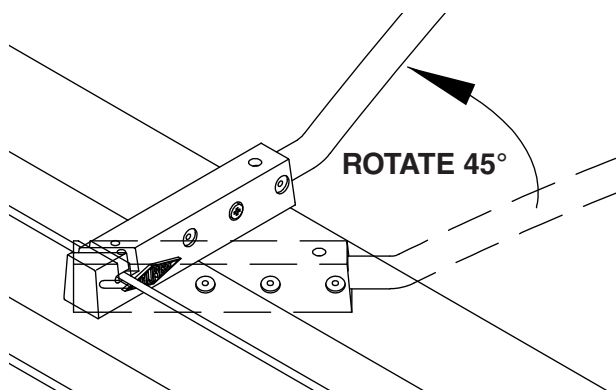


**STEP 3:** Release vise-grip pliers and cut excess cable 1" from cable clips. Cover cable ends with electrical tape.

**STEP 4:** Install cable on opposite side as shown above. Square up rear bow with rear of dump body, so tarp will be straight.

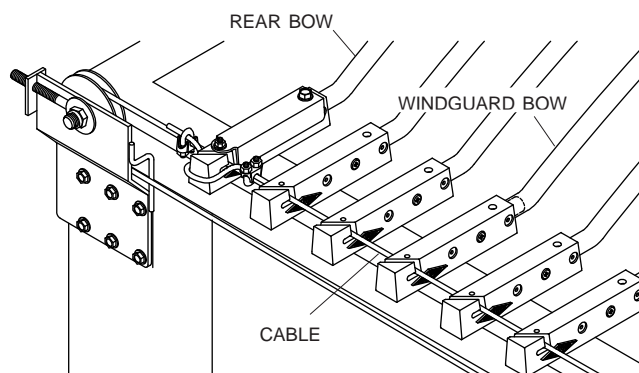
**NOTE:** Evenly space windguard bows with reinforcement tubes along length of box.

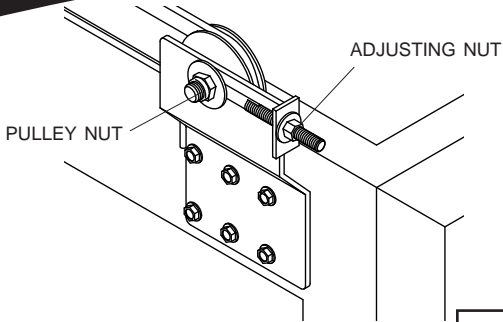
**STEP 5:** Position cable over shank groove in bow shank. Rotate shank 45° to secure shank to cable.



**STEP 6:** Remove opposite bow shank and twist shank onto cable. Re-fasten shank to bow with screw.

**STEP 7:** Install remaining bows, aligning bows with previously installed bow, working towards front of trailer. To maintain consistency, align each bow with previously installed bow.





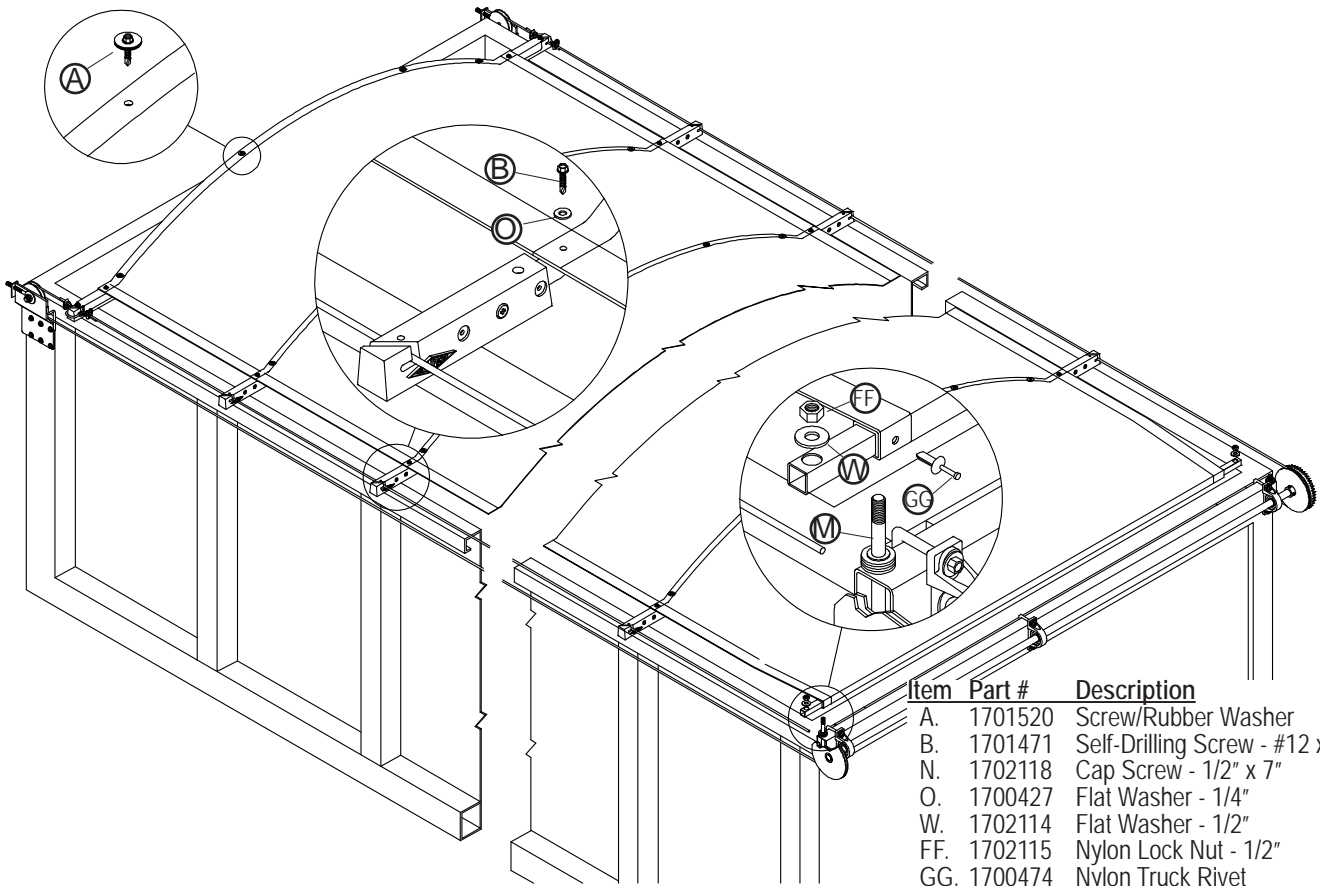
**STEP 8:** Loosen pulley nut on driver side rear pulley 1/2 turn.

**STEP 9:** Pinch drive cables together 18" in front of rear pulley. Tighten adjusting nut until cables are within 1" of each other. Lock pulley nut. Repeat on passenger side.

**NOTE:** Overtightening cables will damage front assembly.

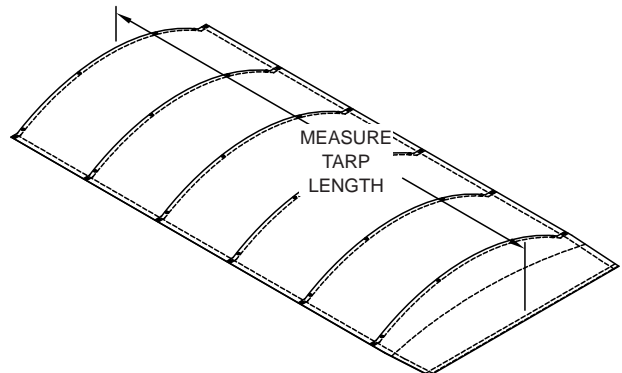
**NOTE:** Distance from front pulleys to rear pulleys must be equal on both sides of trailer.

**TARP INSTALLATION**



**STEP 1:** Measure tarp length while applying tension to tarp. Compare tarp length with tarp length shown on sheet attached to tarp. Do not proceed if tarp length does not match tarp length shown on sheet. Call Shur-Co® or your dealer for replacement information.

**NOTE:** Tarps damaged beyond this point cannot be returned for free replacement. Tarps may be returned and repaired at owner's expense or owner may purchase tarp repair kit.

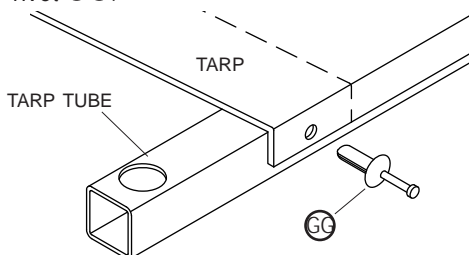


**NOTE:** If you did not order the tarp tube option, attach tarp to the front bulkhead. (Fasteners not supplied.)

**STEP 2:** At front of box, remove tarp tube from mounting tube.

**STEP 3:** Space bows about 35" apart across box. Unfold tarp and position tarp over bows. Center tarp laterally across bows, and align rear weld seam on fixed rear bow. Fasten tarp to fixed rear bow as shown in steps 42 and 43A.

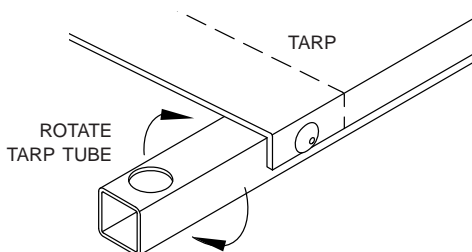
**STEP 4:** Center tarp on tarp tube, aligning center of tarp with center hole on tarp tube. Fasten tarp to tarp tube with rivet **GG**.



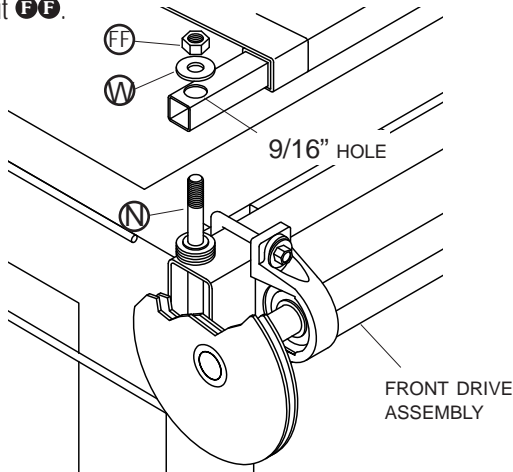
**STEP 5:** Pull tarp tight on both sides, equally space and fasten remaining rivets along tarp tube.

**STEP 6:** Position rear bow 2" in front of rear pulley.

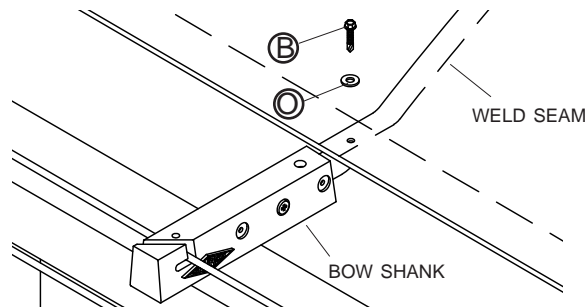
**STEP 7:** Rotate tarp tube toward front of trailer, rolling tarp around tube, to adjust tarp length.



**STEP 8:** Stretch tarp tight and slide tarp tube onto screw **N** on front drive assembly. Secure with washer **W** and nut **FF**.

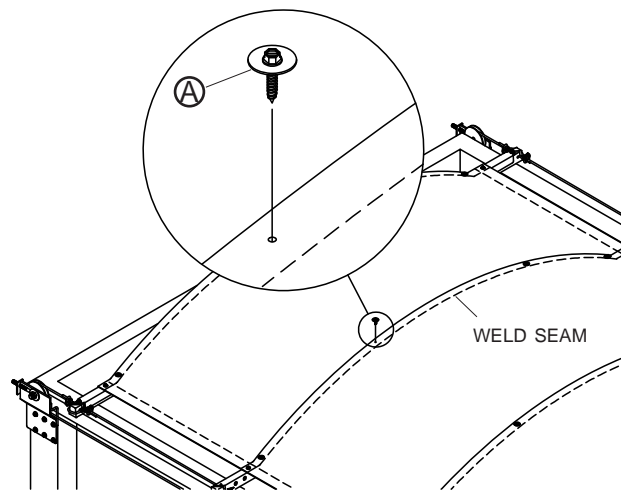


**STEP 9:** Align remaining bows with weld seams in tarp. Secure tarp to bows at bow shanks with screws **B** and washers **O**.

