



P/N 1124107 Rev. D

# INSTALLATION INSTRUCTIONS

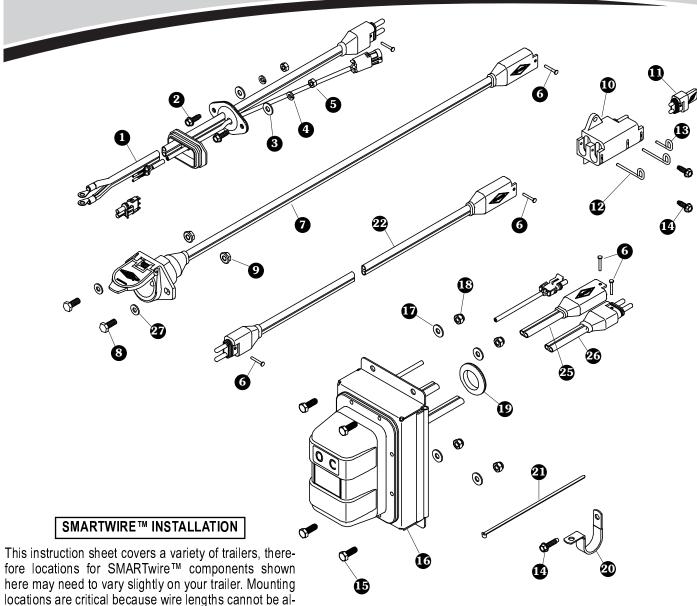


# Wiring 4500 Series & Two AutoTraps

READ BEFORE INSTALLING

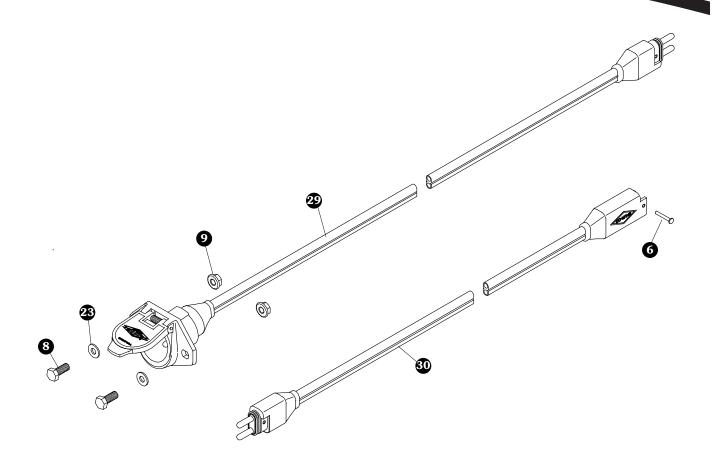
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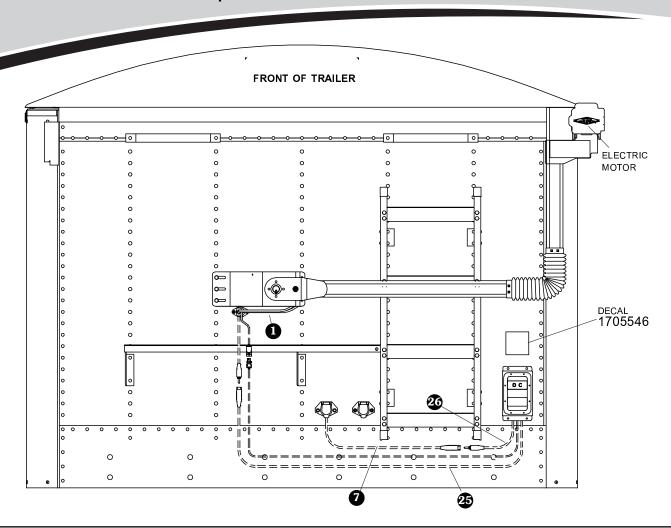
This instruction sheet covers a variety of trailers, therefore locations for SMARTwire™ components shown here may need to vary slightly on your trailer. Mounting locations are critical because wire lengths cannot be altered. Mounting SMARTwire™ components as close as possible to locations shown will not only ensure quick and easy installation but also facilitate SMARTwire™ upgrades.

Item	Part #	Description	<u>ltem</u>	Part #	<u>Description</u>
1.		SMARTwire™ - 6 Ga Plug - 9' 9"	13.	1704711	Harness Lock Pin - Short
		w/Encoder Wire	14.	1704338	Self-Tapping Screw - 1/4" x 1"
2.	1700403	Self-Tapping Screw - 1/4" x 3/4"	15.	1702926	Cap Screw - 5/16" x 7/8"
3.	1700427		16.		Shur-Co® Wireless Receiver - SMARTWire™
4.	1700436	Lock Washer - 1/4"	17.	1700428	Flat Washer - 5/16"
5.	1700408	Hex Nut - 1/4"	18.	1700419	Lock Nut - 5/16"
6.	1704751	Harness Lock Pin - 1/4" x 7/8"	19.	1202938	Rubber Grommet - 1 1/2" Insert
7.	1120670	SMARTwire™ Dual-Conductor Socket	20.	1702108	Wire Clip - 3/4"
8.	1701045	Cap Screw - 5/16" x 3/4"	21.	1703231	Cable Tie - 8"
9.		Flanged Top Lock Nut - 5/16"	22.	1704704	SMARTwire™ - 6 Ga. x 25' - Plug/Socket
10.		Harness Junction Block	25.	1120817	SMARTwire™ - 6 Ga. x 6' 3" - Socket
11.		Wire Harness Rubber Plug	26.	1704705	SMARTwire™ - 6 Ga. x 2' 4" - Plug
		Harness Lock Pin - Long	27.	1700427	Flat Washer - 1/4"



# LEAD TRAILER WIRING PARTS FOR SUPPLYING POWER TO REAR/PUP TRAILERS

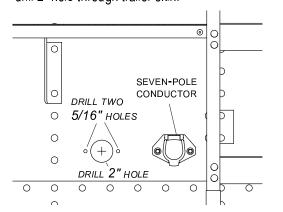
<u>Item</u>	Part #	<u>Description</u>
6.	1704751	Harness Lock Pin - 1/4" x 7/8"
8.	1701045	Cap Screw - 5/16" x 3/4"
9.	1704946	Flanged Top Lock Nut - 5/16"
23.	1700427	Flat Washer - 1/4"
29.	1122541	SMARTwire™ - 4 Ga. x 22' - Dual-Conductor Socket
	1122542	SMARTwire™ - 4 Ga. x 32' - Dual-Conductor Socket
	1122543	SMARTwire™ - 4 Ga. x 40' - Dual-Conductor Socket
30.	1704888	SMARTwire™ - 4 Ga. x 25' - Plug/Socket



**NOTE:** Wire lengths are predetermined. Before installing SMARTwire™ components, review and confirm wire routing so wires reach components with ample room for connection.

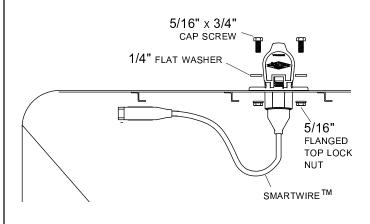
#### DUAL-POLE CONDUCTOR SOCKET INSTALLATION

STEP 1: Locate dual-pole conductor socket near seven-pole conductor socket as shown. Determine location and drill 2" hole through trailer skin.



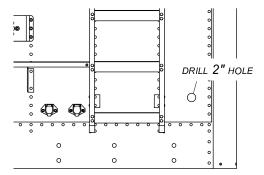
STEP 2: Align socket over 2" hole. Using holes in flanges on socket as guide, mark and drill two 5/16" holes.

STEP 3: Fasten conductor socket to trailer with 5/16" x 3/4" cap screws, flat washers and nuts.

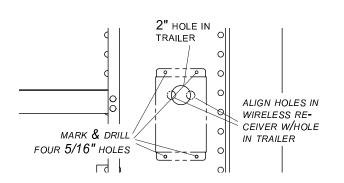


#### SHUR-CO® WIRELESS RECEIVER INSTALLATION

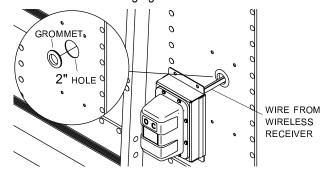
STEP 1: In order to clear travel area of front arm, locate Shur-Co® wireless receiver as low as possible on front of trailer. Determine location and drill 2" hole through trailer skin.



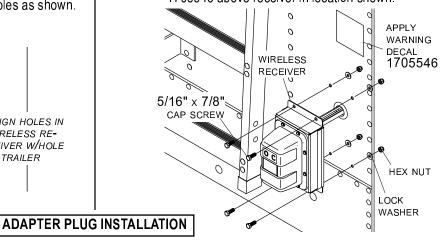
STEP 2: Align holes in wireless receiver over 2" hole in trailer as shown below. Using holes on flanges on receiver as guide, mark and drill four 5/16" holes as shown.



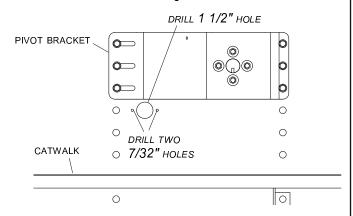
STEP 3: Install grommet into 2" hole. Insert wire from wireless receiver through grommet.



STEP 4: Align holes on wireless receiver with holes on trailer. Fasten receiver to trailer with 5/16" x 7/8" cap screws, lock washers and nuts. Adhere warning decal P/N 1705546 above receiver in location shown.