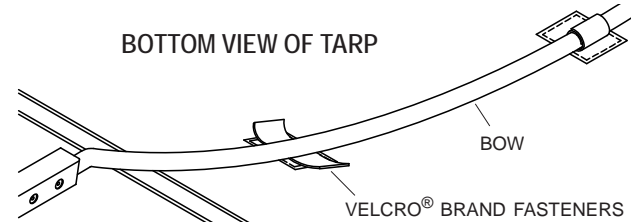


**NOTE:** For the standard tarp option, follow step 10a. For the Velcro® brand fastener tarp option, follow step 10b.

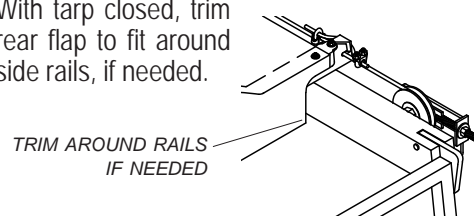
**STEP 10a: Standard tarp** - Fasten tarp to bows, securing screw/washers **A** along weld seam at indentations in bows.

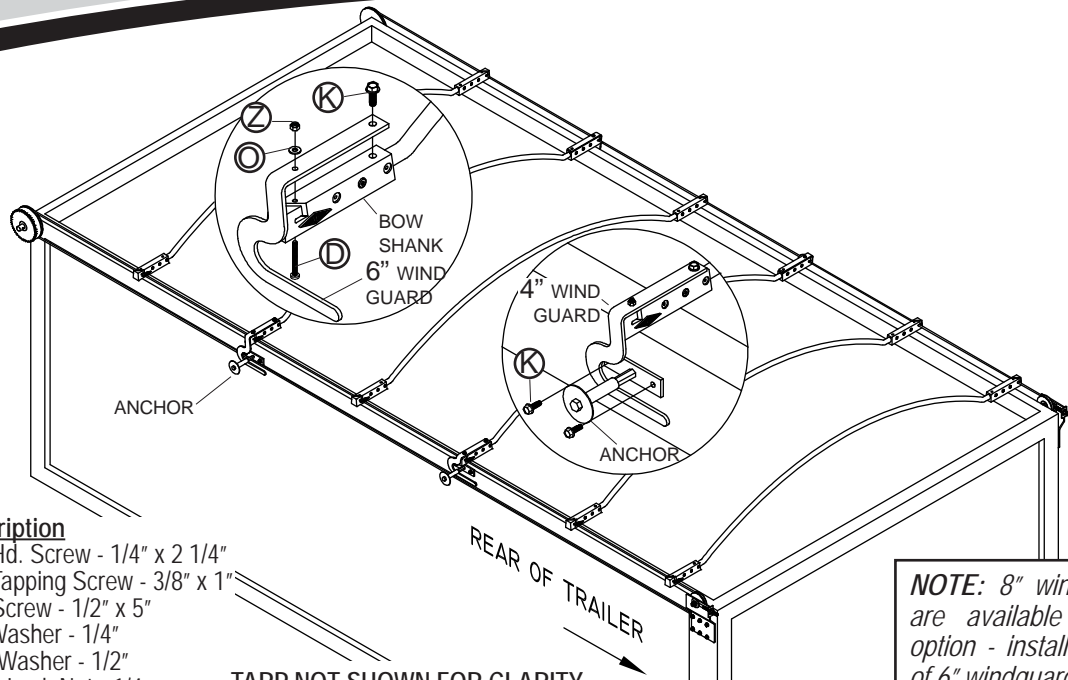


**STEP 10b: Tarp with Velcro® brand fasteners** - Fasten tarp to bows, securing VELCRO® brand fasteners around bows.



**STEP 11:** With tarp closed, trim rear flap to fit around side rails, if needed.



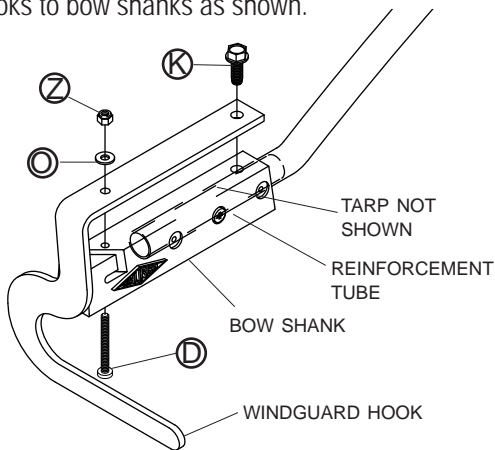


Item	Part #	Description
D.	1703430	Pan Hd. Screw - 1/4" x 2 1/4"
K.	1700400	Self-Tapping Screw - 3/8" x 1"
M.	1702113	Cap Screw - 1/2" x 5"
O.	1700427	Flat Washer - 1/4"
V.	1700437	Lock Washer - 1/2"
Z.	1701543	Nylon Lock Nut - 1/4"

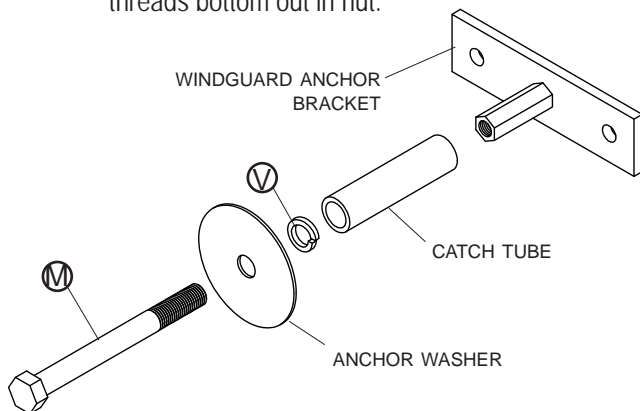
**NOTE:** 8" windguards are available as an option - install in front of 6" windguards.

TARP NOT SHOWN FOR CLARITY

**STEP 1:** Evenly space windguard hooks along box length, positioning longer hooks toward front of box. Secure hooks to bow shanks as shown.

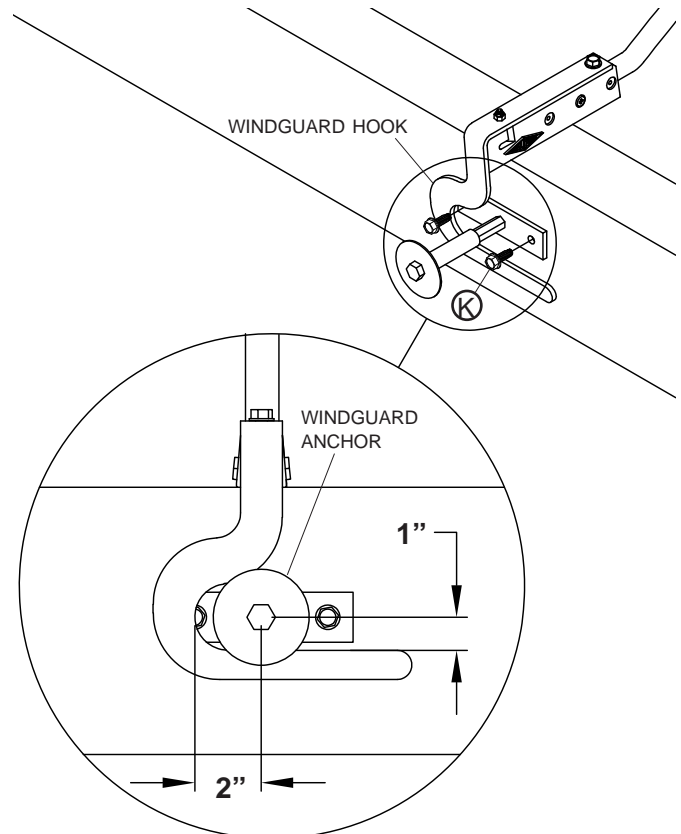


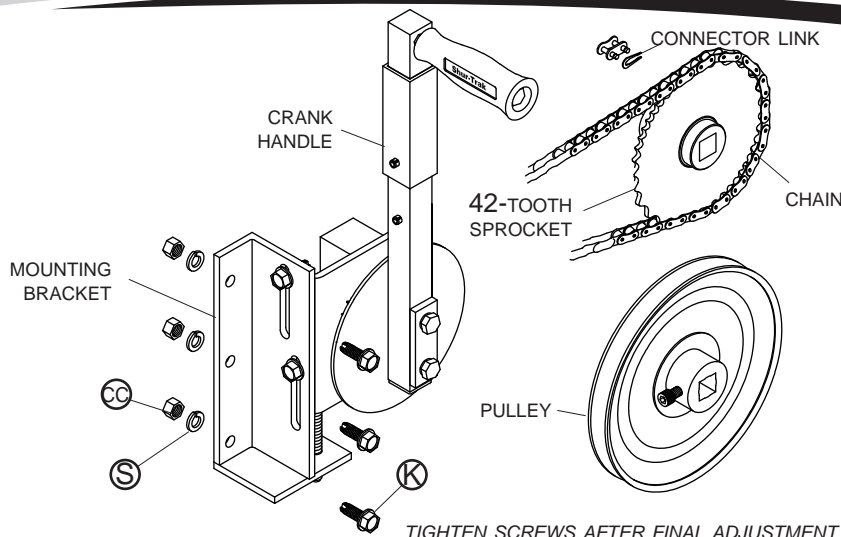
**STEP 2:** Assemble windguard anchors. Tighten screw until threads bottom out in nut.



**STEP 3:** Stretch tarp tight along entire length of box, secure with crank assembly latch.

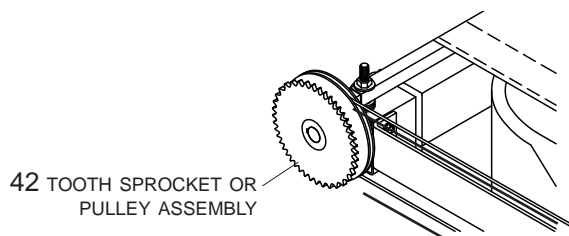
**STEP 4:** Install anchor assemblies at windguard locations. Drill 5/16" holes and fasten to box as shown.





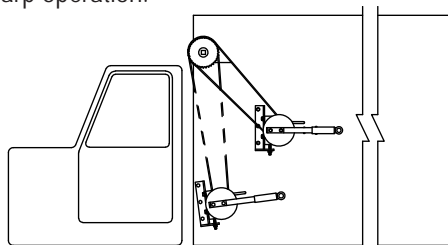
Item	Part #	Description
K.	1700400	Self-Tapping Screw - 3/8" x 1"
S.	1700434	Lock Washer - 3/8"
CC.	1700437	Hex Nut - 3/8"

**STEP 5:** Install pulley or sprocket on driver side of drive shaft. Loosen set-screw from pulley or sprocket. Align set screw with countersink in drive shaft and tighten.



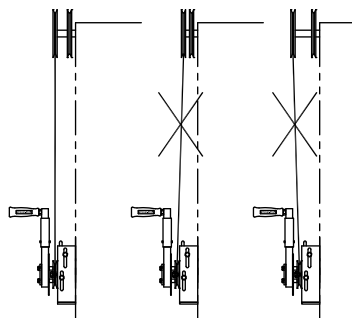
**STEP 6:** Wrap chain around sprocket and let chain hang toward ground.

**STEP 7:** Locate crank on truck where it will not interfere with tarp operation.



**STEP 8:** Mark and drill 5/16" holes. Fasten with screws **K**. Finger tighten.

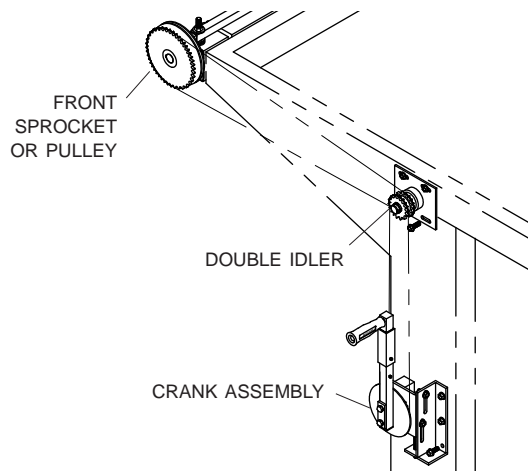
**STEP 9:** Install chain and connector link. Align chain vertically and tighten chain and screws.



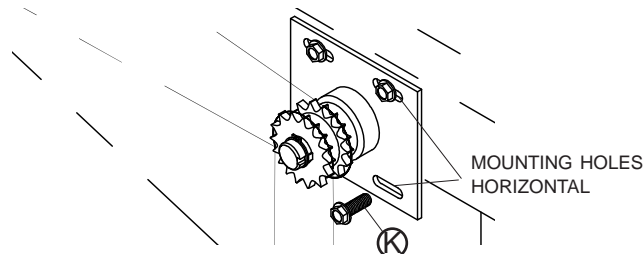
**STEP 10: Double idler option:** Relocates chain/belt away from cab door - for dump body with cab shield.

**A:** Wrap one end of belt/chain around front sprocket or pulley. Wrap other end around pulley or sprocket on double idler.

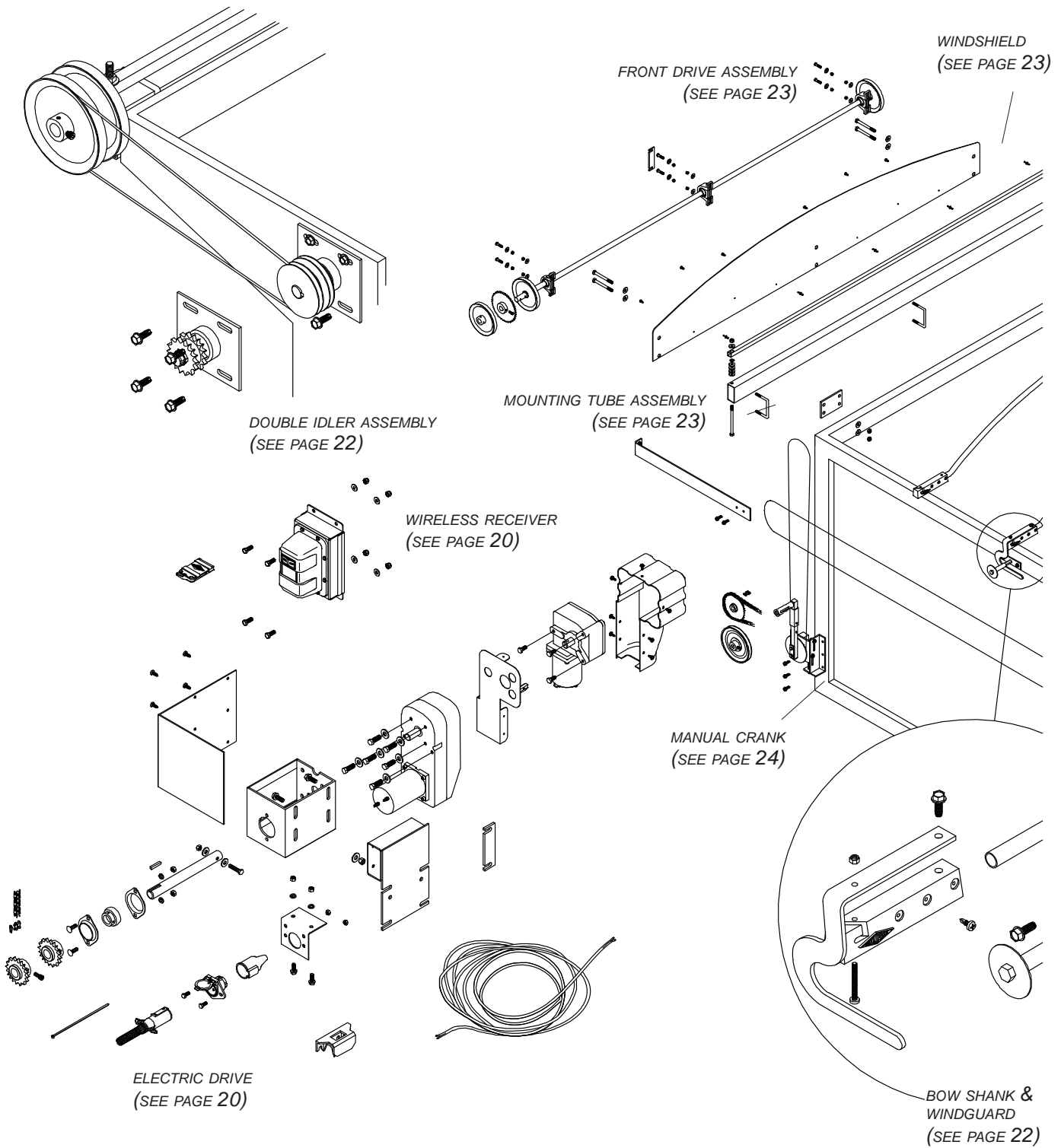
**B:** Position double idler to create slight tension on chain or belt. Mark and drill 5/16" holes on trailer, using slots in mounting plate as a guide.

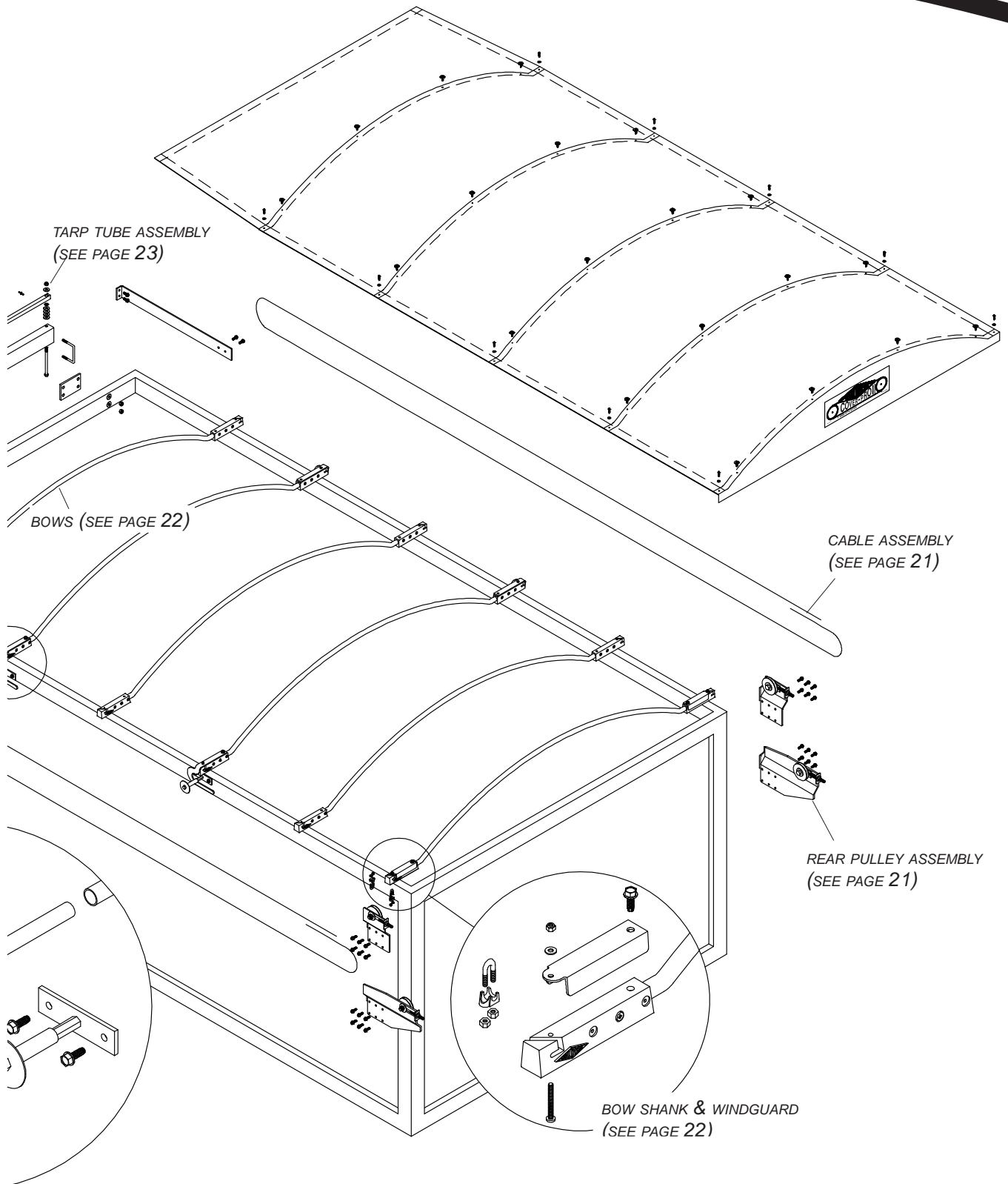


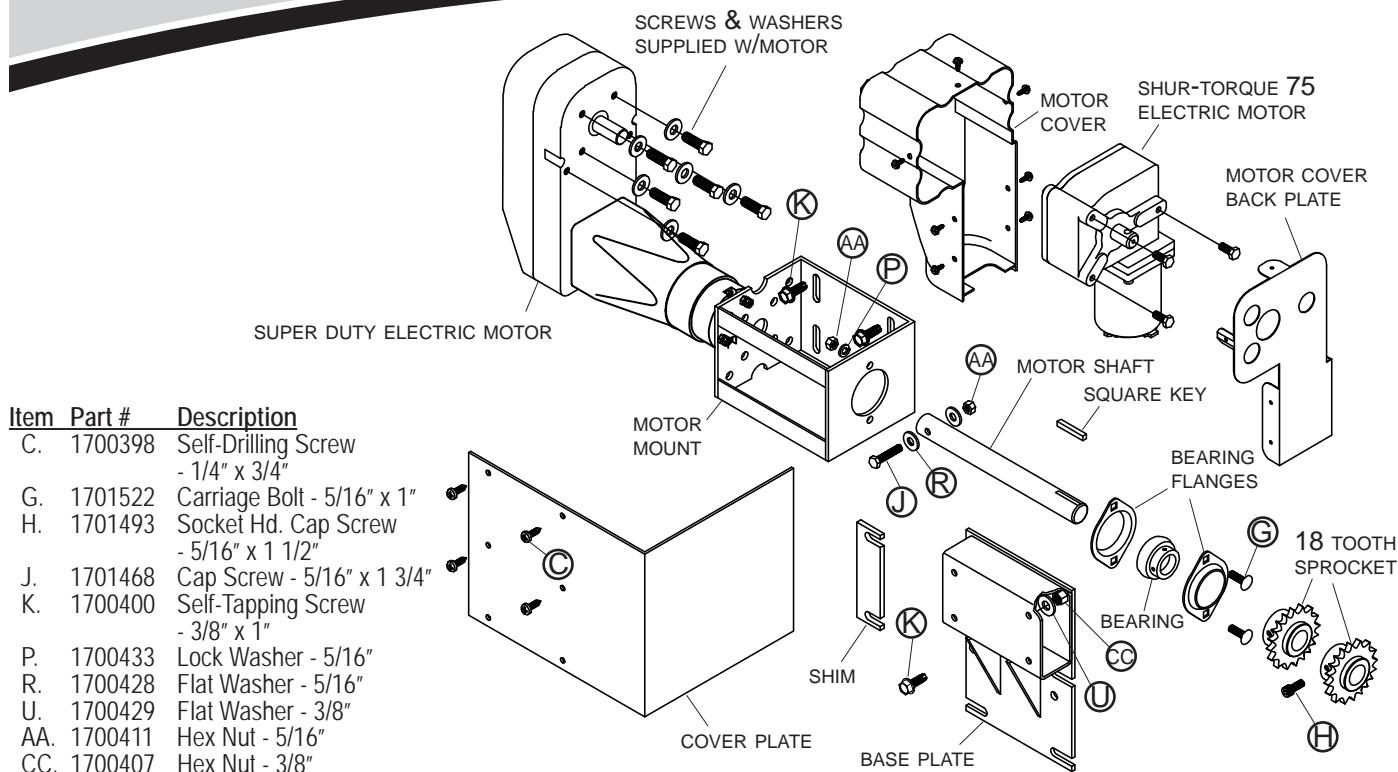
**STEP 11:** Reposition double idler on side of trailer and fasten with screws **H**. Make sure mounting holes are horizontal to top rail as shown.