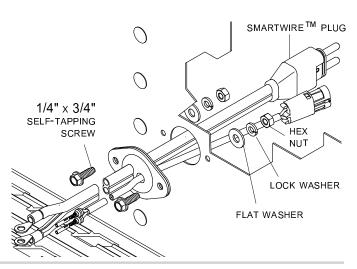


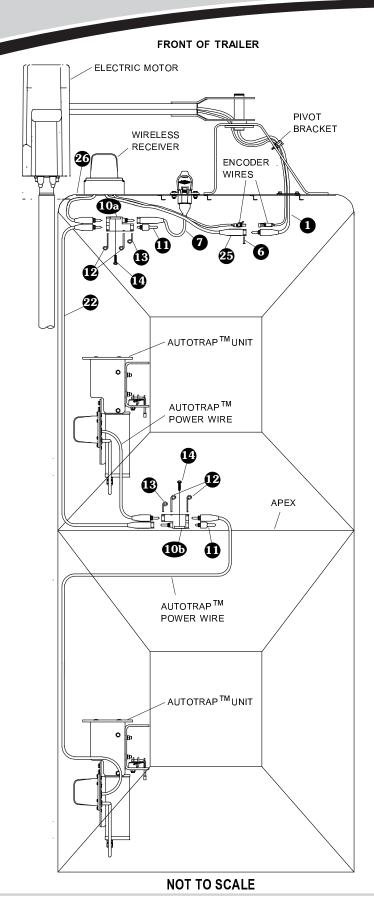
STEP 1: Measure 11" horizontally from center line of trailer and 1" down from lower edge of pivot bracket. Mark and drill 1 1/2" hole through trailer skin.



STEP 2: Align adapter plug with 1 1/2" hole. Using plug as guide, mark and drill two 7/32" holes as shown.

STEP 3: Fasten adapter plug to front of trailer with 1/4" x 3/4" cap screws, lock washers and nuts.





**NOTE:** Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.

## **A** CAUTION

Do not fasten SMARTwire™ components to trailer through hopper walls.

#### FRONT OF TRAILER

- STEP 1: Route SMARTwire™ ♠ from wireless receiver to adapter plug ♠. Connect wire to adapter plug and secure with lock pin ♠. Connect encoder wire ends.
- STEP 2: To determine location of front junction block, route SMARTwires and to location where wires reach. Mount junction block at this location. Using holes in junction block as guide, mark and drill two 7/32" holes.
- STEP 3: Fasten junction block to trailer with screws .
- step 4: Connect SMARTwires •, and to junction block Insert plug into remaining socket. Secure connections with lock pins and a

#### **APEX OF TRAILER**

- To determine location of second junction block, route SMARTwire → → and AutoTrap → power wires to location near apex of trailer where wires reach. Mount junction block ◆ → at this location. Using holes in junction block as guide, mark and drill two 7/32" holes.
- STEP 7: Fasten junction block to trailer with screws .
- STEP 8: Connect SMARTwires 

  and AutoTrap™ power wires to junction block

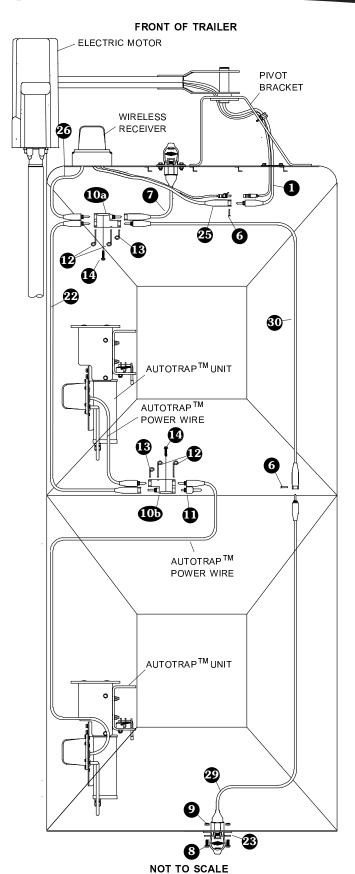
  at apex of trailer. Insert plug 
  into remaining socket. Secure all connections with lock pins 

  and 

  and 

  B.
- STEP 9: Secure all wires to trailer with cable clips ② and screws ③. If needed, use cable ties ②.

**NOTE:** For lead/pup trailer configurations, continue on next page.



**NOTE:** Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.

### **A** CAUTION

Do not fasten SMARTwire™ components to trailer through hopper walls.

#### FRONT OF TRAILER

**STEP 1:** Follow wiring instructions on previous page.

STEP 2: Route SMARTwire™ towards rear of trailer and plug into junction block secure with lock pin .

#### **REAR OF TRAILER**

STEP 3: To determine location for conductor socket ② on rear of trailer, route SMARTwire™ ⑤ and SMARTwire™ from conductor socket ② to location near middle of trailer where wires reach. Mount conductor socket at this location.

**STEP 4:** Follow steps 1 to 3 on page 3 to install conductor socket **29**.

#### MIDDLE OF TRAILER

STEP 5: Connect SMARTwires and and secure with lock pin .

STEP 6: Secure all wires to trailer with cable clips ② and screws ①. If needed, use cable ties ②.

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