**STEP 12:** Tighten screws **L** while placing tension on chain or belt.

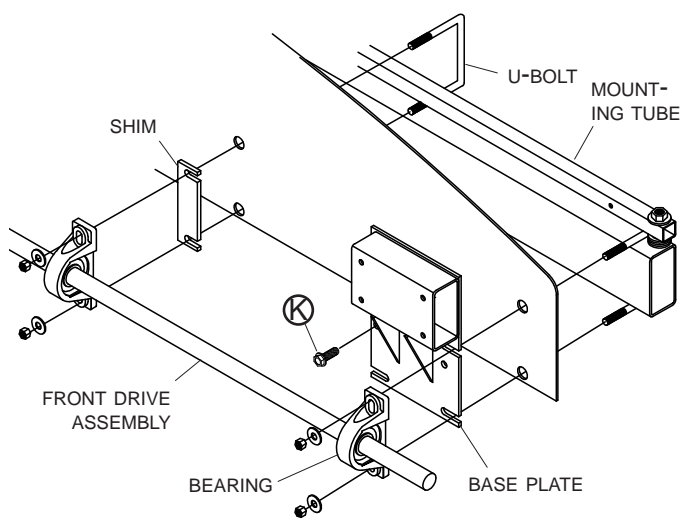






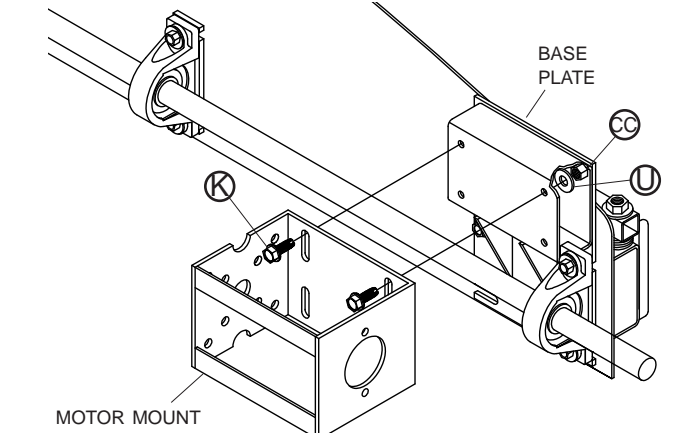
Item	Part #	Description
C.	1700398	Self-Drilling Screw - 1/4" x 3/4"
G.	1701522	Carriage Bolt - 5/16" x 1"
H.	1701493	Socket Hd. Cap Screw - 5/16" x 1 1/2"
J.	1701468	Cap Screw - 5/16" x 1 3/4"
K.	1700400	Self-Tapping Screw - 3/8" x 1"
P.	1700433	Lock Washer - 5/16"
R.	1700428	Flat Washer - 5/16"
U.	1700429	Flat Washer - 3/8"
AA.	1700411	Hex Nut - 5/16"
CC.	1700407	Hex Nut - 3/8"

**STEP 1:** Loosen front drive assembly, slide base plate behind driver side bearing. Square up mount and retighten front drive assembly.

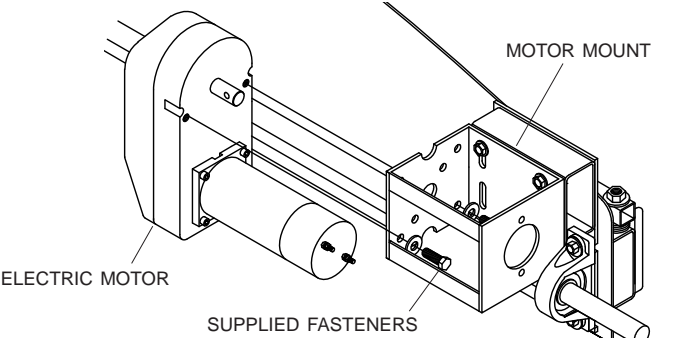


**STEP 2:** Install screw **K** through hole in base plate.  
**STEP 3:** Install and secure motor mount shims behind center and passenger's side bearings.

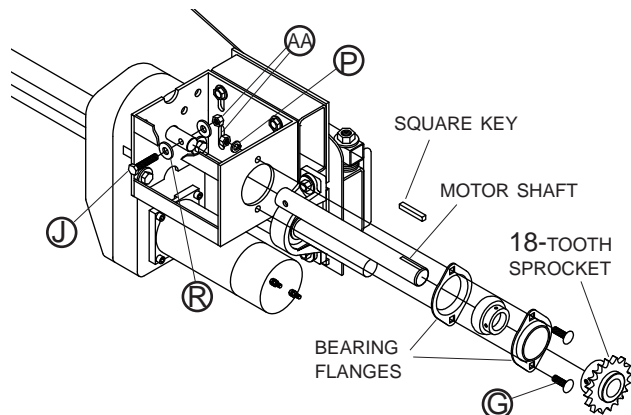
**STEP 4:** Fasten motor mount to base plate with screws **K**, washers **U** and nuts **CC**. Finger tighten.



**STEP 5:** Fasten electric motor to motor mount with six supplied screws and washers.



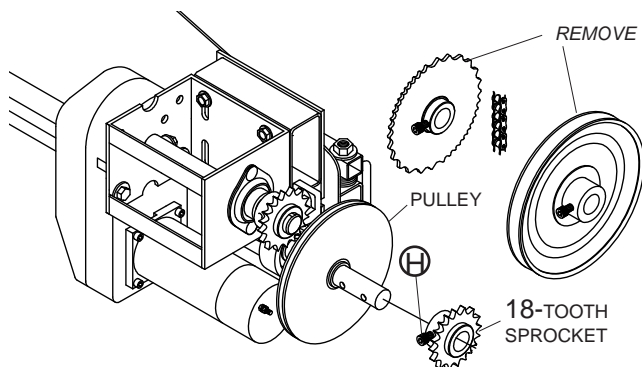
**STEP 6:** Install motor shaft with cap screw **J**, washers **R** and nut **AA**.



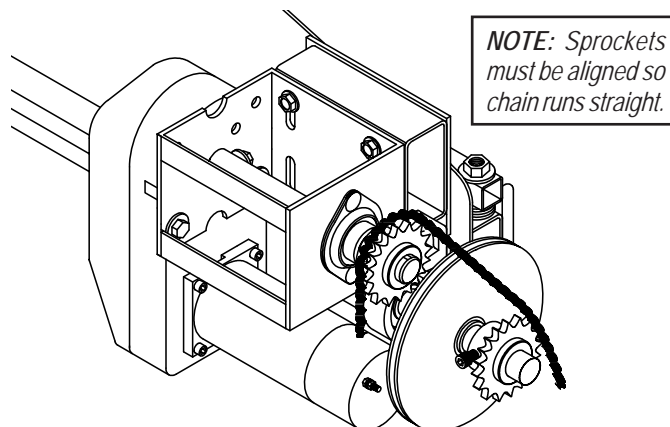
**STEP 7:** Install bearing flanges with screws **G**, nuts **AA** and washers **P**.

**STEP 8:** Slide 18-tooth sprocket over drive shaft. Finger tighten set screws.

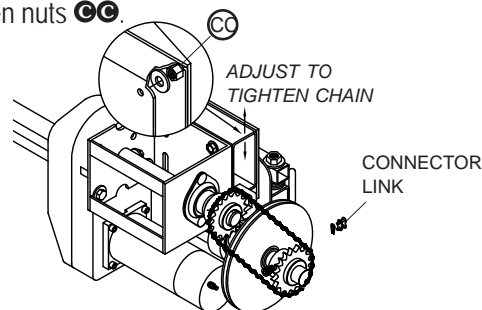
**STEP 9:** Replace existing sprocket or pulley with 18-tooth sprocket. Fasten with screw **H**.



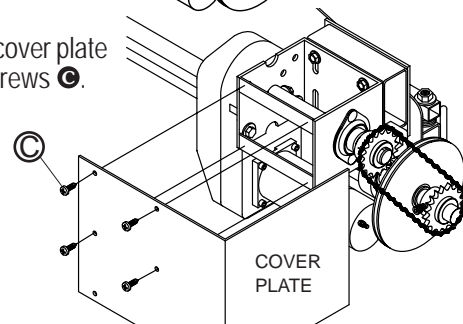
**STEP 10:** Lay chain over sprockets and align sprockets so chain runs straight. Tighten set screw on sprocket against flat on motor shaft.



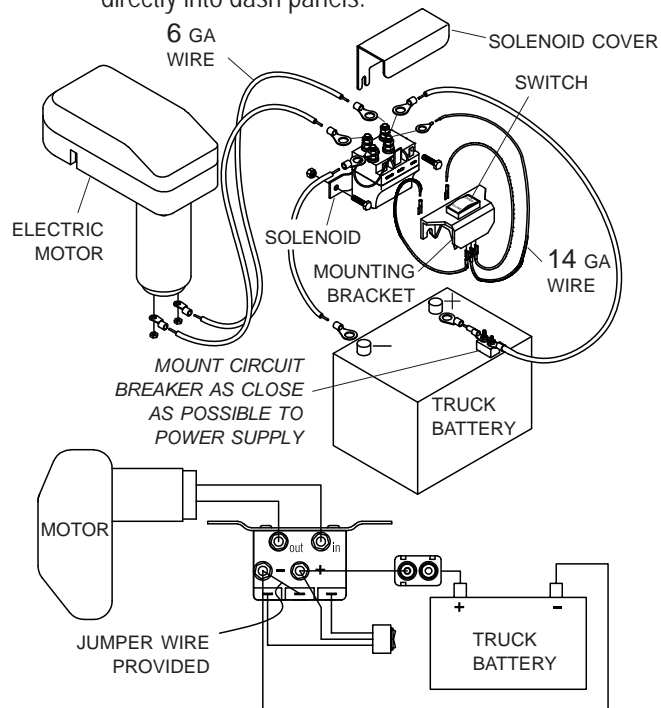
**STEP 11:** Wrap chain around sprockets, install connector link. Pull motor assembly upwards to tighten chain. Align assembly with base plate and remove slack in chain. Tighten nuts **CC**.



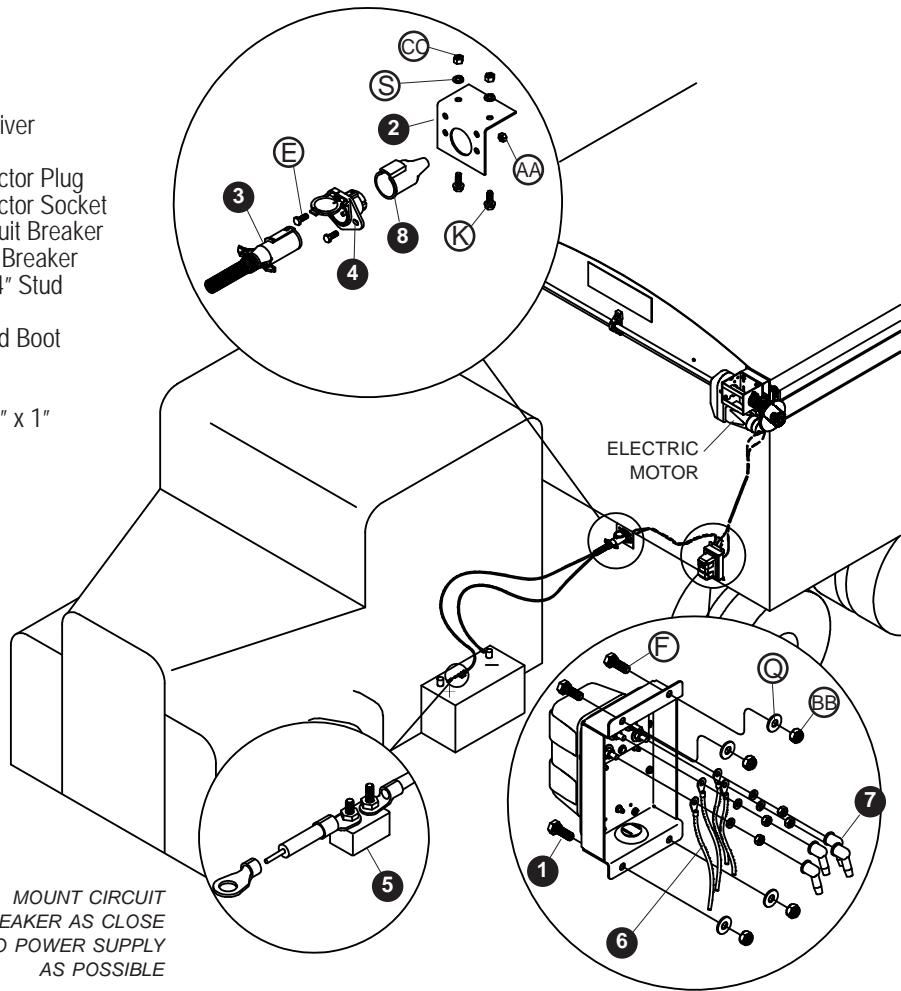
**STEP 12:** Install cover plate with screws **C**.



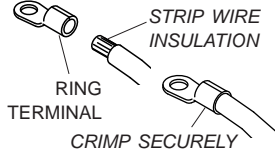
**STEP 13:** Mount solenoid in suitable location - a ventilated area near battery is ideal. Run 6 ga. wire from motor to solenoid and from power supply to solenoid as shown. Run 14 ga. wire from solenoid to switch and mount switch in an area convenient to operator. Mount switch inside or outside cab. Mount with bracket or install directly into dash panels.



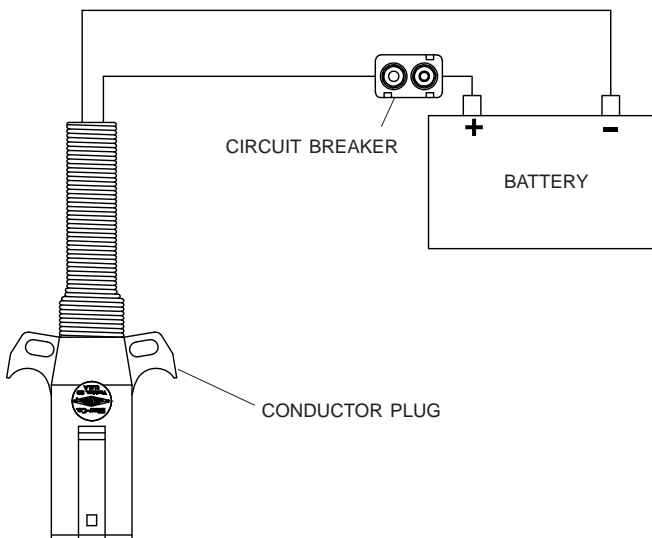
Item	Part #	Description
1.	1118257	Shur-Co® Wireless Receiver
2.	1109015	Mounting Bracket
3.	1115385	Heavy-Duty Dual Conductor Plug
4.	1115386	Heavy-Duty Dual Conductor Socket
5.	1703480	50-Amp Auto-Reset Circuit Breaker
	1704354	40-Amp Modified Circuit Breaker
6.	1702707	Ring Terminal - 6 Ga. 1/4" Stud
7.	1704330	Rubber Boot
8.	1704573	Conductor Socket Sealed Boot
E.	1701045	Cap Screw - 5/16" x 3/4"
F.	1702926	Cap Screw - 5/16" x 7/8"
K.	1700400	Self-Tapping Screw - 3/8" x 1"
Q.	1201237	Flat Washer - 5/16"
S.	1700434	Lock Washer - 3/8"
AA.	1700411	Hex Nut - 5/16"
BB.	1700419	Lock Nut - 5/16"
CC.	1700407	Hex Nut - 3/8"



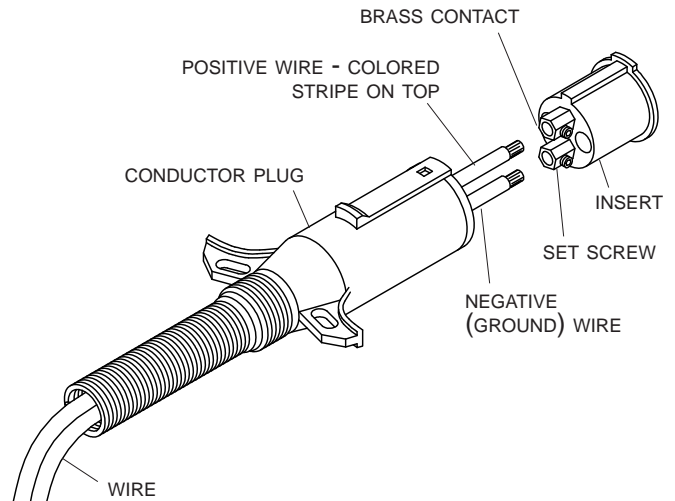
Cut wires to length and strip only enough wire insulation to install ring terminals. Insert bare wire into ring terminals and crimp securely.



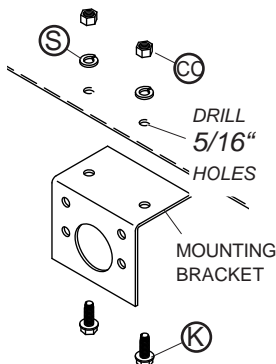
**STEP 1: Circuit breaker and battery:** Mount circuit breaker as close as possible to battery or power supply.



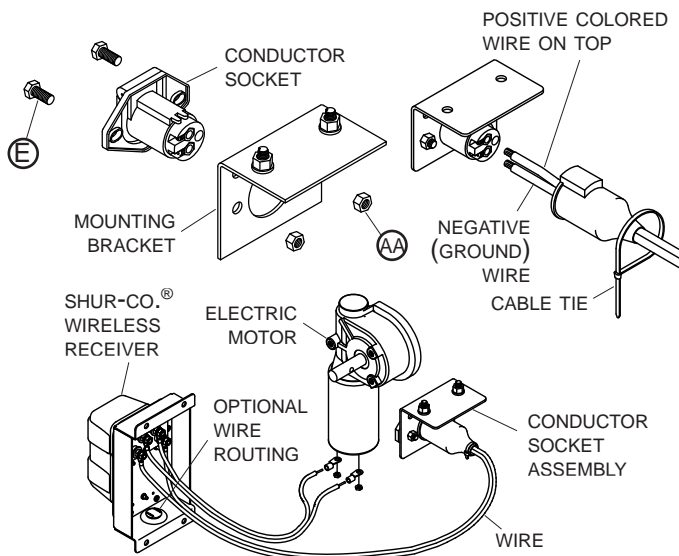
**STEP 2: Conductor plug:** Unfasten and remove insert from conductor plug. Feed 6 ga. wire through plug and into brass contacts on insert. Tighten set screws to secure wires. Replace insert into conductor plug and secure screw.



**STEP 1: Mounting bracket:** Mount bracket at suitable location on front of trailer, usually near existing plugs. Mark and drill 5/16" holes and fasten with 3/8" x 1" self-tapping screws **(K)**, lock washers **(S)** and nuts **(CO)**.



**STEP 2: Conductor socket:** Fasten conductor socket into mounting bracket with 5/16" x 3/4" cap screws **(B)** and nuts **(AA)**. Bring 6 ga. wire from motor through sealed boot. Connect wire ends to conductor socket, aligning positive wire on socket with positive wire on conductor plug. Slide sealed boot against conductor socket and secure boot to wire with cable tie.



**WARNING**  
Apply operation warning decal (part #1704562) in same location as receiver.

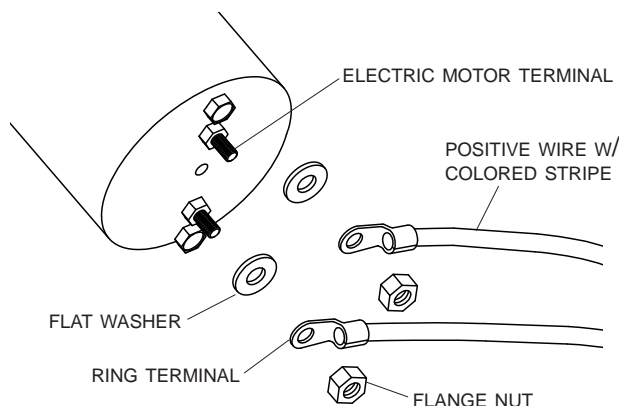
**STEP 3: Shur-Co® Wireless Receiver:** Run 6 ga. wire from electric motor to receiver. Route wire as desired. Insert end of this wire through rubber boots, then crimp 1/4" ring terminals onto wire ends. Remove nuts and lock washers from back of wireless receiver. Place positive wire on upper orange post and negative wire on upper black post. Secure lock washers and hex nuts. Coat with dielectric grease and install rubber boots over ring terminals.

USE DIELECTRIC GREASE (PART #1704378) TO PREVENT CORROSION ON TERMINALS

Run 6 ga. wire from receiver to conductor socket through rubber boots. Crimp 1/4" ring terminals to wire ends. On back of wireless receiver, place positive wire on lower orange post and negative wire on lower black post. Secure with 1/4" lock washers and hex nuts. Coat with dielectric grease and install rubber boots over ring terminals. When wiring socket, align positive wire with positive wire on plug.

Mount wireless receiver at suitable location on front of trailer. Mark and drill 11/32" holes and fasten with screws **(F)**, flat washers **(Q)** and lock nuts **(BB)**.

**STEP 4:** Connect wires to motor.



**CAUTION**  
Check all hardware for complete assembly before operating. Inspect system at this time and adjust as required.

**OPERATION:**

- A) Check motor direction by activating switch to "OPEN". If switch is running system backwards, change wire leads on motor to opposite connections.
- B) Close tarp: Push switch to "CLOSE" and hold. Observe tarp and release switch when tarp is fully closed.
- C) Open tarp: Push switch to "OPEN" and hold. Observe tarp and release switch when tarp is fully opened.

**NOTE:** Release switch at end of cycle or modified-reset circuit breaker will trip. After breaker resets, switch will activate motor again. To reduce unnecessary strain on tarp components, release switch at end of each cycle.

**NOTE:** Pressure Wash: The receiver may be pressure washed, but keep nozzle at least three feet from system while spraying.

**Power-Up/Down:**

The transmitter will power up when the lid is opened. The transmitter will power down when the lid is closed or when the lid is left open three minutes after the last button is pushed.

**Standard Operation:**

After power up, the first channel will be immediately active and the LED indicator for this channel will be flashing. The *Open/On* and *Close/Off* buttons are operational for the indicated active channel. While pressed, the LED indicator will flash faster indicating channel operation.

The *Select* button will cycle between enabled channels. If only one channel is enabled, there will be no apparent change when the *Select* button is pressed.

**Channel Programming Mode:**

The Shur-Co® SMARTransmitter® has five channels. Pressing the *Select* button toggles through these channels. Unused channels can be disabled if desired, using the following process, but your transmitter is fully operational as shipped. This process may be skipped. Unused transmitter channels will not perform any functions.

Hold the *Select* button down for 10 seconds and the transmitter will enter *Channel Programming Mode*. Each time *Channel Programming Mode* is entered, the status of all five channels must be reset.

While In *Channel Programming Mode*, the programmable channel will be indicated by a solid lit LED.

**NOTE:** The transmitter will NOT activate any motor or lighting system while the transmitter is in *Channel Programming Mode*.

Press the *Open/On* button to enable the current channel (designated by the indicator light). Press the *Close/Off* button to disable the current channel. The indicator light will automatically jump to the next channel.

After programming all five channels, the transmitter will display the programmed channel status for all channels for three seconds. All enabled channel LEDs will be lit solid and all disabled channel LEDs will not be lit. Buttons will not function during this three-second period.

The transmitter will automatically exit *Channel Programming Mode* after three seconds and return to *Operational Mode*.

**NOTE:** If there is not at least one enabled channel after programming, the transmitter will not save the changes and will revert back to the previously saved channel settings.

**TIP:** To cancel your changes and exit *Channel Programming Mode*, close the transmitter cover.

**Channel Programming Example:**

The transmitter in this example is labeled with the following five channels:

- Tarp System 1
- Tarp System 2
- Electric Bows
- Auxiliary 1
- Auxiliary 2

**Example Task:** Enable *Tarp System 1* and *Tarp System 2* channels.

1. Hold down the *Select* button for 10 seconds. The transmitter will enter *Learn Mode*. The *Tarp System* channel LED will be lit. All other channel LEDs are off.
2. Press the *Open/On* button to enable the *Tarp System 1* channel. The *Tarp System 2* LED will now be lit.
3. Press the *Open/On* button to enable the *Tarp System 2* channel. The *Electric Bows* LED will be lit.
4. Press the *Close/Off* button to disable the *Electric Bows*. The *Auxiliary 1* channel LED will be lit.
5. Press the *Close/Off* button to disable the *Auxiliary 1*. The *Auxiliary 2* LED will be lit.
6. Press the *Close/Off* button to disable the *Auxiliary 2* channel LED.
7. The transmitter will display all activated channels for three seconds. The transmitter will automatically exit *Channel Programming* and revert to *Operational Mode*. The *Tarp System* LED will be flashing, indicating that the channel is active and ready for operation.

**SMARTransmitter® to Receiver Programming:**

Shur-Co® SMART® wireless systems are typically preprogrammed at the factory or by the dealer and should be ready to use as shipped. Reprogramming is necessary after replacement transmitters or receivers are installed.

Use the following method to program the RF receiver to accept and respond to signals from up to five transmitters. The receiver will not accept or respond to signals from transmitters that have not been programmed using this method.

1. Remove the receiver cover, pulling gently on the cover to prevent damage to wires that are connected to the rocker switch.
2. Check to be sure the receiver is connected to the power supply. The receiver must be connected to power to be programmed. If a battery disconnect switch is installed, make sure it is turned on.
3. The receiver can learn to recognize and respond to up to five transmitters. Gather all of the transmitters to be introduced to the receiver. Open the transmitter lid(s) in order to turn them on.
4. Set the transmitter(s) to the appropriate channel (*Tarp System*, etc.). See *Transmitter Operation & Programming Instructions*.

**NOTE:** Read the following steps in their entirety before proceeding. Steps 6 to 8 must be completed within 10 seconds.

5. Press and hold the programming button on the bottom of the RF solenoid for five seconds. The solenoid will beep to indicate that it is in programming mode. Release the programming button.
6. Press the *Open/On* button on the first transmitter being introduced. The receiver will beep after receiving the transmitter signal.
7. Repeat step 6 for any remaining transmitters.
8. The receiver will expect five signals, so if you are programming less than five transmitters, press the *Open/On* button additional times on the last transmitter you are programming. Push the *Open/On* button a total of five times (see programming example).
9. After pushing the *Open/On* button five times, the receiver will beep twice to indicate that it has been programmed successfully.

**NOTE:** The Receiver will exit program mode after 10 seconds, whether or not it has five *Open/On* button signals.

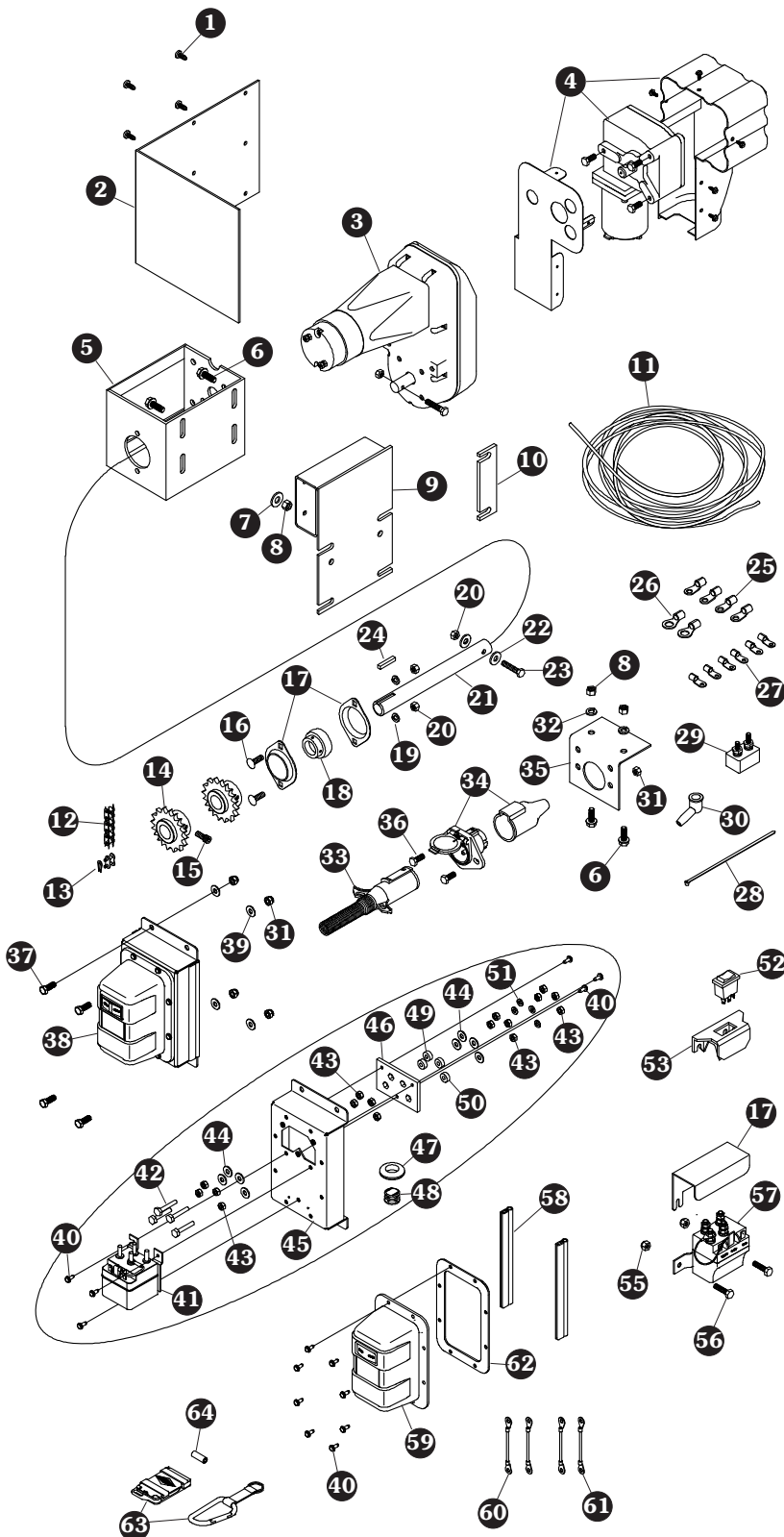
10. Verify that each transmitter is operating correctly. If none of the transmitters are operating correctly, verify that there are 12 to 14 volts from the receiver positive to negative, then repeat steps 3 to 9.

11. Refasten receiver cover.

**Receiver Programming Example:**

In this example, the receiver controls the Arm-Matic™ motor. The task is to program the receiver to recognize three transmitters.

1. Remove the receiver cover and turn on the three transmitters.
2. Set all three transmitters to the tarp system channel.
3. Press and hold the programming button on the RF solenoid for five seconds. The solenoid will beep to indicate it has entered *Channel Programming Mode*. Release the programming button.
4. Press the *Open/On* button on the first transmitter. The receiver will beep to indicate that it has received a signal and memory slot #1 has been filled.
5. Press the *Open/On* button on the second transmitter. The receiver will beep to indicate that it has received a signal and memory slot #2 has been filled.
6. Press the *Open/On* button on the third transmitter. The receiver will beep to indicate that it has received a signal and memory slot #3 has been filled.
7. Press the *Open/On* button on the third transmitter again. The receiver will beep to indicate that it has received a signal and memory slot #4 has been filled.
8. Press the *Open/On* button on the third transmitter again. The receiver will beep twice to indicate that it has received a signal and memory slot #5 has been filled. The double beep also indicates that the receiver has exited programming mode.
9. Verify that the tarp system *Open* and *Close* operations are functioning correctly on all three transmitters.
10. Reinstall the receiver cover.

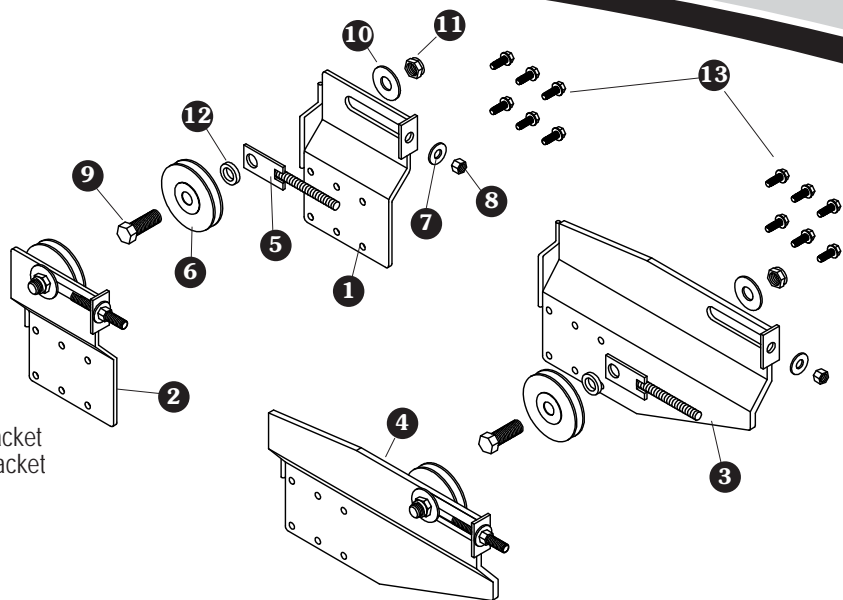


**Electric Components**

Item	Part #	Description
	1110301	Super-Duty Electric Drive Kit - 50'
	1111528	Super-Duty Electric Drive Kit - 75'
	1109453	Super-Duty Electric Drive Kit - 100'
	1111529	Shur-Torque 75 Elec. Drive Kit - 50'
	1110342	Shur-Torque 75 Elec. Drive Kit - 75'
	1118368	Electric Parts Kit w/Rocker Switch
	1118368	Electrical Parts Kit
	1109016	Dual Pole Connector w/Hardware
1.	1700398	Self-Drilling Screw - 1/4" x 3/4"
2.	1109443	Motor Mount Cover Plate
3.	1701498	Super Duty Electric Motor
4.	1703378	Shur-Torque 75 Motor
5.	1109452	Motor Mount
6.	1700400	Self-Tapping Screw - 3/8" x 1"
7.	1700429	Flat Washer - 3/8"
8.	1700407	Hex Nut - 3/8"
9.	1109449	Motor Mount Base Plate
10.	1109444	Motor Mount Shim
11.	1703822	Dual Conductor Wire - 6 Ga 259 Strand
12.	1109456	Roller Chain Assembly
13.	1701057	Connector Link
14.	1106619	Sprocket - 18 Tooth
15.	1701493	Socket Cap Screw - 5/16" x 1 1/2"
16.	1701522	Carriage Bolt - 5/16" x 1"
17.	1701054	Bearing Flange
18.	1702594	Ball Bearing - 1"
19.	1700433	Lock Washer - 5/16"
20.	1700411	Hex Nut - 5/16"
21.	1109445	Motor Mount Shaft
22.	1700428	Flat Washer - 5/16"
23.	1701468	Cap Screw - 5/16" x 1 3/4"
24.	1701056	Square Key
25.	1703245	Ring Terminal - 6 Ga. x #10 Stud
26.	1703244	Ring Terminal - 6 Ga. x 3/8" Stud
27.	1702707	Ring Terminal - 6 Ga. x 1/4" Stud
28.	1703231	Cable Tie - 8"
29.	1703480	50-Amp Auto-Reset Circuit Breaker
	1704354	40-Amp Modified-Reset Circuit Breaker
30.	1704330	Rubber Boot
31.	1700419	Nylon Lock Nut - 5/16"
32.	1700434	Lock Washer - 3/8"
33.	1115385	Heavy-Duty Dual Conductor Plug
34.	1119557	Heavy-Duty Dual Conductor Socket w/Boot
35.	1109015	Mounting Bracket
36.	1701045	Cap Screw - 5/16" x 3/4"
37.	1702926	Cap Screw - 5/16" x 7/8"
38.	1118257	Shur-Co® Wireless Receiver
39.	1700428	Flat Washer - 5/16"
40.	1704308	Cap Screw - #10 x 1/2"
41.	1704298	Motor Reversing Solenoid - RF
42.	1704343	Cap Screw - 1/4" x 1 1/2"
43.	1700408	Hex Nut - 1/4"
44.	1700427	Flat Washer - 1/4"
45.	1118296	Modular Control Bracket
46.	1118297	Insulating Plate
47.	1703282	Rubber Grommet - 1 1/4"
48.	1701595	End Plug - 1"
49.	1118037	Plastic Washer - Black
50.	1118250	Plastic Washer - Orange
51.	1700436	Lock Washer - 1/4"
52.	1116020	Rocker Switch
53.	1703661	Rocker Switch Mounting Bracket
54.	1703895	Solenoid Cover
55.	1701543	Nylon Lock Nut - 1/4"
56.	1700381	Cap Screw - 1/4" x 1"
57.	1703845	Motor Reversing Solenoid
58.	1704369	Trim Seal - (per foot)
59.	1118340	Solenoid Cover/Gasket
60.	1704317	12 Ga. Wire - 3" Black
61.	1704316	12 Ga. Wire - 3" Red
62.	1704309	Gasket - Solenoid Cover
63.	1118577	5-Channel SMARTtransmitter® Construction
64.	1704597	SMARTtransmitter® Battery (Replacement)

**Rear Pulley Assemblies**

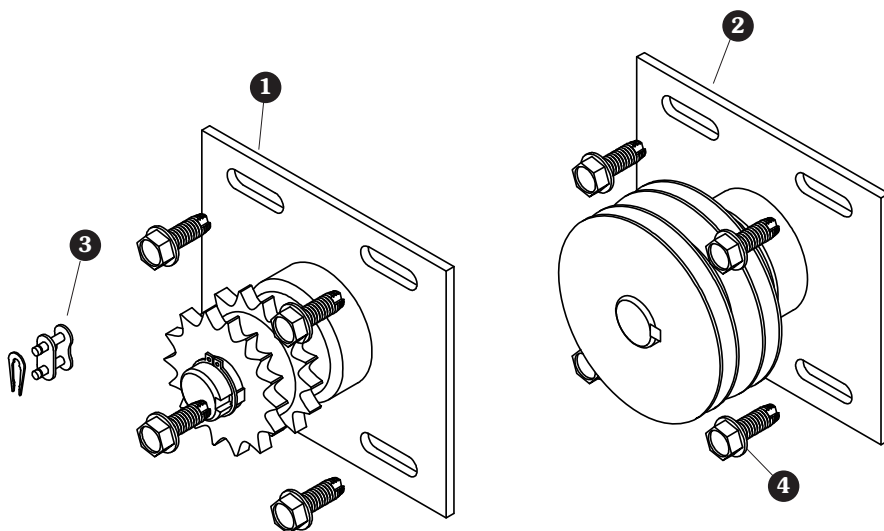
Item	Part #	Description
	1111023	Pass. Side Rear Pulley Kit
	1111024	Driver Side Rear Pulley Kit
	1110655	Pass. Side Extended Rear Pulley Kit
	1110737	Driver Side Extended Rear Pulley Kit
1.	1109013	Pass. Side Rear Pulley Bracket
2.	1109014	Driver Side Rear Pulley Bracket
3.	1109065	Pass. Side Rear Pulley Extended Bracket
4.	1109069	Driver Side Rear Pulley Extended Bracket
5.	1109012	Rear Pulley Take-Up
6.	1702099	Pulley - 4"
7.	1701269	Flat Washer - 1/2"
8.	1702115	Nylon Lock Nut - 1/2"
9.	1701581	Cap Screw - 3/4" x 2"
10.	1701039	Flat Washer - 3/4"
11.	1702123	Nylon Lock Nut - 3/4"
12.	1702468	Spacer Washer
13.	1700400	Self-Tapping Screw - 3/8" x 1"



**Double Idler**

Item	Part #	Description
1	1110072	Double Idler w/Chain Kit
*2	1110073	Double Idler w/Belt Kit
3	1701057	Connector Link
4	1700400	Self-Tapping Screw - 3/8" x 1"

\* Belt not included

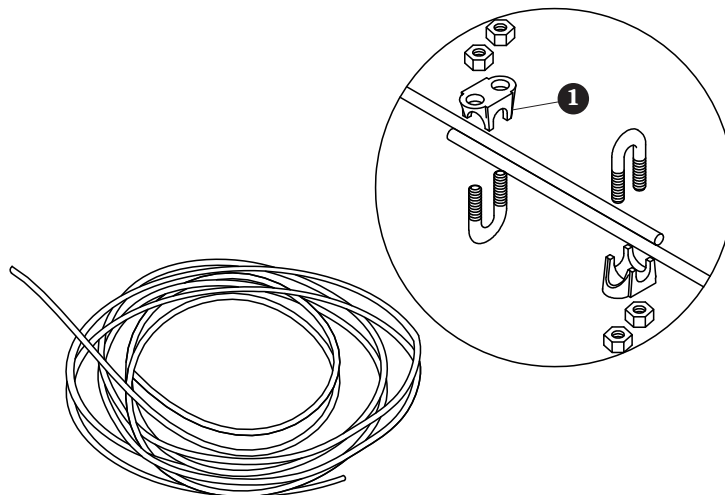


**Cable Assemblies**

Item	Part #	Description
	1110931	Cable Hardware (Qty 1 per Cable)
	1701464	1/4" Cable, Galvanized (Specify Length)
	1702568	1/4" Cable, Stainless Steel (Specify Length)
1.	1701441	Cable Clip - 1/4"

**Cable Length in Feet (Two Cables per Kit)**

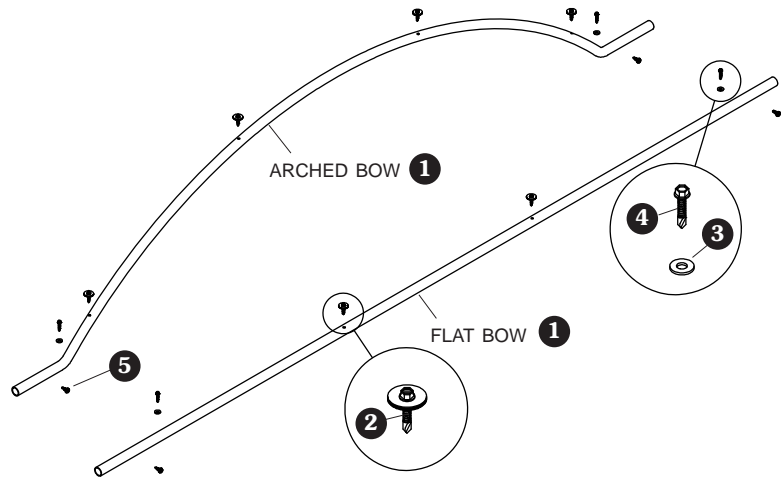
Cable Length	Bow Qty	Cable Length	Bow Qty
30 ft	4 Bows	66 ft	10 Bows
36 ft	5 Bows	72 ft	11 Bows
42 ft	6 Bows	78 ft	12 Bows
48 ft	7 Bows	84 ft	13 Bows
54 ft	8 Bows	90 ft	14 Bows
60 ft	9 Bows	96 ft	15 Bows



**Cover-Pro II® Bows**

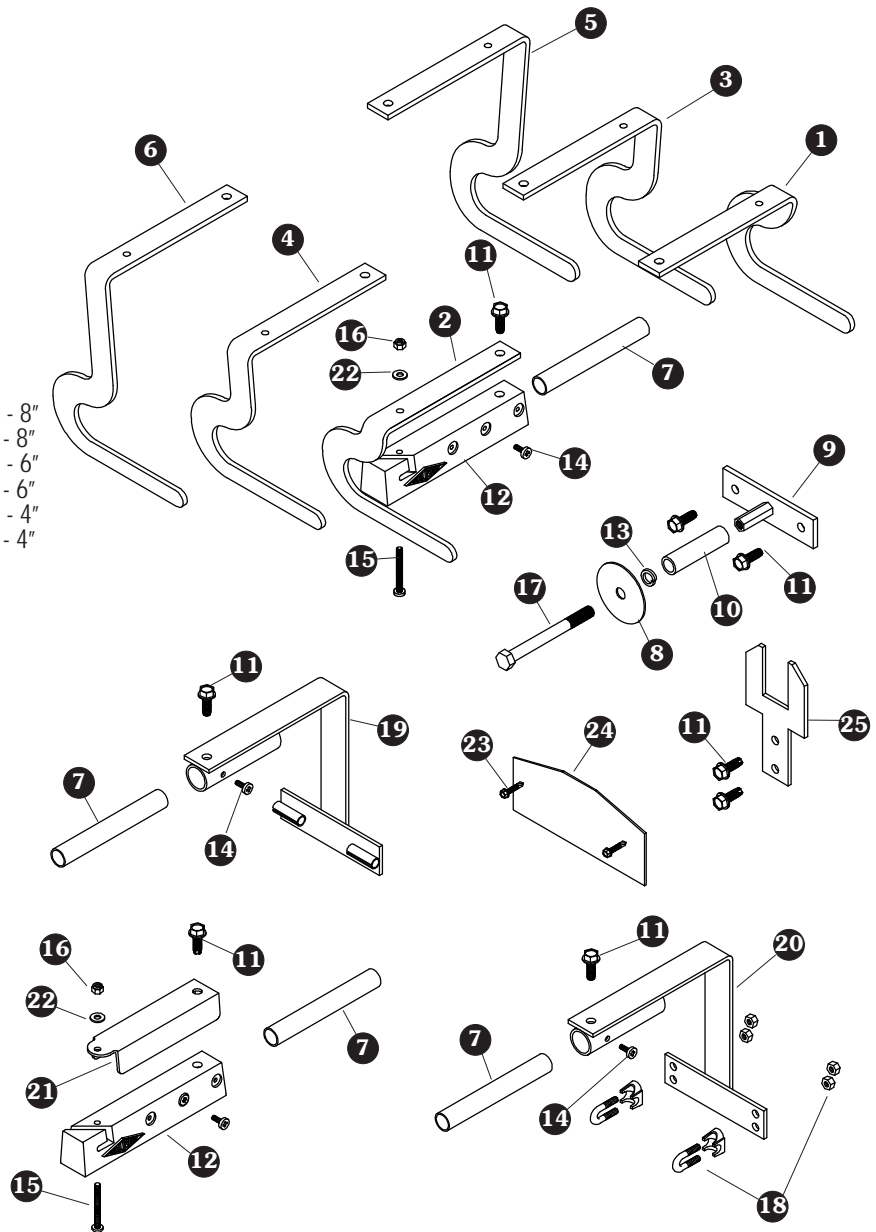
Item	Part #	Description
	1115716	Bow Hardware Bag
*1.	1116086	6" Rise Bow Kit - 92" Series
	1116087	12" Rise Bow Kit - 92" Series
	1116088	18" Rise Bow Kit - 92" Series
	1116089	Flat Bow Kit - 92" Series
	1116090	6" Rise Bow Kit - 96" Series
	1116091	12" Rise Bow Kit - 96" Series
	1116092	18" Rise Bow Kit - 96" Series
	1116093	Flat Bow Kit - 96" Series
	1116094	6" Rise Bow Kit - 102" Series
	1116095	12" Rise Bow Kit - 102" Series
	1116096	18" Rise Bow Kit - 102" Series
	1116097	Flat Bow Kit - 102" Series
2.	1701520	Screw w/Rubber Washer - #12
3.	1700427	Flat Washer - 1/4"
4.	1701471	Self-Drilling Screw - #12 X 1"
5.	1700398	Self-Drilling Screw - 1/4" x 3/4"

\* hardware sold separately



**Bow Shank & Windguard**

Item	Part #	Description
	1115529	Twist-Lok Windguard Shank Kit
	1115543	Twist-lok Fixed Shank Kit
	1116141	Intermediate Shank Kit
	1115532	High Lift Fixed Shank Kit
	1115533	High Lift Intermediate Shank Kit
	1115536	Windguard Anchor Kit
	1116142	Driver Side Windguard & Shank Kit - 8"
	1116143	Pass. Side Windguard & Shank Kit - 8"
	1116144	Driver Side Windguard & Shank Kit - 6"
	1116145	Pass. Side Windguard & Shank Kit - 6"
	1116146	Driver Side Windguard & Shank Kit - 4"
	1116147	Pass. Side Windguard & Shank Kit - 4"
	1110387	Front Bow Stop Kit
	1110395	Bridge Plate & Hardware
1.	1115467	Pass. Side Windguard - 4"
2.	1115468	Driver Side Windguard - 4"
3.	1115469	Pass. Side Windguard - 6"
4.	1115470	Driver Side Windguard - 6"
5.	1115471	Pass. Side Windguard - 8"
6.	1115472	Driver Side Windguard - 8"
7.	1115490	Bow Reinforcement Tube
8.	1109393	Windguard Anchor Washer
9.	1115466	Windguard Anchor
10.	1115492	Windguard Catch Tube
11.	1700400	Self-Tapping Screw - 3/8" x 1"
12.	1114019	Twist-Lok Bow Shank
13.	1700437	Lock Washer - 1/2"
14.	1700398	Self-Drilling Screw - 1/4" x 3/4"
15.	1703430	Pan Hd. Cap Screw - 1/4" x 2 1/4"
16.	1701543	Nylon Lock Nut - 1/4"
17.	1702113	Cap Screw - 1/2" x 5"
18.	1701441	Cable Clip - 1/4"
19.	1115475	High Lift Bow Shank
20.	1115476	High Lift Fixed Bow Shank
21.	1115491	Bow Shank Reinforcement
22.	1700427	Flat Washer - 1/4"
23.	1701471	Self-Drilling Screw - #12 x 1"
24.	1108080	Bridge Plate
25.	1109151	Bow Stop



**Windshield**

Item	Part #	Description
1.	1110150	Windshield - 92"
	1110151	Windshield - 96"
	1110152	Windshield - 102"
2.	1700398	Self-Drilling Screw - 1/4" x 3/4"

**Front Drive Assembly**

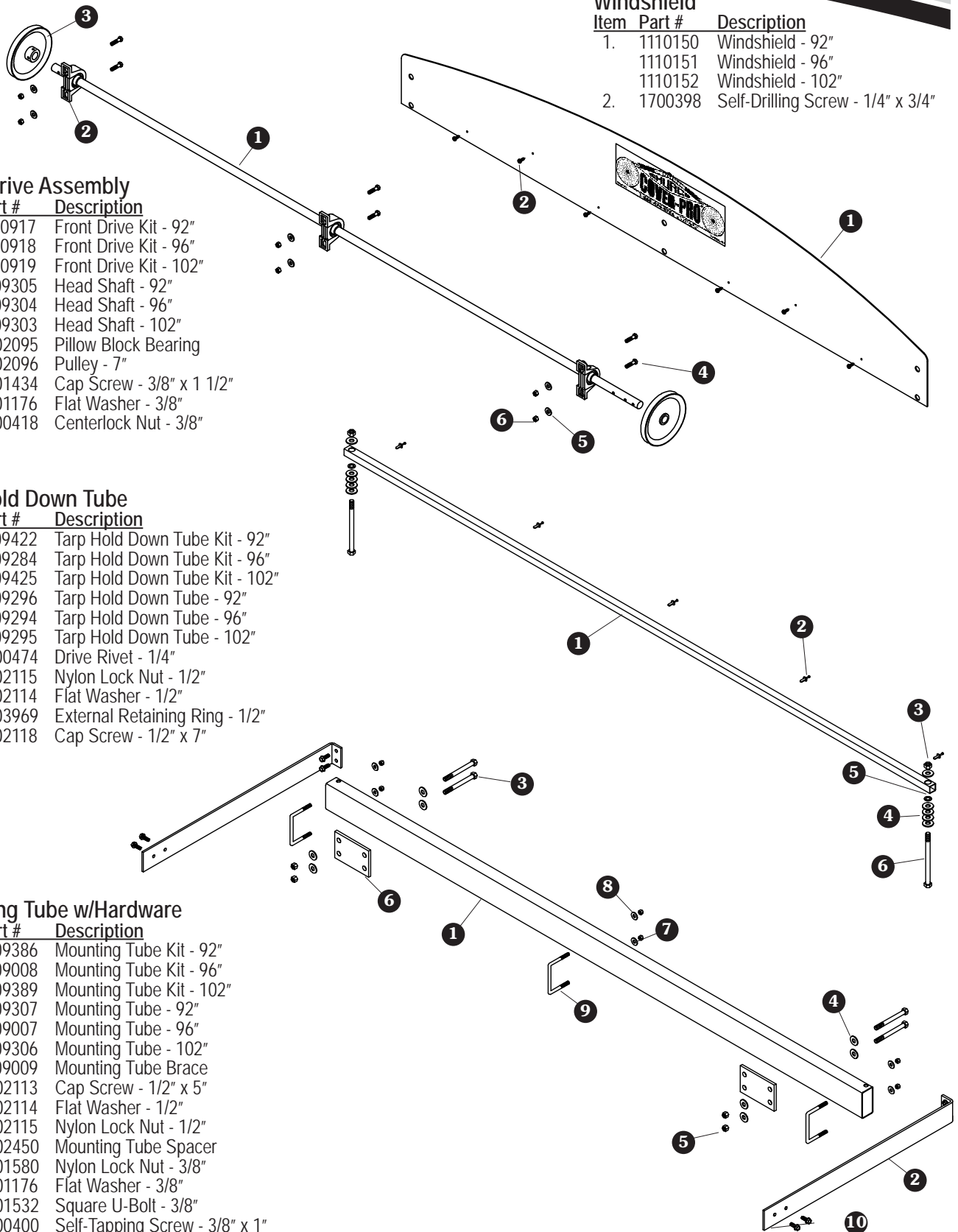
Item	Part #	Description
	1110917	Front Drive Kit - 92"
	1110918	Front Drive Kit - 96"
	1110919	Front Drive Kit - 102"
1.	1109305	Head Shaft - 92"
	1109304	Head Shaft - 96"
	1109303	Head Shaft - 102"
2.	1702095	Pillow Block Bearing
3.	1702096	Pulley - 7"
4.	1701434	Cap Screw - 3/8" x 1 1/2"
5.	1701176	Flat Washer - 3/8"
6.	1700418	Centerlock Nut - 3/8"

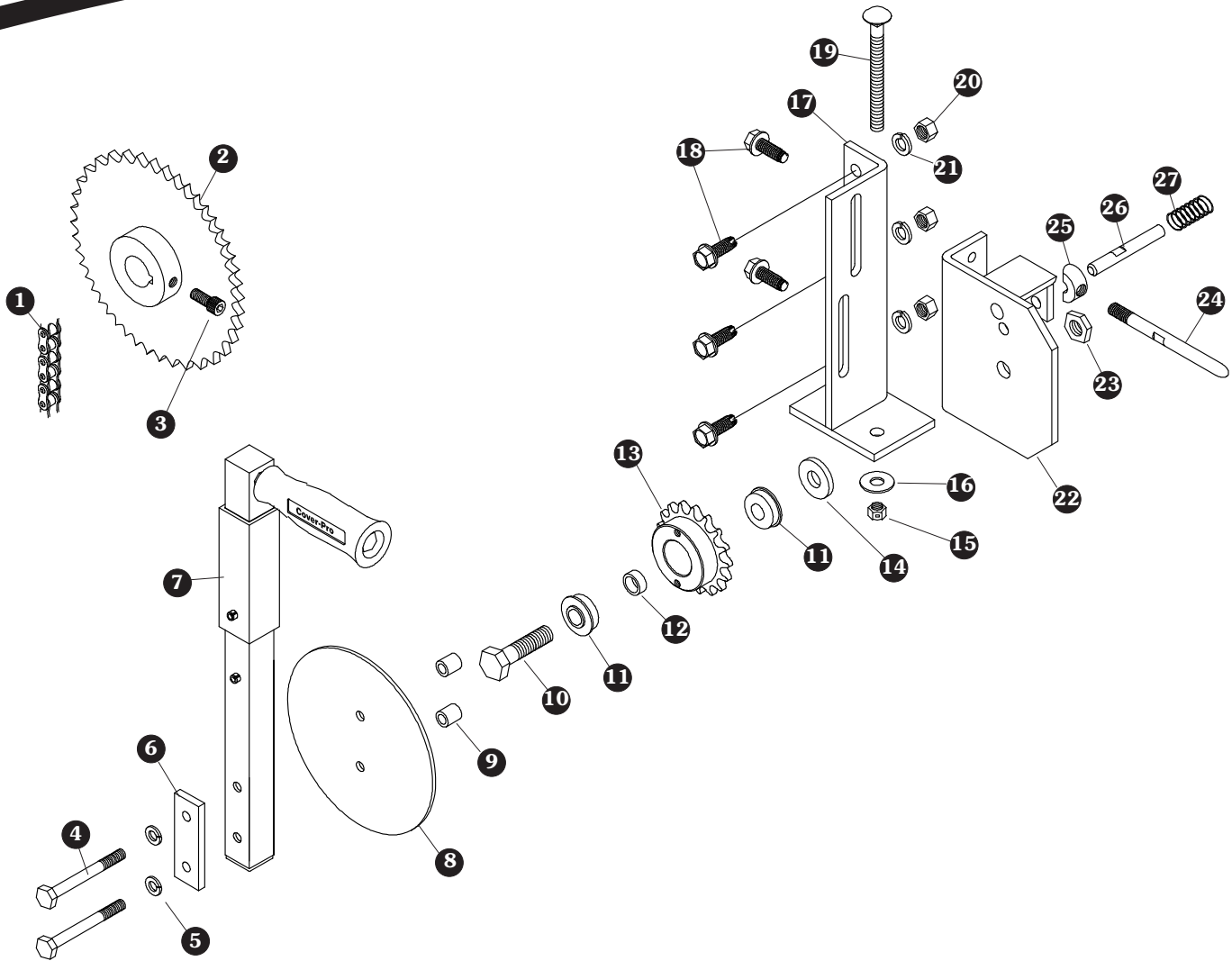
**Tarp Hold Down Tube**

Item	Part #	Description
	1109422	Tarp Hold Down Tube Kit - 92"
	1109284	Tarp Hold Down Tube Kit - 96"
	1109425	Tarp Hold Down Tube Kit - 102"
1.	1109296	Tarp Hold Down Tube - 92"
	1109294	Tarp Hold Down Tube - 96"
	1109295	Tarp Hold Down Tube - 102"
2.	1700474	Drive Rivet - 1/4"
3.	1702115	Nylon Lock Nut - 1/2"
4.	1702114	Flat Washer - 1/2"
5.	1703969	External Retaining Ring - 1/2"
6.	1702118	Cap Screw - 1/2" x 7"

**Mounting Tube w/Hardware**

Item	Part #	Description
	1109386	Mounting Tube Kit - 92"
	1109008	Mounting Tube Kit - 96"
	1109389	Mounting Tube Kit - 102"
1.	1109307	Mounting Tube - 92"
	1109007	Mounting Tube - 96"
	1109306	Mounting Tube - 102"
2.	1109009	Mounting Tube Brace
3.	1702113	Cap Screw - 1/2" x 5"
4.	1702114	Flat Washer - 1/2"
5.	1702115	Nylon Lock Nut - 1/2"
6.	1702450	Mounting Tube Spacer
7.	1701580	Nylon Lock Nut - 3/8"
8.	1701176	Flat Washer - 3/8"
9.	1701532	Square U-Bolt - 3/8"
10.	1700400	Self-Tapping Screw - 3/8" x 1"





**Manual Crank**

Item	Part #	Description
	1109420	Manual Crank Chain Drive Kit
1.	1109179	Roller Chain & Link, 14'
2.	1702098	Sprocket 42 Tooth
3.	1701493	Socket Hd Cap Screw - 5/16" x 1 1/2"
4.	1702629	Cap Screw - 5/16" x 3"
5.	1700433	Lock Washer - 5/16"
6.	1108909	Handle Stiffener
7.	1108929	Manual Crank Handle
8.	1110159	Guard
9.	1108917	Guard Spacer
10.	1701042	Cap Screw - 1/2" x 2"
11.	1702627	Flange Bearing
12.	1110648	Sprocket Spacer
13.	1110640	Sprocket - #40
14.	1701269	Flat Washer - 1/2"

Item	Part #	Description
15.	1700418	Centerlock Nut - 3/8"
16.	1700429	Flat Washer - 3/8"
17.	1108924	Manual Crank Mounting Bracket
18.	1700400	Self-Tapping Screw - 3/8 x 1"
19.	1702080	Carriage Bolt - 3/8" x 4"
20.	1700407	Hex Nut - 3/8"
21.	1700434	Lock Washer - 3/8"
22.	1108925	Manual Crank Adjustment Bracket
23.	1701145	Nylon Lock Nut - 1/2"
24.	1108918	Manual Crank Locking Pin
25.	1108921	Manual Crank Cam Lobe
26.	1108919	Locking Pin - 3/8"
27.	1702084	Compression Spring

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**WARRANTY.** Shur-Co®, LLC warrants that all new products are free from defects in materials and workmanship.\* This warranty is effective if products are properly installed and used for the purpose for which they were intended and applies to the original buyer only. Our obligation under this warranty is limited to repairing or, at our option, replacing any part that is returned, transportation prepaid, to Shur-Co®, LLC, Yankton, SD, if the product is, in our judgement, defective. All materials returned without prior authorization will be refused. We shall not be liable or responsible to supply or pay labor to replace any part found defective nor liable for damages of any kind or nature to person, product, property or downtime. There are no warranties for used products or products that have been repaired, altered, modified or subjected to misuse, negligence, accident or ordinary wear and tear. We will not honor claims if non-Genuine Shur-Co® parts are used.

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